«VIrax




## CUIIING,

 SAWING, GORE DRILING, CALIBRAIION
## BENDING



## malNilienange



## WORKSTAIION


*VIrax


## vipax was ESTA:TSTI: <br> WITH THE FAMOUS "VIRAX threader", the threader that "TURNS AROUND THE AXIS"



Alfred Lang and André Metivier establishes METIVIER-LANG on 8 February 1920. In the beginning, the plant is a craft workshop located in Gentilly manufacturing the first VIRAX threaders, which "turn [VIRent] around the AXis"! The production is first sold on the French market and then, from 1923, on the export market. To cope with increasing demand, the plant moves to larger premises in Villemomble.

## 20

VIPAX

WITH THE VIRAX FACTORY LOCATED IN EPERNAY (MARNE DÉPARTEMENT)

The threaders conquer markets worldwide, including Japan! With the factory no longer large enough to cope with the growing order book, in 1964 VIRAX moves its head office, administrative and sales departments, and production means to Epernay, in the Champagne region. This new plant now covers an area of $25,000 \mathrm{~m}^{2}$ on more than 9 hectares of land.

## VIRAX OFFICIALLY ON FACEBOOK TWITTER, YOUTUBE

 AND LINKEDINThe brand is present on several of the largest social networks, with the aim of being even closer to its users, being able to provide them with information in a different way, and obtaining their views on the Virax tools they use on a daily basis on their work sites.

## VIRAX JOINS THE CAS ALLIANCE AND CONTINUES ITS NEW ENVIRONMENTAL APPROACH

In 2020, the company proudly celebrated 100 years of existence, a demonstration of its durability and the high quality of its products. Above all it underlines the brand loyalty shown by VIRAX users, with the most loyal ones passing tools on from one generation to the next.

VIRAX joins the Cordless Alliance System (CAS), a common battery platform with more than 35 manufacturers and 300 machines. At the same time, aware of its environmental role, VIRAX is speeding up its CSR (Corporate Social Responsibility) action plan in order to maintain a sustainable approach, and obtains ISO 45001 certification for its occupational health and safety management system.


Aware of its environmental role, VIRAX is speeding up its CSR (Corporate Social Responsibility) action plan in order to maintain a sustainable approach.

The company has undergone an Eco Vadis audit, the global standard for CSR assessments, to assess our various actions. This audit identified both the positive impacts of our approach, and all future areas for improvement.


## THE VIRAX CSR

 CHARTER IS STRUCTURED AROUND FOUR MAJOR AREAS:( ) More responsible sourcing for our raw materials and suppliers.
(b) Reducing our environmental impact and carbon footprint.
(4) Promoting diversity and inclusivity in the workplace, in particular through training our employees and users.
(1) Contributing to local development.



## co





Shortly after its founding, VIRAX met great success in foreign markets with its famous threaders.

Today, the brand operates in more than 50 countries in Europe and worldwide, through a network of partner distributors made up of agents, wholesalers and resellers, supported by our VIRAX area managers.

VIRAX therefore takes part in many national and international events in order to be close to its users.



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New products, competitions, polls, tutorials, etc.


# YOUR OPINION MATTERS! 



## 1 GENERAL PURPOSE TOOLS / TIGHTENING



## 1 GENERAL PURPOSE TOOLS / TIGHTENING

## PIPE WRENCH

0100 : Swedish key - $90^{\circ}$
$90^{\circ}$ head angle. Narrow parallel, tapered jaws for effective nut gripping. Easily grips thin materials. Non-pinch handles.


| $\mathbf{A}^{\prime \prime}$ | $\mathbf{A m m}$ | A max. | $\mathbf{L}$ " | $\mathbf{L ~ m m}$ | E mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 34 | 47 | $12.1 / 2$ | 305 | 15 | 0,765 | $\mathbf{0 1 0 0 1 1}$ |
| $1.1 / 2$ | 49 | 63 | $16.3 / 4$ | 420 | 18 | 1,410 | $\mathbf{0 1 0 0 1 2}$ |
| 2 | 60 | 82 | 22 | 535 | 22 | 2,500 | $\mathbf{0 1 0 0 1 3}$ |

## 0100 : Swedish - $45^{\circ}$ Pipe Wrench

$45^{\circ}$ head angle. Parallel jaws for effective nut gripping. Teeth fully surround the pipe so it cannot escape.
Special notch for nut corner. Non-pinch handles.


| A" | A mm | A max. | $\mathbf{L}$ " | $\mathbf{L ~ m m}$ | E mm | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 34 | 45 | $12.1 / 2$ | 315 | $\mathbf{R e f}$ |  |
| $1.1 / 2$ | 49 | 61 | $16.3 / 4$ | 445 | 10 | 0,725 |
| 2 | 60 | 82 | 22 | 560 | 12 | 1,380 |

## 0104 : Swedish Pipe Wrench

Teeth fully surround the pipe. No risk of slippage.
Pipe gripped at three points. Non-pinch handles.


| A" | A mm | A max. | $\mathbf{L}$ " | $\mathbf{L} \mathbf{~ m m}$ | E mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 34 | 48 | 12 | 320 | 14 | 0,860 | $\mathbf{0 1 0 4 3 4}$ |
| $1.1 / 2$ | 49 | 55 | $16.1 / 4$ | 440 | 19 | 1,580 | $\mathbf{0 1 0 4 4 9}$ |
| 2 | 60 | 68 | 22 | 550 | 21 | 2,830 | $\mathbf{0 1 0 4 6 0}$ |

## 0105 : Swedish - $45^{\circ}$ Pipe Wrench

$45^{\circ}$ head angle. Parallel jaws for effective nut gripping. Easily grips thin materials. Non-pinch handles.


| A " | $\mathbf{A} \mathbf{~ m m}$ | A max. | $\mathbf{L}{ }^{\prime \prime}$ | $\mathbf{L ~ m m}$ | E mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $1 / 2$ | 21 | 29 | $9.1 / 2$ | 240 | 15 | 0,465 | $\mathbf{0 1 0 5 2 1}$ |
| 1 | 34 | 45 | $12.1 / 2$ | 315 | 17 | 0,800 | $\mathbf{0 1 0 5 3 4}$ |
| $1.1 / 2$ | 49 | 59 | $16.3 / 4$ | 440 | 20 | 1,450 | $\mathbf{0 1 0 5 4 9}$ |
| 2 | 60 | 76 | 22 | 560 | 23 | 2,700 | $\mathbf{0 1 0 5 6 0}$ |
| 3 | 90 | 102 | $27.3 / 4$ | 705 | 28 | 4,160 | $\mathbf{0 1 0 5 9 0}$ |

## 0106 : Chain Wrench

Forged, heat-treated jaws for a powerful grip. Heat-treated nickle-chrome pin. Fast opening. Heavy-duty tool for securely tightening pipes in difficult-to-reach locations (water and gas pipes in trenches, pipelines, etc.).


| A " | A mm | C mm | L" | L mm | E max. mm | E1 mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1/8-1 | 10-34 | 275 | 14 | 350 | 52 | 16 | 1,175 | 010610 |
| 1/8-3 | 10-90 | 470 | 27 | 680 | 64 | 20 | 4,100 | 010611 |
| 1/4-6 | 13-165 | 690 | 36 | 930 | 90 | 32 | 7,650 | 010613 |

## 0107 : Chain Wrench

Reversible jaws double the lifespan of the wrench.
Very heavy-duty wrench for tightening the large diameter pipes used in the chemical and petroleum industries, shipyards, etc.


| A " | A mm | C mm | $\mathbf{L}$ " | L mm | E max. mm | E1 mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $1 / 4-2.1 / 2$ | $13-76$ | 415 | 22 | 550 | 55 | 22 | 3,200 | $\mathbf{0 1 0 7 3 1}$ |
| $3 / 4-4$ | $27-114$ | 560 | 35 | 900 | 60 | 20 | 5,900 | $\mathbf{0 1 0 7 3 2}$ |
| $1-6$ | $34-165$ | 690 | 42 | 1065 | 80 | 32 | 8,720 | $\mathbf{0 1 0 7 3 3}$ |
| $1.1 / 2-8$ | $48-219$ | 1090 | 50 | 1285 | 82 | 32 | 14,500 | $\mathbf{0 1 0 7 3 4}$ |
| $2-12$ | $60-320$ | 1440 | 64 | 1600 | 100 | 40 | 24,000 | $\mathbf{0 1 0 7 3 5}$ |

100\% guarantee for 2 years
Virax guarantees all its products for 2 years at 100\%, excluding consumables and batteries, and excluding abuse or product modified.

## 1 GENERAL PURPOSE TOOLS / TIGHTENING

## RACK-TYPE WRENCH

## 0108 : Adjustable Wrench

Sturdy, wide-opening wrench. Easy to adjust. Made in hardened steel. Ground and chrome finish.


| A max. mm | A hex. nut | L " | L mm | E mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 60 | 39 mm-1.1/2" | 9 | 230 | 17 | 0,480 | 010823 |
| 70 | 45 mm - 1.3/4" | 11 | 280 | 20 | 0,780 | 010828 |
| 80 | $52 \mathrm{~mm}-2.1 / 16^{\prime \prime}$ | 15 | 375 | 22 | 1,580 | 010838 |

## TWIN SLIP-JOINT

## 0109 : Twin Slip-Joint Pliers

Excellent grip on all shapes.
7 position rack, for high precision adjustment.
Non-pinch interlocking handles.


| $\mathbf{A ~ m m ~}$ | $\mathbf{L ~ m m}$ | $\mathbf{P ~ m m}$ | $\mathbf{E ~ m m}$ | $\mathbf{K g}$ |
| :---: | :---: | :---: | :---: | :---: |
| 17 | 175 | 18,5 | 6 | 0,160 |
| 30 | 240 | 27 | $\mathbf{0 1 0 9 1 7}$ |  |
| 36 | 300 | 35 | 7 | 0,310 |
| $\mathbf{0 1 0 9 2 4}$ |  |  |  |  |

## 0112 : Insulated Slip-Joint Pliers - Straight Jaws

Grooved ratchet system prevents slippage for effective tightening. Plastic handle grips. Chrome-vanadium steel body. Straight jaws: very large capacity


| $\mathbf{A ~ m m ~}$ | $\mathbf{L ~ m m}$ | $\mathbf{P ~ m m}$ | $\mathbf{E ~ m m}$ | $\mathbf{K g}$ |
| :---: | :---: | :---: | :---: | :---: |
| 100 | 400 | 75 | 14 | $\mathbf{R e f}$ |

Make the most of your talent

## 0182 : Extra-Wide Opening Multigrip Pliers

## Advantages

Practical: wide opening to substitute for several pliers.
Ergonomic with very large handles for a better grip.
Avoids slipping with self-clamping inward curved teeth.
Extra-wide opening, between 28 and 70\% wider than typical pliers: one set of pliers instead of several (saves weight and space in the toolbox).
Available with classical or non-slip handles for a better grip.
Extra-wide handles for a better grip and lesser effort.
Chrome vanadium pliers, forged for a very high strength tool with double thermal treatment.


| $\mathbf{A ~ m m}$ | $\mathbf{L ~ m m}$ | $\mathbf{P ~ m m}$ | E mm | E1 mm | Sheathed grips | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 35 | 180 | 32 | 6 | 13 | no | 0,240 | $\mathbf{0 1 8 2 0 2}$ |
| 56 | 250 | 45 | 8 | 15 | no | 0,420 | $\mathbf{0 1 8 2 0 8}$ |
| 35 | 180 | 32 | 6 | 13 | yes | 0,245 | $\mathbf{0 1 8 2 1 2}$ |
| 56 | 250 | 45 | 8 | 15 | yes | 0,425 | $\mathbf{0 1 8 2 1 8}$ |

## 0182 : Extra-Wide Multigrip Pliers with Fast Locking Button

## Advantages

Practical: wide opening to substitute for several sets of pliers.
Ergonomic with very large handles for a better grip
Fast with a fast locking button for accurate adjusting.
Extra-wide opening, up to $30 \%$ wider than typical pliers: one set of pliers instead of several (saves weight and space in the toolbox).
Fast locking button for easier and more accurate adjusting, 18 locking positions
Non-slip handles for a better grip.
Extra-wide handles for a better grip and lesser effort.
Chrome vanadium pliers, forged for a very high strength tool with double thermal treatment.


| $\mathbf{A ~ m m}$ | $\mathbf{L ~ m m}$ | $\mathbf{P ~ m m}$ | E mm | E1 $\mathbf{~ m m}$ | Sheathed grips | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 45 | 180 | 32 | 6 | 18 | yes | 0,240 | $\mathbf{0 1 8 2 2 2}$ |
| 52 | 250 | 45 | 8 | 20 | yes | 0,425 | $\mathbf{0 1 8 2 2 8}$ |

## 1 GENERAL PURPOSE TOOLS / TIGHTENING

## 0113 : Large-Capacity Plumbing Wrench

Ideal for tightening and loosening large nuts in difficult-to-reach locations. Rounded jaws suitable for sanitary installations (traps, couplers, etc.). 3 settings.
Supplied with plastic jaws.


| $\mathbf{A ~ m m ~}$ | $\mathbf{L ~ m m}$ | $\mathbf{P ~ m m}$ | $\mathbf{E ~ m m ~}$ | $\mathbf{K g}$ |
| :---: | :---: | :---: | :---: | :---: |
| 60 | 240 | 42 | $\mathbf{R e f}$ |  |

## PLIER WRENCH

## 0112: Plier Wrench 10" - 250 mm

## Advantages

Compact and economical: substitutes for a complete set of open end wrenches up to 45 mm .
Designed for plumbers: smooth and parallel jaws for a perfect contact and maximum tightening. Versatile use: for tightening and loosening all types of bolts and nuts, holding, bending, clamping, forming, etc.

Fast adjustment and flat jaw screwing and tightening tool, a perfect combination of slip-joint pliers and adjustable wrench.
Smooth and perfectly parallel jaws ensuring tight fit when tightening without damage to nuts in soft materials (brass, plastic) and preserving chrome-plated and fragile coatings.
 Versatile tightening for multiple applications in plumbing, maintenance, mechanical engineering, industry, for tightening/loosening all types of bolts and nuts, holding, bending, clamping, forming, etc.

Instant opening by secured locking push-button of the adjusted position by quadruple rack. Ratchet-like operation for fast screwing / unscrewing.
Graded with position cursor for easy pre-adjustment and slide rule type of use providing accurate measurement up to 40 mm .
Anti-slip handles for improved grip.
Comfort of use thanks to its light weight, 510 grammes only, and high demultiplication for
 powerful application.
High quality heavy duty clamp wrench in $100 \%$ hot forged chrome Vanadium.

| A mm | $\mathbf{L ~ m m}$ | $\mathbf{P ~ m m}$ | E mm | E1 mm | Sheathed grips | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 45 | 264 | 35 | 8 | 14 | Ref. |  |

## Virax supports future installers

Virax helps teachers promote the industry to students. Every year, Virax and teachers create a competition to test the skills of future graduates in a fun way. The best students win prizes to help them get started in their new profession.

## STRAP WRENCH

## 0116 : Strap Wrench

For use where the surface of the parts to be tightened must remain unmarked, such as chrome pipes, connectors or tap fittings, as well as components made from stainless steel or plastic, etc. Very high strength replaceable nylon strap.
High-strength light alloy handle. End of handle shaped to allow strap to be self-tightening.


| A " | A mm | L" | L mm | E mm | C mm | E1 mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 60 | 12 | 315 | 42 | 450 | 30 | 0,320 | 011600 |
| 4 | 114 | 12 | 315 | 42 | 750 | 30 | 0,355 | 011610 |
| 14 | 350 | 12 | 315 | 42 | 1500 | 30 | 0,360 | 011620 |

## STILLSON WRENCH

## 0125 : Stillson Wrench

Springs housed inside the casing provide an instant grip on the pipe and efficient self-tightening and ratchet-like action.
Special heat-treated steel handle and jaws.

| $\mathbf{A}^{\prime \prime}$ | $\mathbf{A ~ m m}$ | $\mathbf{L} \boldsymbol{\prime \prime}$ | $\mathbf{L ~ m m}$ | $\mathbf{E ~ m m}$ | $\mathbf{K g}$ | $\mathbf{R e f}$. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $3 / 4$ | 27 | 8 | 200 | 12 | 0,280 | $\mathbf{0 1 2 5 2 0}$ |
| 1 | 34 | 10 | 250 | 16 | 0,600 | $\mathbf{0 1 2 5 2 5}$ |
| $1.1 / 2$ | 49 | 14 | 350 | 20 | $\mathbf{1 , 1 3 0}$ | $\mathbf{0 1 2 5 3 5}$ |
| 2 | 60 | 18 | 450 | 23 | 1,845 | $\mathbf{0 1 2 5 4 5}$ |
| $2.1 / 2$ | 76 | 24 | 600 | 26 | 3,100 | $\mathbf{0 1 2 5 6 0}$ |
| $3.1 / 2$ | 102 | 36 | 900 | 28 | 5,975 | $\mathbf{0 1 2 5 9 0}$ |

## VIRAGRIP WRENCH

## 0136 : Light Alloy Offset Viragrip® Pipe Wrench

Perfect for working in difficult-to-reach places: along walls and floors, between pipes next to ceilings, etc. Replaceable lower jaw.


| $\mathbf{A "}$ | $\mathbf{A ~ m m}$ | $\mathbf{L} \boldsymbol{\prime \prime}$ | $\mathbf{L ~ m m}$ | $\mathbf{E ~ m m}$ | $\mathbf{K g}$ | $\mathbf{R e f}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $1.1 / 2$ | 49 | 14 | 350 | 34 | 0,900 | $\mathbf{0 1 3 6 1 4}$ |
| 2 | 60 | 18 | 450 | 39 | 1,460 | $\mathbf{0 1 3 6 1 8}$ |
| $2.1 / 2$ | 76 | 24 | 600 | 47 | 2,485 | $\mathbf{0 1 3 6 2 4}$ |

## 1 GENERAL PURPOSE TOOLS / TIGHTENING

## 0137 : Light Alloy Viragrip® Pipe Wrench

The upper jaw is forged in heat-treated steel, equipped with 2 springs ensuring efficient self-tightening on the pipe and allowing ratchet-like action. Double high-frequency hardened teeth.


Lightweight, very easy to handle. Replaceable lower jaw.

| A " | A mm | L" | L mm | E mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 60 | 14 | 350 | 23 | 0,985 | 013735 |
| 2.1/2 | 76 | 18 | 450 | 27 | 1,675 | 013745 |
| 3 | 90 | 24 | 600 | 30 | 2,650 | 013760 |
| 5 | 140 | 36 | 900 | 32 | 5,210 | 013790 |

## 0138 : Viragrip ${ }^{\circledR}$ in Heavy Duty Cast Iron

## Advantages

High effort resistance: reinforced model.
Efficient: self-clamping on pipe.
Fast: moving jaw ratchet effect.
Viragrip® pipe wrench, 6 " to 48 ", for tubes of $\varnothing 3 / 4$ " to $6 "$.
Reinforced handle and head for use in extreme tightening conditions.
Moving jaw made from treated forged steel, with 2 springs allowing effective self-tightening of the tube and providing clamping force identical to that of a ratchet. High-frequency double hardening for gear teeth.

In accordance with standard US/GGG-W-651-E.

HEAVY DUTY: + 30\% more strength.


| A " | A mm | L" | L mm | E mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 3/4 | 27 | 6 | 150 | 15 | 0,240 | 013806 |
| 1 | 34 | 8 | 200 | 15 | 0,400 | 013808 |
| 1.3/4 | 55 | 10 | 250 | 20 | 0,770 | 013810 |
| 2 | 60 | 12 | 300 | 25 | 1,110 | 013812 |
| 2 | 60 | 14 | 350 | 25 | 1,610 | 013814 |
| 2.1/2 | 76 | 18 | 450 | 30 | 2,580 | 013818 |
| 3.1/2 | 102 | 24 | 600 | 30 | 3,740 | 013824 |
| 5 | 140 | 36 | 900 | 40 | 7,750 | 013836 |
| 6 | 168 | 48 | 1200 | 52 | 14,100 | 013848 |

## CHAIN WRENCH

## 0141 : Chain Wrench

Forged, hardened chrome vanadium steel jaws and handles made of one piece.
Double set of teeth allow direction to be reversed with the wrench in position. Easy to handle tool for use in confined spaces.

|  |
| :---: |
|  |  |
|  |  |
|  |  |



| Tightening A | Tightening A mm | Pre-tigntenin g A" | Pre-tightenin g A mm | C mm | L' | L mm | E mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 60 | 4 | 114 | 460 | 14 | 360 | 20 | 1,040 | 014100 |

## 0142 : Chain Wrench

Reversible jaw with two sets of teeth in hardened chrome vanadium steel. Chain secured to handle at two points. Easy to handle, designed for use in confined spaces.


| Tightening $\mathrm{A}^{\prime \prime}$ | Tightening A mm | $\begin{gathered} \hline \text { Pre-tigntenin } \\ \text { g A " } \\ \hline \end{gathered}$ | Pre-tightenin g A mm | C mm | L" | L mm | E mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 2 | 60 | 4 | 114 | 475 | 14 | 350 | 21 | 1,150 | 014200 |
| 3 | 90 | 5 | 140 | 515 | 24 | 600 | 30 | 3,740 | 014210 |



## 1 GENERAL PURPOSE TOOLS / TIGHTENING

## ADJUSTABLE WRENCH

## 0170 : Extra-Wide Opening Adjustable Wrench

## Advantages

## Practical:

One wrench instead of several, saves weight and space.
For confined spaces:
Thin noses and flush moving jaw when open.
2 additional extra-wide opening versions:
Classical or with thin jaws for confined locations.
Extra-wide opening, sheathed adjustable wrench, ideal for working on copper and brass in plumbing, air-conditioning, refrigeration, maintenance and heating applications.
With it's wide-opening jaw and torsional strength, it replaces 3 wrenches ( 6 "-8"-10" for ref. 017045/017047, 8"-10"-12" for ref. 017050/017052, 10"-12"-15" for ref. 017055).
Non-slip sheathed handle for a better grip.
Extra-wide opening adjustable wrench with extra-thin jaws (ref. 017047 and 017052 ) adapted to the thinnest nuts.
Ideal for assembly and disassembly of locknut systems.
Maximum access thanks to nose $50 \%$ slimmer than standard wrenches with similar opening, and even thickness over the entire nose length.

Complies with ISO 6787:2001 and ASME B107.100-2010 standards.


| Accross flats A mm | Accross flats A" | E mm | E1 mm | L mm | L" | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 34 | 1.1/4" | 6 | 14 | 175 | 6 | 0,210 | 017045 |
| 34 | 1.1/4" | 4 | 14 | 175 | 6 | 0,210 | 017047 |
| 39 | 1.1/2" | 6 | 14 | 215 | 8 | 0,350 | 017050 |
| 39 | 1.1/2" | 4 | 14 | 215 | 8 | 0,350 | 017052 |
| 53 | 2.1/16" | 6 | 16 | 250 | 10 | 0,640 | 017055 |



## Customer Service

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Phone: +33 3.26.59.56.57
Email: export@virax.com
Exploded views and manuals: www.virax.com, Download section.

## 0170 : Adjustable wrench with reversible jaw

## Advantages

Reversible jaw: 1 side for pipes, 1 side for nuts.
Wide opening: the jaw opens wider than wrenches with equivalent length.
For confined spaces: thin nose tips.
The two-in-one tool: High quality reversible jaw, with one serrated side for tightening and loosening pipes and damaged nuts, and one smooth side for usual work.

With its wide opening jaw it replaces two wrenches (6"-8" for reference 017030, 8"-10" for reference 017031, etc.)

Triple coating of nickel and chrome provides high corrosion resistance.
Ergonomic handle with anti-slip coating for better grip.
Fixed jaw graded in mm and inch for adjustment before use.

Complies with ISO 6787:2001 and ASME B107.100-2010 standards.


| Accross flats A mm | Accross flats A" | E mm | E1 mm | L mm | L" | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 27 | 1.1/16" | 5,3 | 10,8 | 162 | 6 | 0,160 | 017030 |
| 34 | 1.5/16" | 7,2 | 14,0 | 209 | 8 | 0,320 | 017031 |
| 40 | 1.9/16" | 7,7 | 15,5 | 261 | 10 | 0,510 | 017032 |
| 45 | 1.3/4" | 9,5 | 19,0 | 313 | 12 | 0,835 | 017033 |



## 1 GENERAL PURPOSE TOOLS / TIGHTENING

## 0170: Adjustable wrench extra light with thin jaws

## Advantages

Extra-light: 30\% less weight compared with a traditional adjustable wrench.
Thin jaws: to adapt to the thinnest nuts.
Wide opening: the jaw opens wider than wrenches with equivalent length.

Extra light adjustable wrench for user comfort. This optimal design reduces weight by up to $-30 \%$ compared with a traditional wrench and $-48 \%$ compared with a technical wrench, while maintaining excellent strength thanks to high grade steel.

Thin jaws ensure optimal access, up to $50 \%$ thinner than standard wrenches with similar opening potential. Homogeneous thickness over the full length of the jaws, which is ideal for fitting and removing locknut systems.

With its wide opening jaw it replaces two wrenches (6"-8" for reference 017020, 8"-10" for reference 017021, etc.)

Triple coating of nickel and chrome provides high corrosion resistance. Handle with anti-slip coating for better grip.
Short and smooth mobile jaw rod, for use in small spaces.
Fixed jaw graded in mm and inch for adjustment before use.


Complies with ISO 6787:2001 and ASME B107.100-2010 standards.

| Accross flats A <br> $\mathbf{m m}$ | Accross flats A" | $\mathbf{E m m}$ | $\mathbf{E 1} \mathbf{~ m m}$ | $\mathbf{L ~ m m}$ | $\mathbf{L}$ " | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 24 | $15 / 16 "$ | 4 | 10,8 | 161 | 6 | 0,115 | $\mathbf{0 1 7 0 2 0}$ |
| 30 | $1.3 / 16^{\prime \prime}$ | 5 | 14,0 | 207 | 8 | 0,210 | $\mathbf{0 1 7 0 2 1}$ |
| 36 | $1.7 / 16^{\prime \prime}$ | 6 | 15,5 | 259 | 10 | 0,345 | $\mathbf{0 1 7 0 2 2}$ |
| 46 | $1.3 / 16^{\prime \prime}$ | 8 | 19,0 | 311 | 12 | 0,600 | $\mathbf{0 1 7 0 2 3}$ |

## 0170 : Adjustable Wrench

Triple coating of nickel and chrome provides high corrosion resistance. Very tough. The moving jaw of $6,8,10$ and 12 " long wrenches do not protrude when open, making them suitable for use in confined spaces.


| Accross flats A mm | Accross flats A" | E mm | E1 mm | L mm | L" | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 19 | 3/4 | 6 | 10 | 150 | 6 | 0,120 | 017006 |
| 24 | 15/16 | 7 | 12 | 200 | 8 | 0,230 | 017008 |
| 29 | 1.1/8 | 8 | 14 | 250 | 10 | 0,390 | 017010 |
| 33 | 1.1/4 | 11 | 19 | 300 | 12 | 0,670 | 017012 |
| 45 | 1.3/4 | 18 | 25 | 380 | 15 | 1,230 | 017015 |
| 53 | 2.1/16 | 19 | 28 | 455 | 18 | 2,105 | 017018 |

## RADIATOR WRENCH

## 2204 : Radiator Key Wrench With Ratchet

For fitting the captive nuts connecting the regulating valve to the radiator.
Short wrench for working on ribbed nuts and internal hexagonal nuts in confined spaces.

| Description | Kg | Ref. |
| :---: | :---: | :---: |
| Wrench $: 3 / 8^{\prime \prime}-1 / 2^{\prime \prime}-3 / 4^{\prime \prime}-1^{\prime \prime}+1 / 2^{\prime \prime}$ female ratchet | 0,545 | 220425 |
| Wrench $: 8$ sizes including $3 / 8^{\prime \prime}-1 / 2^{\prime \prime}-3 / 4^{\prime \prime}-1 "+1 / 2^{\prime \prime}$ female ratchet | 0,560 | 220435 |
| $1 / 2^{\prime \prime}$ female ratchet | 0,420 | 220410 |
| Wrench $: \varnothing 3 / 8^{\prime \prime}-1 / 2^{\prime \prime}-3 / 4^{\prime \prime}-1^{\prime \prime}$ | 0,130 | $\mathbf{2 2 0 4 2 0}$ |
| Wrench $: 8$ sizes. including $3 / 8^{\prime \prime}-1 / 2^{\prime \prime}-3 / 4^{\prime \prime}-1^{\prime \prime}$ | 0,140 | $\mathbf{2 2 0 4 3 0}$ |



## 2204 : Radiator Key Wrench

For fitting the captive nuts connecting the regulating valve to the radiator. 18 mm square drive.
Forged steel.

| Description | Kg | Ref. |
| :---: | :---: | :---: |
| Wrench $: \varnothing 3 / 8^{\prime \prime}-1 / 2^{\prime \prime}-3 / 4^{\prime \prime}$ | 0,175 | 220460 |
| Wrench $: \varnothing 3 / 8^{\prime \prime}-1 / 2^{\prime \prime}-3 / 4^{\prime \prime}-1 "-1.1 / 4^{\prime \prime}$ | 0,315 | $\mathbf{2 2 0 4 6 5}$ |



## 2204:4 way sanitary cross wrench

Very easy to use, fast and efficient.
External hexagon 10, 12, 17, 22 mm : suitable for radiator valves and lockshields $3 / 8^{\prime}, 1 / 2^{\prime}, 3 / 4^{\prime}$, 1'.
Internal thread M8, M10, M12: suitable for hanger bolts and studs.

| Size mm | Kg | Ref. |
| :---: | :---: | :---: |
| $220 \times 220 \times 33$ | 0,565 | $\mathbf{2 2 0 4 7 0}$ |



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## 1 GENERAL PURPOSE TOOLS / TIGHTENING

## RATCHET WRENCH

## 3103 : Flexible Head Ratchet Wrench 8-17 mm

## Advantages

## Accessibility:

$180^{\circ}$ flexible head and $15^{\circ}$ angle fork
Speed:
Ratchet wrench with a $5^{\circ}$ recovery angle.
Comfort:
12-sided profile eye: easy positioning on the nut
Wrench ideal for tightening operations in difficult to access locations.
The set contains the most frequently used dimensions: $8,9,10,11,12,13$ and 17 mm . Delivered in a storage case.
Dimensions indicated on the case enabling quick selection and easy storage.


| Number of wrenches | A mm | Size $\mathbf{~ m m}$ | Kg |
| :---: | :---: | :---: | :---: |
| 7 | $8-9-10-11-12-13-17$ | $190 \times 82 \times 35$ | 0,630 |



## $3103: 4$ in 1 ratcheting wrench

## Advantages

## Practical:

2 wrenches = 8 sizes: $8,10,12,13,16,17,18,19 \mathrm{~mm}$. Comfort:
Reverse lever.
Speed:
Ratchet wrench with a $5^{\circ}$ recovery angle.
Save weight and space. Ideal for mobile maintenance.
Ref. 310330: Supplied in reusable textile pouch.


| Number of wrenches | A mm | Size $\mathbf{m m}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| 2 | $8-10-12-13-16-17-18-19$ | - | 0,460 | $\mathbf{3 1 0 3 3 0}$ |
| 1 | $8-10-12-13$ | $150 \times 25 \times 17$ | 0,095 | $\mathbf{3 1 0 3 3 1}$ |
| 1 | $16-17-18-19$ | $230 \times 34 \times 22$ | 0,245 | $\mathbf{3 1 0 3 3 2}$ |



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## 1 GENERAL PURPOSE TOOLS / TIGHTENING

## 3104: 41 pieces set - 1/4" compact sockets, $1 / 4$ " bits

## Advantages

The Essential: 41 tools for a maximum of applications. 3 functions ratchet for all situations.
Easy access to nuts with a compact ratchet/socket assembly.
Precise work on all type of screws.
A strong and compact box.
3 functions ratchet: Precise and strong 72 teeth ratchet, $5^{\circ}$ increment. Reverse with lever. 1 ratchet side for sockets. 1 ratchet side for bits. 1 middle position for T-handle use.

10 compact sockets ( 5,5 to 14 mm ) assembled directly in the ratchet head. Ratchet + socket are extremely compact to access nuts in tight spaces.

134 mm magnetic extension with locking system. Practical: the screw is magnetized on bit. Locking system avoids accidental fall of bit. Easy access in tight spaces.

Spinner with bi-material plastic handle for an optimum comfort.
26 bits with color code for all screw tips: Phillips®: PH1-2-3 ; Posidriv®: PZ1-2-3 ; Flat: 3,5-4,5-6,5-8 mm ; 6 points: 2-2,5-3-4-5-6-7-8 mm ; Torx: TX9-10-15-20-25-27-30-40. Easy identification of the tip with the color code of the bit. 1 color per tip.


Bi-materiel box: $1200 \times 1200$ stitck fabric combines flexibility and resistance. Vinyl is waterproof and easy to clean: ideal for wet and dirty construction sites. Double zip for an easy opening/closing. Easy to store thanks to the compact box.

Bicolor foam tray: holds tools when box is upside down and see missing tools.

| Size $\mathbf{~ m m}$ | Kg | Ref. |
| :---: | :---: | :---: |
| $185 \times 110 \times 54$ | 0,690 | $\mathbf{3 1 0 4 0 0}$ |



## 3104: 51 pieces set - basin wrench, go-thru sockets, 1/4" bits

## Advantages

The Plombi'box: 51 tools special plumbing in 1 single set. Special wrench for nuts under sink.
Easy access on nuts on long threaded rods.
Quick and precise work on all type of screws.
Strong and handy box.
Special wrench for nuts under sink: compact design to reach awkward nuts under sink. Hollow arm and end socket to avoid obtruction by threaded rods. Size 13 mm on wrench +6 sockets ( $9,10,11,12,14$ et 17 mm ).


Precise and strong 72 teeth ratchet, $5^{\circ}$ increment. One 75 mm extension for difficult access. 13 go-thru sockets ( 10 to $19,21,22,24 \mathrm{~mm}$ ) which are assembled directly in the head of the ratchet = very compact. Suitable for nuts on long threaded rods: bolts for water heater support, basin support, WC suport, Air conditioning support, Müpro rails, sprinkler collars,...

Magnetic bit holder with locking system. Practical: the screw is magnetized on bit. Locking system avoids accidental fall of bit. Quick tightening with a drill bit machine.

Spinner with bi-material plastic handle for an optimum comfort.


26 bits with color code for all screw tips: Phillips $®$ : $\mathrm{PH} 1-2-3$; Posidriv $®$ : PZ1-2-3 ; Flat: $3,5-4,5-6,5-8 \mathrm{~mm}$; 6 points: 2-2,5-3-4-5-6-7-8 mm ; Torx: TX9-10-15-20-25-27-30-40. Easy identification of the tip with the color code of the bit. 1 color per tip.

Bi-materiel box: $1200 \times 1200$ stitck fabric combines flexibility and resistance. Vinyl is waterproof and easy to clean: ideal for wet and dirty construction sites. Double zip for an easy opening/closing. Easy to carry with the handle.

Bicolor foam tray: holds tools when box is upside down and see missing tools.

| Size $\mathbf{~ m m}$ | Kg | Ref. |
| :---: | :---: | :---: |
| $325 \times 230 \times 63$ | 2,070 | $\mathbf{3 1 0 4 1 0}$ |

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## 1 GENERAL PURPOSE TOOLS / TIGHTENING

## UNIVERSAL WRENCH

## 2205 : Universal wrench for toilet lid

## Advantages

Central articulation for easier tightening/loosening.
Small footprint for use in tight spaces.
Universal tool for butterfly nut for installing and removing toilet lids with most fixing systems. Optimised handle for a good grip.
Very easy to use, fast and efficient.

| Size mm | Kg | Ref. |
| :---: | :---: | :---: |
| $200 \times 30 \times 30$ | 0,070 | $\mathbf{2 2 0 5 1 0}$ |

## 2615 : Universal Key Wrench

## Advantages

## Made in zinc moulded under pressure for high strength and light weight. <br> Multiple pattern four-way wrench, with optimized size and ergonomics. <br> Minimum dimension for a maximum solution.

The indispensable tool for your projects, 3 models, 3 solutions, suited for maintenance, repairs and installation work.

Electrical universal key wrench with 6 bits : electrical cabinets, sanitary installations, $A / C$, radiator bleeding.
Construction universal key wrench with 6 bits : service shafts, inspection hatches, radiator bleeds, sanitary installations, buildings (door and window handles).
Universal multifunction key wrench with 12 patterns : service shafts, gas and electricity meters, A/C, buildings (door and window handles), radiator bleeds. Wrench fitted with a square bit, fastened to the spring hook by a magnet system.

| Description | Composition | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| Electrical universal key wrench | Plat 1X7mm, PH2, hexagonale $1 / 4^{\text {" , carré }} 5$ à 8 mm , triangle 9 mm , pic 3-5 mm. | 0,880 | 261502 |
| Construction adjustable key wrench | Plat $1 \mathrm{X} 7 \mathrm{~mm}, \mathrm{PH} 2$, hexagonale $1 / 4$ ", carré 5 à 8 mm , triangle 9 mm , étagé 6 à 9 mm . | 0,880 | 261501 |
| Multifunction universal key wrench | Carré 5 à 10 mm , triangle 7 à 9 mm , hexagonale $1 / 4^{\prime \prime}$, pic $3-5 \mathrm{~mm}$, demi-lune 6 mm , étagé 6 à 10 mm . | 0,255 | 261500 |



## SANICROM WRENCH

## 2614 : Sanicrom® Basin Wrench

Basin wrench for nuts and connections on washbasins, bathtubs, sinks or bidets. 2 interchangeable jaws.
Designed for tightening and loosening in difficult-to-reach locations.
Self-tightening jaw design.


| Composition | Nut size across flats " (A) | Nut size across flats mm (A) | $\mathbf{L} \mathbf{~ m m}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| with small jaw | $1.1 / 2$ | 38 | 210 | 0,570 | $\mathbf{2 6 1 4 0 0}$ |
| with 2 different jaws fitting <br> onto the same wrench | $1.1 / 2-2$ | $38-50$ | 210 | 0,715 | $\mathbf{2 6 1 4 1 0}$ |



Direction of rotation reversed by pivoting the jaw without removing it from the tool.
Designed for tightening and loosening in difficult-to-reach locations.
Self-tightening jaw design.

| Nut size across flats " (A) | Nut size across flats $\mathbf{~ m m ~ ( A ) ~}$ | $\mathbf{L} \mathbf{~ m m}$ | Kg |
| :---: | :---: | :---: | :---: |
| $1.1 / 2$ | 38 | 240 | 0,565 |

## 2614 : Telescopic Sanicrom® Basin Wrench

Basin wrench with 4-position telescopic handle for nuts and connections on washbasins, bathtubs, sinks or bidets.
Min length: 280 mm , - L1: 340 mm , - L2: 400 mm , - L3: 460 mm .

$180^{\circ}$ pivoting fixed and moving jaw assembly mounted on the end of the handle.
Return spring holds the jaw in place.

| Nut size across flats " (A) | Nut size across flats mm (A) | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: | :---: |
| $3 / 8-1.3 / 8$ | $10-36$ | 0,795 | $\mathbf{2 6 1 4 5 0}$ |
| $1.3 / 8-2.1 / 2$ | $36-65$ | 0,955 | $\mathbf{2 6 1 4 6 0}$ |



## Much more than just quality, here's the Virax commitment!

Virax commits to total, permanent and durable satisfaction of users and therefore applies a process based on:

A proactive product plan.
A constant innovation process.
A focus on permanent improvement.
Improved customer services.
An assurance of optimum availability rate.
Customer satisfaction, the heart of our commitments.

## 1 GENERAL PURPOSE TOOLS / TIGHTENING

## 2614 : Basin Wrench

## Advantages

## Manoeuvrable:

Compact design for reaching awkward nuts.
Fits most taps.
Practical:
Hollow arms and end fittings to avoid obstruction by threaded rods.

For tightening and loosening tap nuts. Hollow arms, 25 cm long. Hollow end fittings for 13 mm hexagonal nuts.
Removable jaw, adjustable up to 32 mm-1.1/4, for screws or fittings sinks, bathtubs, sinks or bidets.
Removable jaw, adjustable up to $\varnothing 32 \mathrm{~mm}-1.1$ / 4, for screws or fittings sinks, bathtubs, sinks or bidets.
Other end fittings provided: $9,10,11,12,14,17 \mathrm{~mm}$.

| Description | Nut size across flats $\mathbf{m m}(\mathbf{A})$ | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| Basin wrench +6 end fittings + <br> jaw | $9-10-11-12-13-14-17-32$ | 0,500 | $\mathbf{2 6 1 4 7 0}$ |
| 6 end fittings | $9-10-11-12-14-17$ | 0,090 | $\mathbf{7 5 3 2 7 0}$ |
| Jaw | 32 | 0,150 | $\mathbf{7 5 3 7 5 0}$ |



## PLUG WRENCH

## 2616 : Plug Wrench

## Advantages

## Detachable head:

Fits most drainage plugs.
M8 and M10 threads for fitting studs.
Essential accessory for our basin wrenches (2614), to hold the drain plug in place while tightening or loosening the nut.
Wrench: M8 and M10 threads for fitting double-end studs.


## CARPENTERS PENCIL

## 2627 : Carpenter's Pencil

Professional quality pencil with a very hard lead, suitable for writing on all materials.

| Contents | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: |
| 12 carpenters pencils | 0,155 | $\mathbf{2 6 2 7 0 0}$ |



## LEVEL

## 2631 : Compact Tubular Level

Shock-resistant mini-level with ABS casing and shock-proof grips.
Magnetized surface for easier work on metallic materials.
V-shaped sole plate to adapt to tubes.
Accuracy: $0.8 \mathrm{~mm} / \mathrm{m}$.
Length: 23 cm .

| $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E mm | Ref. |
| :---: | :---: | :---: | :---: |
| 230 | 38 | 18 | 0,085 |

## 2631 : Tubular Vial Level / Trapezoid Level

## Advantages

Easy vertical levelling: front or side "double view" reading. High quality: lifetime guarantee, UV protected, one-piece vials (shock resistant).
Optimum $0.5 \mathrm{~mm} / \mathrm{m}$ accuracy.
Easy front level reading with the "dual view" system and its $45^{\circ}$ mirror.
Magnetized surface for easier work on metallic materials.
Optimum $0.5 \mathrm{~mm} / \mathrm{m}$ accuracy thanks to top range one-piece vials (shock resistant), lifetime guaranteed with inside permanent engraved level line.
The vials are treated against UV radiation to prevent fading by sunlight.

## Tubular vial level:

High quality in aluminium profiles with 2 machined sole plates.
Grips with shock-proof coating for protection in case of fall.

## Trapezoid level:

High quality trapezoid-shaped in cast aluminium.
Shock absorbing pads allow to adjust the level with a hammer without risk of damaging the product.


## 1 GENERAL PURPOSE TOOLS / TIGHTENING

## 2631 : Level with 2 in 1 centre distance

## Advantages

Special plumbing: designed for accurate alignment of wall-mounted fixtures.
2-in-1: 3 vials for classical use as a spirit level.
Handy: supplied in reusable storage bag.
Standardized centre distance level, for accurate horizontal and vertical levelling of wall-mounted fixtures.
2 removable calibres, with vials, double thread $3 / 8^{\prime \prime}$ and $1 / 2^{\prime \prime}$.
Standardized dimensions: $90-110-120-140-150-160-180-200-220 \mathrm{~mm}$.
Can be used as a classical level with its $\mathbf{3}$ vials (horizontal, vertical, $45^{\circ}$ ).
Length 50 cm
Optimum $0.5 \mathrm{~mm} / \mathrm{m}$ accuracy thanks to top range shock resistant, lifetime guaranteed vials, with inside permanent engraved level line.
The vials are treated against UV radiation to prevent fading by sunlight.
Reinforced shock resistant end pieces, 2 fastening holes.
High quality aluminium profile.
Supplied with:

- 2 removable calibres.
- Storage pouch.


| Description | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E mm | Kg |
| :---: | :---: | :---: | :---: | :---: |
| Level with 2 in 1 centre <br> distance | 500 | 50 | 23 | 0,580 |



## HEXAGON SOCKET SCREW KEY SET

## 3114 : Set of 9 hexagonal keys

## Advantages

Spherical head: suitable to handle screws with an angle up to $25^{\circ}$.
Set of 9 long hexagonal keys with spherical head. Delivered on plastic holder.
For hexagonal socket screw.
Easy identification: sizes stamped on keys and on holder.
Sizes: 1,5-2-2,5-3-4-5-6-8-10 mm.


| Number of keys | $\mathbf{A ~ m m}$ | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: | :---: |
| 9 | $1,5-2-2,5-3-4-5-6-8-10$ | 0,335 | $\mathbf{3 1 1 4 5 8}$ |



## REDUCING PLIERS

## 3350 : Reducing Pliers

The blades inter-penetrate to form a fold on the periphery of the pipe, reducing its diameter, and allowing consistent slotted joints to be easily formed in all types of pipe (smoke and gas, extraction, ventilation, dust extraction, rainwater downpipes, etc.).


| Type | Capacity $\mathbf{~ m m}$ | L mm | Kg |
| :---: | :---: | :---: | :---: |
| Short model | 35 | 245 | 0,490 |
| Long Model | 52 | 265 | 0,750 |

## SCREWDRIVER

## 3418 : Magnetic screwdrivers

## Advantages

Magnetic tip securing the screw, for comfortable and fast screwing.
Graded shank, handy for quick measuring.
Shank in silicon carbon steel for greater torsional strength.
quick rotation between thumb and index.
non-slip with high resistance to cold, impact, abrasion, solvents, and hydrocarbons. sliding thrust zone.
Integral grip moulded directly onto the shank with dual opposite flats.
Hexagon nut for easier unlocking of jammed screws using a wrench (not supplied). ribbed for better locking in the screw head.
Complies with the ISO 8764, ISO 2380 and EN 60900 standards (ref. 341806 1000V insulated screwdriver) guaranteeing secured use.

Supplied in reusable textile pouch (set of 8 screwdrivers, ref. 341820).

| Description | Kg | Ref. |
| :---: | :---: | :---: |
| Set of 8 magnetic screwdrivers (341801 to 341808 ) in textile pouch | 0,900 | $\mathbf{3 4 1 8 2 0}$ |
| Magnetic screwdriver PZ2 $\times 38-106 \mathrm{~mm}$ | 0,063 | $\mathbf{3 4 1 8 0 1}$ |
| Magnetic screwdriver $5.5 \times 38-106 \mathrm{~mm}$ | 0,058 | $\mathbf{3 4 1 8 0 2}$ |
| Magnetic screwdriver PZ1 $\times 100-209 \mathrm{~mm}$ | 0,083 | $\mathbf{3 4 1 8 0 3}$ |
| Magnetic screwdriver $5.5 \times 100-209 \mathrm{~mm}$ | 0,078 | $\mathbf{3 4 1 8 0 4}$ |
| Magnetic screwdriver $6.5 \times 150-259 \mathrm{~mm}$ | 0,108 | $\mathbf{3 4 1 8 0 5}$ |
| 1000V insulated screwdriver 3 X 80-170 mm | 0,043 | $\mathbf{3 4 1 8 0 6}$ |
| Magnetic screwdriver PZ2 X 100-209 mm | 0,096 | $\mathbf{3 4 1 8 0 7}$ |
| Magnetic screwdriver $8 \times 150-269 \mathrm{~mm}$ | 0,155 | $\mathbf{3 4 1 8 0 8}$ |
| Fabric pouch for small tools | 0,200 | $\mathbf{3 8 2 6 5 2}$ |



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## 1 GENERAL PURPOSE TOOLS / TIGHTENING

## 3425 : Seven-Bit Screwdriver

All the bits are stored in the handle for safe-keeping and immediate availability. Very compact. Long bit-holder for difficult-to-reach screws. Fully machined tips. Magnetic bit holder. Large diameter handle: Very efficient tightening and loosening action. Excellent grip. Impact and torsion-resistant.
Total length: 185 mm .
Bits length: 35 mm .

| Bit | Kg | Ref. |
| :---: | :---: | :---: |
| $0.8 \times 5 ; 1 \times 7 ; 2.5 \times 8 ;$ PZ1; PZ2; PH1; PH2 | 0,210 | 342501 |
| Torx T10; T15; T20; T25; T27; T30; T40 | 0,202 | $\mathbf{3 4 2 5 1 1}$ |



## 3425 : Mini Six-Bit Screwdriver

All the bits are stored in the handle for safe-keeping and immediate availability. Very compact.
Magnetic bit holder.
Total length: 95 mm .
Bits length: 15 mm .

| Bit | Kg | Ref. |
| :---: | :---: | :---: |
| $0,8 \times 5 ; 1 \times 7 ;$ PZ1; PZ2; PH1; PH2 | 0,092 | $\mathbf{3 4 2 5 2 1}$ |

## SQUARE

## 2206 : Square

Ref. 220610/220620:
For measuring the squareness of pipe flanges prior to welding.
Ref. 220630
Used to copy angles.


| Type | $\mathbf{A ~ m m}$ | $\mathbf{B ~ m m}$ | $\mathbf{C ~ m m}$ | $\mathbf{D ~ m m ~}$ | $\mathbf{K g}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Ref. |  |  |  |  |  |
| Flange square | 380 | 250 | 90 | 60 | $\mathbf{1 , 0 0 0}$ |
| Flange square | 530 | 460 | 170 | $\mathbf{2 2 0 6 1 0}$ |  |
| Bevel square | 500 | 500 | - | - | $\mathbf{1 1 0}$ |
| Right-angle square | 500 | 290 | - | - | $\mathbf{2 2 0 6 2 0}$ |



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## MEASURING TAPE

## 3717 : Measuring Tape

New range of sturdy tape measures with bi-material stainless steel / rubber casing for optimum resistance to shock and easy grip.
Precision class: II.
Graduation front / back. Anti-reflective tape.
Hook fastened by 3 rivets on 16 mm wide tape and 4 rivets on the 25 mm tape, for heavy use. Very sturdy. Shock resistant thanks to its bi-material chrome/rubber casing. Excellent handling. Locking button for maximum comfort of use.
Built-in belt clip.

| L tape $\mathbf{m}$ | w tape $\mathbf{~ m m}$ | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: | :---: |
| 3 | 16 | 0,150 | $\mathbf{3 7 1 7 4 1}$ |
| 5 | 25 | 0,290 | $\mathbf{3 7 1 7 4 2}$ |

## 3717 : Display of Measuring Tapes

Counter display.

| Display of : | Tape dimensions | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: | :---: |
| 20 | $3 \mathrm{~m} \times 16 \mathrm{~mm}$ | 3,070 | $\mathbf{3 7 1 7 4 4}$ |
| 10 | $5 \mathrm{~m} \times 25 \mathrm{~mm}$ | 3,110 | $\mathbf{3 7 1 7 4 5}$ |




## FITTING BAR

## 2203 : Fitting Bar

For tightening nipples on cast iron radiators from inside. 18 mm square drive.
Flat for engaging with the internal tabs of the nipple.
Centring guide (1.1/4") . Can be used with ratchet.

| For nipples | L mm | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| $1^{\prime \prime}-26 \times 34 \mathrm{~mm}$ | 500 | 0,810 | $\mathbf{2 2 0 3 0 5}$ |
| $1^{\prime \prime}-26 \times 34 \mathrm{~mm}$ | 800 | 1,215 | $\mathbf{2 2 0 3 0 8}$ |
| $1^{\prime \prime}-26 \times 34 \mathrm{~mm}$ | 1000 | 1,500 | $\mathbf{2 2 0 3 1 0}$ |
| $1.1 / 4 "-33 \times 42 \mathrm{~mm}$ | 500 | 1,400 | $\mathbf{2 2 0 3 1 5}$ |
| $1.1 / 4 "-33 \times 42 \mathrm{~mm}$ | 800 | 2,120 | $\mathbf{2 2 0 3 1 8}$ |
| $1.1 / 4 "-33 \times 42 \mathrm{~mm}$ | 1000 | 2,850 | $\mathbf{2 2 0 3 2 0}$ |

## Virax and the environment

Virax is committed to environmental protection and sustainable development, as demonstrated by our ISO certification 14001: 2015 for our environmental management system.

Compliance with the REACH Directive no.1907/2006.
Low energy consumption.
Dematerialisation of documentary flows and printing control.
Waste control and reclaiming.
Packaging materials recycled in a partnership with Eco Emballage.
Anticipation of pollution risks.


## 2 CUTTING / SAWING / CORE DRILLING / REAMING / GAUGING



## 2 CUTTING / SAWING / CORE DRILLING / REAMING / GAUGING

## HACKSAW FRAME

## 0490 : Hacksaw frame

For 300 mm blades.
Hacksaw Frame (049000): 4 blade positions.


Supplied with HSS bi-metal blade ( 12 teeth/cm).

Hacksaw Frame With Finger-Protecting Closed Grip (049050): 3 blade positions.
Spare blade storage in the upper frame.
Supplied with HSS bi-metal blade (12 teeth/cm).


Mini Hacksaw Frame(049070): Special grip for use where standard hacksaw cannot reach.
Supplied without blades

| Description | Size $\mathbf{~ m m}$ | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: | :---: |
| Hacksaw frame <br> Hacksaw Frame With <br> Finger-Protecting Closed Grip <br> Mini Hacksaw Frame | $500 \times 125$ | 0,590 | $\mathbf{0 4 9 0 0 0}$ |

## SAW BLADE

## 0430 : HSS Saw Blade

New High speed and precise HSS bi-metal saw blade:

- 18 teeth or 24 teeth per inch : blade perfect for steels, but also aluminium, stainless steel, PCV or wood, high thickness (18 TPI) or medium thickness (24 TPI)
- 32 teeth per inch : blade perfect for copper, but also aluminium and stainless steel, small thickness.

Overheating resistance: high longevity.
Flexible blade to be able to cut in difficult to access locations


| Use | Number of teeth <br> per " | Number of teeth <br> per $\mathbf{c m}$ | Recommended <br> thickness $\mathbf{~ m m}$ | $\mathbf{L ~ m m}$ | Packaging | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Steel | 18 | 8 | $6-25$ | 300 | 100 | 1,740 | $\mathbf{0 4 3 0 0 8}$ |
| Steel | 24 | 10 | $3-6$ | 300 | 10 | 0,174 | $\mathbf{0 4 3 0 0 4}$ |
| Steel | 24 | 10 | $3-6$ | 300 | 100 | 1,740 | $\mathbf{0 4 3 0 1 0}$ |
| Copper | 32 | 12 | $1-3$ | 300 | 10 | 0,174 | $\mathbf{0 4 3 0 0 6}$ |
| Copper | 32 | 12 | $1-3$ | 300 | 100 | 1,740 | $\mathbf{0 4 3 0 1 2}$ |



## Virax, French manufacturer

In its Production Centre extending over more than $20,000 \mathrm{~m}^{2}$ situated in Epernay, France, Virax manufactures tools and machines designed by its R\&D Center to meet the requirements of professionals. Plasturgy, machining, milling, grinding, assembly and painting, all these activities are performed on site for manufacturing control and quality.

## CORE DRILL

## 0501 : V 150+ Core Drill and Support Stand Advantages

For wet and dry / raised hand or support stand core drilling. 3 -speed motor with progressive start.
Triple protection for the motor for long lift and user safety. Quick, tool-free attachment to the support stand.

## Core drill:

Hand core drilling facilitated:
1900 W motor with triple protection.

- Electronic (in the event of overload on the motor) with alert light in the trigger,
- Thermal (in the event of overheating),
- Mechanical (axis decoupling if the core bit locks).

3 speeds: 550/1250/2700 tr/min (rotation under load).
Ready to use : the water and dust aspiration end pieces are built-in.
UNC connection 1.1/4", 1/2".
PRCD protection switch.

## Support stand:

Aluminium column support stand and reinforcement bars to minimise vibration.
Drilling over the full height of the stand (scale in mm); Can be tilted from $0^{\circ}$ to $45^{\circ}$.
Adjustable brake; Stop button; easy positioning of the V150+.
Practical: centring indicator and built-in level.


Maximum stability: base with 4 adjustment nuts, can be used fixed by anchor spindle or with vacuum pump
Right/left movement lever, movable without tools.
Dimensions (L x w x H): $350 \times 250 \times 1110 \mathrm{~mm}$.

| Description | Power W | Kg | Ref. |
| :---: | :---: | ---: | :---: |
| V 150+ Motor and support stand | 1900 | 19,500 | $\mathbf{0 5 0 1 1 0}$ |
| V 150+ Support stand | - | 13,000 | $\mathbf{0 5 0 1 1 1}$ |
| V 150+ Motor | 1900 | 6,500 | $\mathbf{0 5 0 1 1 6}$ |
| V 150+ Motor and support stand + |  |  |  |
| Core bit $\varnothing ~$ <br> V $127 ~ m m ~$ $150+$ Motor and support stand + |  |  |  |
| Core bit $\varnothing 127 ~ m m ~+~ M a n u a l ~$ <br> water pump + Centring bit | 1900 | 23,200 | $\mathbf{9 9 0 0 2 2}$ |

## Capacities

Wet drilling for reinforced concrete, abrasive materials, etc.:

- Raised hand: Ø max 82 mm ,
- On support stand: $\varnothing$ max 152 mm.

Dry drilling for brick, breeze block, hollow materials:

- Raised hand: Ø max 200 mm (requires the use of the centre bit ref. 050158),
- On support stand: $\varnothing$ max 152 mm.


## Delivered with

## Core drill:

Side handle,
2 flat wrenches (SW 32 and SW 41),
Sprinkler mechanism with bearing tap - Dust suction mechanism,
Plastic transport case.

## Support stand:

Ready to use attachment set (anchor spindle, reusable pegs for attachment in breeze block, non reusable pegs for attachment in concrete). Delivered without core bit.

## Tips

The use of a water and dust vacuum (ref. 050157) is strongly recommended for dry core drilling.

## 2 CUTTING / SAWING / CORE DRILLING / REAMING / GAUGING

## 0501: V 250 Core Drill and Support Stand

## Advantages

For wet core drilling on support stand. Powerful 2-speed motor for frequent use. Quadruple protection for the motor for long lift and user safety. 1 single support stand for the 2 core drills V 250 and V 350 .

Core drill:
2500 W motor with triple protection:
. Electronic (in the event of overload on the motor) with alert light in the trigger,

- Thermal (in the event of overheating),
- Mechanical (axis decoupling if the core bit locks).

Fourth protection for the motor and gears thanks to an oil pumping system that enables permanent lubrication.
2 speeds: 360/850 rpm (rotation under load).
UNC connection 1.1/4".
PRCD protection switch.

## Support stand:

Aluminium column support stand and reinforcement bars to minimise vibration.
Drilling over the full height of the stand (scale in mm); Can be tilted from $0^{\circ}$ to $45^{\circ}$.
Adjustable brake; Stop button; easy positioning of the V150+.
Practical: centring indicator and built-in level.


Maximum stability: base with 4 adjustment nuts, can be used fixed by anchor spindle or with vacuum pump
Right/left movement lever, movable without tools.
Wheels and handle to facilitate transport.
Dimensions (L x w x H) : $538 \times 330 \times 1110 \mathrm{~mm}$.

| Description | Power W | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| V 250 motor and support stand | 2500 | 32,500 | $\mathbf{0 5 0 1 2 0}$ |
| V 250 / V 350 support stand | - | 22,000 | $\mathbf{0 5 0 1 2 1}$ |
| V 250 motor | 2500 | 10,500 | $\mathbf{0 5 0 1 2 6}$ |

## Capacities

Wet drilling on support stand for reinforced concrete, abrasive materials, bricks, breeze block, etc. up to $\varnothing 250 \mathrm{~mm}$.

## Delivered with

## Core drill:

2 flat wrenches (SW 32 and SW 41),
Sprinkler mechanism with bearing tap.
Support stand:
Ready to use attachment set (anchor spindle, reusable pegs for attachment in breeze block, non reusable pegs for attachment in concrete). Delivered without core bit.

## Tips

The use of a water and dust vacuum (ref. 050057) is strongly recommended for dry core drilling.


## Virax, French manufacturer

Virax is located in Epernay, the Champagne capital, and was founded more than 100 years ago with the launch of its famous "Virax threader", the threader that "Turns around the Axis". Today, the production facility covers more than 20,000 m².

## 0501 : V 350 Core Drill and Support Stand Advantages

## For wet core drilling on support stand.

Powerful 3-speed motor for intensive use.
Quadruple protection for the motor for long lift and user safety.
1 single support stand for the 2 core drills V 250 and V 350.
Core drill:
3000 W motor with triple protection:

- Electronic (in the event of overload on the motor) with alert light in the trigger,
- Thermal (in the event of overheating),
- Mechanical (axis decoupling if the core bit locks).

Fourth protection for the motor and gears thanks to an oil pumping system that enables permanent lubrication.
3 speeds: 230/500/1030 rpm (rotation under load).
Additional handle for easy transport and assembly.
UNC connection 1.1/".
PRCD protection switch.

## Support stand:

Aluminium column support stand and reinforcement bars to minimise vibration. Drilling over the full height of the stand (scale in mm); Can be tilted from $0^{\circ}$ to $45^{\circ}$.
Adjustable brake; Stop button; easy positioning of the V150+.


Maximum stability: base with 4 adjustment nuts, can be used fixed by anchor spindle or with vacuum pump
Right/left movement lever, movable without tools.
Wheels and handle to facilitate transport.
Dimensions (L x w x H) : $538 \times 330 \times 1110 \mathrm{~mm}$

| Description | Power W | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| V 350 motor and support stand | 3000 | 33,700 | $\mathbf{0 5 0 1 3 0}$ |
| V 250 / V350 support stand | - | 22,000 | $\mathbf{0 5 0 1 2 1}$ |
| V 350 motor | 3000 | 11,700 | $\mathbf{0 5 0 1 3 6}$ |

## Capacities

Wet drilling on support stand for reinforced concrete, abrasive materials, bricks, breeze block, etc. up to $\varnothing 350 \mathrm{~mm}$.

## Delivered with

## Core drill:

2 flat wrenches (SW 32 and SW 41),
Sprinkler mechanism with bearing tap,
Additional handle for transport and assembly

## Support stand:

Ready to use attachment set (anchor spindle, reusable pegs for attachment in breeze block, non reusable pegs for attachment in concrete). Delivered without core bit.

## Tips

All wet core drilling accessories are available in the Virax range.

## Virax is committed to WEEE management

As a manufacturer, Virax has established a process for the recovery of Waste Electrical and Electronic Equipment (WEEE) in accordance with European Directive 2012/19/EU. Virax organises the management and recycling of WEEE at end-of-life, as part of its commitment to the environment.

## 2 CUTTING / SAWING / CORE DRILLING / REAMING / GAUGING

## CORE DRILL ACCESSORIES

## 0535 : Diamond Core Bit

## Advantages

For wet core drilling for reinforced concrete and abrasive materials.
For dry core drilling on breeze block, brick and non-abrasive materials.
Cold segment fusion for extreme tear strength.
Segment composition specially optimised both for dry core drilling on abrasive materials and wet core drilling on non-abrasive materials.
For fast starting upon the 1st use: tip segments ( $\varnothing 25-250 \mathrm{~mm}$ ) or with release sphere ( $\varnothing$ $300-350 \mathrm{~mm}$ ).
Segments welded by cold fusion: extreme tear strength and $100 \%$ segment used. Re-segmentable core bit.


| $\varnothing \mathrm{mm}$ | Connection " | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 25 | $1 / 2$ | 0,420 | $\mathbf{0 5 3 5 0 2}$ |
| 30 | $1 / 2$ | 0,560 | $\mathbf{0 5 3 5 0 4}$ |
| 40 | $1 / 2$ | 0,750 | $\mathbf{0 5 3 5 0 6}$ |
| 52 | $1.1 / 4$ | 1,120 | $\mathbf{0 5 3 5 0 8}$ |
| 62 | $1.1 / 4$ | 1,330 | $\mathbf{0 5 3 5 1 0}$ |
| 72 | $1.1 / 4$ | 2,080 | $\mathbf{0 5 3 5 1 2}$ |
| 82 | $1.1 / 4$ | 2,190 | $\mathbf{0 5 3 5 1 4}$ |
| 92 | $1.1 / 4$ | 2,800 | $\mathbf{0 5 3 5 1 6}$ |
| 102 | $1.1 / 4$ | 2,850 | $\mathbf{0 5 3 5 1 8}$ |
| 112 | $1.1 / 4$ | 3,220 | $\mathbf{0 5 3 5 2 0}$ |


| $\boldsymbol{\sigma m m}$ | Connection " | Kg | Ref. |
| :---: | :---: | ---: | :---: |
| 127 | $1.1 / 4$ | 3,750 | 053522 |
| 132 | $1.1 / 4$ | 3,900 | 053524 |
| 152 | $1.1 / 4$ | 4,560 | 053526 |
| 162 | $1.1 / 4$ | 5,720 | 053528 |
| 182 | $1.1 / 4$ | 6,490 | 053530 |
| 200 | $1.1 / 4$ | 7,200 | 053532 |
| 225 | $1.1 / 4$ | 9,040 | 053534 |
| 250 | $1.1 / 4$ | 9,840 | 053536 |
| 300 | $1.1 / 4$ | 13,440 | 053538 |
|  | $1.1 / 4$ | 22,150 | 053540 |

## Capacities

$\varnothing 25$ to 350 mm .
Useful length 430 mm .
Segment height: 10 mm

## Tips

Respecting usage instructions (providing water for abrasive materials, vacuuming dust for non-abrasive materials) will increase the segments' lifetime.
Virax can re-segment core bits for increased lifetime.


## Discover our YouTube channel

and our product demonstration videos!
/VIRAX

## 0500 : Vacuum Pump for Core Drill

For core drills:
V 150+ / V 250 / V 350 / V 130 / V 200 / V 300.
For quickly clamping Virax core drills without damage to the floor or wall. "Suction" effect allows drill to be secured without anchor bolts, thus avoiding damage to the support (wall, ceiling, tiling, etc.).
Supplied without slot cap + gasket (ref. 050114).

| Kg | Ref. |
| :---: | :---: |
| 14,300 | $\mathbf{0 5 0 0 4 3}$ |

## 0501 : Core Drill Accessories

For V 150+ / V 250 / V 350 core drills and support stands.
A complete range of accessories for different core drilling situations:
. Wet core drilling with vacuum, water retriever and water pump (manual or electric),
Dry core drilling with vacuum,
. Raised hand core drilling with centring bit (from $\varnothing 51 \mathrm{~mm}$ ),
. Core drilling with vacuum pump.
Adaptors and extensions for core bits. Adaptors for Hiltiea core drills.
Wheels to move the support stand.


Sharpening stone to optimise bits' cutting performance and increase their lifetime.
*Delivered as standard

| Description | $\varnothing$ max. mm | V 150+ | V 250 | V 350 | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Water retriever + 2 seals | 152 | ok | - | - | 2,000 | 050112 |
| Seal for water retriever | 152 | ok | - | - | 0,150 | 050113 |
| Water retriever + 2 seals | 250 | - | ok | - | 4,000 | 050122 |
| Seal for water retriever | 250 | - | ok | - | 0,300 | 050123 |
| Water retriever + 2 seals | 350 | - | - | ok | 5,000 | 050132 |
| Seal for water retriever | 350 | - | - | ok | 0,600 | 050133 |
| Support stand cover plate + seal |  | ok | - | - | 0,500 | 050114 |
| Vacuum base seal |  | ok | - | - | 0,150 | 050115 |
| Support stand cover plate + seal |  | - | ok | ok | 0,600 | 050124 |
| Vacuum base seal |  | - | ok | ok | 0,200 | 050125 |
| Wheels for support stand |  | ok | * | * | 1,000 | 050119 |
| 10 anti-lock washers |  | ok | ok | ok | 0,050 | 050139 |
| Anchor spindle |  | ok | ok | ok | 1,100 | 050141 |
| Adaptor F/F 1.1/4?-1/2? |  | ok | ok | ok | 0,650 | 050145 |
| Extension 1/2? x 200 mm |  | ok | ok | ok | 0,900 | 050146 |
| Extension 1.1/4? x 300 mm |  | ok | ok | ok | 3,000 | 050147 |
| Hilti® adaptor DD100-DD130 SDS 1/2"-1.1/4" | - | ok | ok | ok | 0,420 | 050155 |
| Water and dust vacuum cleaner | - | ok | ok | ok | 10,000 | 050157 |
| Centring bit |  | ok | - | - | 1,000 | 050158 |
| Hiltie adaptor DD160-DD250 1/2"-1.1/4" | - | ok | ok | ok | 0,950 | 050160 |
| Sharpening stone | - | ok | ok | ok | 2,000 | 050175 |

## 2 CUTTING / SAWING / CORE DRILLING / REAMING / GAUGING

## 0500 : Manual Water Pump

For Core Drills:
V $150+$ / V 250 / V 350 /V 130 / V 200 /V 300.
Capacity: 10 L .
Max service pressure 6 bar, with safety valve.
Steel tank with polyester coating.

| $\mathbf{K g}$ | Ref. |
| :---: | :---: |
| 6,000 | $\mathbf{0 5 0 0 4 9}$ |

## 0500 : Electrical Water Pump

For core drills:
V 150+ / V 250 / V 350 / V 130 / V 200 / V 300.
Easy, convenient and economical system, to supply the core drill with water. It is the ideal product to solve the damaging of the core bits due to insufficient water-suppling.
Warning : Always keep the pump horizontally.
Max lifting height: 1.8 m .


| Size mm | Voltage V | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| $340 \times 190 \times 280$ | 220 | 1,640 | $\mathbf{0 5 0 0 5 5}$ |

## STEEL AND CAST IRON PIPE CUTTER

## 2101 : Steel Pipe Cutter

Max thickness: $5 \mathbf{m m}$.
For quickly cutting steel pipes (gas- API-etc...) cleanly and squarely. Also cuts stainless steel pipes ( $>2 \mathrm{~mm}$ thick) with cutting wheels 210123 and grey cast iron with cutting wheels 210122.


| A pipe " | A pipe $\mathbf{~ m m}$ | L mm | $\mathbf{H ~ m m}$ | E maxi mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $1 / 8-1.1 / 4$ | $10-42$ | 310 | 118 | 5 | $\mathbf{1 , 7 4 0}$ | $\mathbf{2 1 0 1 1 0}$ |
| $1 / 2-2$ | $21-60$ | 400 | 150 | 5 | 3,020 | $\mathbf{2 1 0 1 2 0}$ |
| $3 / 4-3$ | $27-90$ | 460 | 177 | 5 | 4,220 | $\mathbf{2 1 0 1 3 0}$ |



## Virax Experts

Would you like technical assistance?
Our team of experts is at your disposal to provide you with tips and recommendations on how to get the most out of your Virax products.

From 8.00 am to 12.15 pm and from 1.45 pm to 5.00 pm, Monday to Friday ( 4.30 pm ): +33 (0) 3.26.59.56.82-experts@virax.com

Exploded views and manuals: www.virax.com, Downloads section.

## 2101 : Steel Pipe Cutter

Max thickness: 7 mm .
Designed for cutting large diameter pipes, it is fitted with a second handle on the side opposite the feed screw allowing it to be operated by 1 or 2 people. For quickly cutting steel pipes (gas, API, etc.) cleanly and squarely. Removable auxiliary handle attaches to adjusting handle to assist operation. Also works on grey cast iron pipes with special cutting wheels fitted (Ref. 210142).


| A pipe " | A pipe $\mathbf{~ m m}$ | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E maxi mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $2-4$ | $60-114$ | 1030 | 235 | 7 | 9,000 | $\mathbf{2 1 0 1 4 5}$ |
| $4-6$ | $114-165$ | 1110 | 260 | 7 | 10,300 | $\mathbf{2 1 0 1 6 5}$ |

## 2102 : Grey Cast Iron Pipe Cutter

Max thickness: 7 mm (210210).
Max thickness: 8 mm (210220).
Hardened chrome-tungsten steel cutting wheels mounted in separate sections that can be added or removed to adapt the maximum and minimum diameters to the pipe to be cut. Can also be fitted with cutting wheels for ductile cast iron.


| A pipe " | A pipe $\mathbf{m m}$ | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E max. $\mathbf{m m}$ | No. of wheels | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $2.1 / 2-6$ | $76-150$ | 600 | 200 | 7 | 8 | 6,550 |
| $5-12$ | $125-300$ | 1000 | 260 | 8 | 9 | 16,390 |

## 2102 : Grey Cast Iron Pipe Cutter for grey cast iron

Max thickness: 5 mm.
Hardened chrome-tungsten steel cutting wheels mounted in separate sections that can be added or removed to adapt the maximum and minimum diameters to the pipe to be cut.


| A pipe " | A pipe $\mathbf{~ m m}$ | L mm | H mm | E max. $\mathbf{~ m m}$ | No. of wheels | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $2.1 / 2-6$ | $76-150$ | 530 | 235 | 5 | 9 | 3,800 |

## 2102 : Ductile Cast Iron Pipe Cutter

Max thickness: 7 mm (210260).
Max thickness: 8 mm (210265).
Can also be fitted with cutting wheels for grey cast iron.


| A pipe " | A pipe $\mathbf{m m}$ | L mm | H mm | E max. $\mathbf{m m}$ | No. of wheels | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $2.1 / 2-6$ | $76-150$ | 600 | 175 | 7 | 8 | 6,850 | $\mathbf{2 1 0 2 6 0}$ |
| $5-12$ | $125-300$ | 1000 | 260 | 8 | 9 | 16,500 | $\mathbf{2 1 0 2 6 5}$ |

## 2 CUTTING / SAWING / CORE DRILLING / REAMING / GAUGING

## 2101 : Cutting Wheel - Steel and Cast Iron Pipe Cutter



| For pipe cutter | Description | A mm | A1 mm | E mm | Packaging | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{array}{\|c} 210110-210120- \\ 210130 \end{array}$ | Steel | 32 | 9 | 19 | 5 | 0,170 | 210121 |
| $\begin{array}{\|c} 210110-210120- \\ 210130 \end{array}$ | Grey cast iron | 30 | 9 | 18,75 | 5 | 0,170 | 210122 |
| 210145-210165 | Steel | 41 | 9,55 | 28 | 5 | 0,435 | 210141 |
| 210145-210165 | Grey cast iron | 34 | 9,55 | 28 | 5 | 0,435 | 210142 |
| 210210-210260 | Grey cast iron | 42 | 9,6 | 8 | 5 | 0,285 | 210211 |
| 210220-210265 | Grey cast iron | 47 | 11,1 | 9,5 | 5 | 0,390 | 210221 |
| 210210-210260 | Ductile cast iron | 45 | 9,6 | 8 | 5 | 0,300 | 210261 |
| 210220-210265 | Ductile cast iron | 50 | 11,1 | 9,5 | 5 | 0,375 | 210266 |
| 210250 | Construction-type grey cast iron | 32 | 9 | 19 | 5 | 0,170 | 210251 |

## STAINLESS STEEL TUBE CUTTER

## 2104 : Stainless Steel Pipe Cutter 6-28 mm

Max thickness: $\mathbf{3 . 2} \mathbf{~ m m}$.
Soft Touch® non-slip knob: good hold in hand.
Quick and tool-less wheel change.
Fold-away reamer blade.


| A mm | A " OD | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E maxi mm | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $6-28$ | $1 / 4-1.1 / 8$ | 142 | 55 | 3,2 | 0,385 |
| $\mathbf{2 1 0 4 6 9}$ |  |  |  |  |  |

## Virax is committed to a new environmental policy

VIRAX is aware of its environmental role, and speeding up its CSR (Corporate Social Responsibility) action plan in order to maintain a sustainable approach.

## 2104 : ZR 35 Stainless Steel Tube Cutter 3-35 mm

## Advantages

Soft Touch® non-slip knob, fast action adjustment.
Quick, tool-less wheel change.
4 guide rollers to prevent wheel tracking
Max thickness: $\mathbf{3 . 2} \mathbf{~ m m}$
Precise cutting from $\varnothing 3$ to $\varnothing 35 \mathrm{~mm}$ according to the type of tube
1 spare wheel.
Retractable rotating reamer with interchangeable blades.
Colour-coded end cap according to the material to be cut.


| A mm | A " OD | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E maxi mm | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $3-35$ | $1 / 8-1.3 / 8$ | 165 | 64 | 3,2 | 0,450 |

## 2104 : Fast Stainless Steel Tube Cutter 6-67 mm

Max thickness: 2,5 mm.
Notched telescopic slide and release button for fast forward and reverse wheel adjustment
Removable rotary hole deburrer with interchangeable blade.
Cutting wheel with 4 rollers for increased cutting precision.
Spare cutting wheel incorporated within the knob.
Soft Touch $®$ anti-slip knob.
Colour-coded end cap according to the material to be cut.


| A mm | A " OD | L mm | H mm | E maxi mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 6-67 | 1/4-2.5/8 | 230 | 100 | 2,5 | 0,820 | 210483 |

## 2101 : Stainless Steel Pipe Cutter 10-90 mm

Max. thickness: 5 mm.
Excellent weight distribution giving improved inertia and providing high stiffness. Thrust ball bearing prevents slider wear and reduces the turning torque of the screw.


Ref. 210125 : Also works on steel pipes with cutting wheels 210121 fitted.
Ref. 210110-210130 : Steel pipe cutter (supplied with a steel cutting wheel). Also works on stainless steel pipes with cutting wheels 210123 fitted.

| $\mathbf{A m m}$ | $\mathbf{A} " \mathbf{O D}$ | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E maxi mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $10-42$ | $1 / 8-1.1 / 4$ | 310 | 118 | 5 | $\mathbf{1 , 7 4 0}$ | $\mathbf{2 1 0 1 1 0}$ |
| $21-60$ | $1 / 2-2$ | 400 | 155 | 5 | 3,010 | $\mathbf{2 1 0 1 2 5}$ |
| $27-90$ | $3 / 4-3$ | 460 | 177 | 5 | 4,220 | $\mathbf{2 1 0 1 3 0}$ |

## 2 CUTTING / SAWING / CORE DRILLING / REAMING / GAUGING

## 2104 : Stainless Steel Pipe Cutter 14-54 mm

Max thickness: $\mathbf{3 . 2} \mathbf{~ m m}$.
Soft Touch® non-slip knob: good hold in hand.
Quick and tool-less wheel change.


| A mm | A ${ }^{\prime}$ OD | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E maxi mm | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $14-54$ | $1 / 2-2.1 / 8$ | 185 | 79 | 3,2 | 0,555 |

## 2104 : Cutting Wheel - Deburring Spare Blade - Stainless Steel Tube Cutter



| For pipe cutter | Description | A mm | A1 mm | E mm | Packaging | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $210110-210125-$ <br> 210130 | Cutting Wheel | 32 | 9 | 19 | 5 | 0,168 | $\mathbf{2 1 0 1 2 3}$ |
| $210392-210469-$ <br> $210471-210475$ <br> $210392-210469-$ <br> $210471-210475$ <br> 210479 | Cutting Wheel | 18,5 | 4,77 | 3,15 | 10 | 0,038 | $\mathbf{2 1 0 3 6 0}$ |
| 210483 | CCutting Wheel | 18,5 | 4,77 | 4,15 | 1 | 0,007 | $\mathbf{2 1 0 3 6 2}$ |
| $210471-210483$ | Cutting Wheel <br> Deburring Spare <br> Blade | 24,8 | 4,80 | 6,20 | 1 | 0,010 | $\mathbf{2 1 0 4 8 1}$ |

## COPPER TUBE CUTTER

## 2104 : Mini Copper Tube Cutter 3-28 mm

Max thickness: $\mathbf{2} \mathbf{~ m m}$.
Very compact tube cutter. Compact swing radius allows to cut in tight spaces: under washbasin, between 2 tubes, along a wall.
Oval knob : good hold in hand ans optimum tightening
Quick and tool-less wheel change.


| A mm | A " OD | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E maxi mm | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $3-16$ | $1 / 8-5 / 8$ | 53 | 39 | 2 | 0,125 |
| $6-28$ | $1 / 4-1.1 / 8$ | 74 | 51 | 2 | 0,220 |

## 2104 : Copper Tube Cutter 6-28 mm

Max thickness: 2 mm.
Soft Touch® non-slip knob: good hold in hand.
Quick and tool-less wheel change.
Equipped with a fold-away reamer blade.
Grooved rollers for cutting tight up against flanges.


| A mm | A " OD | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E maxi mm | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $6-28$ | $1 / 4-1.1 / 8$ | 142 | 55 | 2 | 0,385 |

## 2104 : ZR 35 Copper Tube Cutter 3-35 mm

## Advantages

Soft Touch® non-slip knob, fast action adjustment.
Quick, tool-less wheel change.
4 guide rollers to prevent wheel tracking.
Max thickness: $\mathbf{2} \mathbf{m m}$.
Precise cutting from $\varnothing 3$ to $\varnothing 35 \mathrm{~mm}$ according to the type of tube 1 spare wheel.
Retractable rotating reamer with interchangeable blades.
Grooved rollers for cutting tight up against flanges.
Colour-coded end cap according to the materialto be cut.


| A mm | A " OD | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E maxi mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $3-35$ | $1 / 8-1.3 / 8$ | 165 | 64 | 2 | 0,450 | $\mathbf{2 1 0 4 4 3}$ |

## 2104 : Display Box of Copper Tube Cutters ZR 35

12 pieces ZR 35 Copper tube cutter display (210443).

| Kg | Ref. |
| :---: | :---: |
| 5,500 | $\mathbf{2 1 0 4 4 4}$ |



Go to www.virax.com
To find a product sheet, a safety data sheet or exploded views, Go to our web site.

## 2 CUTTING / SAWING / CORE DRILLING / REAMING / GAUGING

## 2104 : ZR 42 Copper Tube Cutter 6-42 mm

## Advantages

Soft Touch® non-slip knob, fast action adjustment. Quick, tool-less wheel change. 4 guide rollers to prevent wheel tracking.

Max thickness: $\mathbf{2} \mathbf{~ m m}$.
Precise cutting from $\varnothing 6$ to $\varnothing 42 \mathrm{~mm}$ according to the type of tube. 1 spare wheel.
Retractable rotating reamer with interchangeable blades.
Grooved rollers for cutting tight up against flanges.
Colour-coded end cap according to the material to be cut.


| A mm | A " OD | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E maxi mm | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $6-42$ | $1 / 4-1.5 / 8$ | 187 | 76 | 2 | 0,515 |

## 2104 : Fast Copper Tube Cutter 6-67 mm

Max thickness: $\mathbf{2} \mathbf{m m}$.
Notched telescopic slide and release button for fast forward and reverse wheel adjustment. Removable rotary hole deburrer with interchangeable blade.
Cutting wheel with 4 rollers for increased cutting precision.
Spare cutting wheel incorporated within the knob.
Soft Touch® anti-slip knob.
Colour-coded end capaccording to the materialto be cut.


| A mm | A " OD | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E maxi mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $6-67$ | $1 / 4-2.5 / 8$ | 230 | 100 | 2 | 0,820 | $\mathbf{2 1 0 4 5 5}$ |

## 2104 : Copper Tube Cutter 14-54 mm

Max thickness: 2 mm.
Slider-mounted cutting wheel.
Phosphate-coated cutting wheel and rollers.
Knob provides excellent grip.


| A mm | A " OD | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E maxi mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $14-54$ | $1 / 2-2.1 / 8$ | 183 | 79 | 2 | 0,555 | $\mathbf{2 1 0 4 4 7}$ |

## 2104 : Cutting Wheel - Deburring Spare Blade - Copper Tube Cutter



| For pipe cutter | Description | A mm | A1 mm | E mm | Packaging | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{array}{\|c} \hline 210300-210310- \\ 210312-210320- \\ 210335-210390- \\ 210437-210439- \\ 210441-210443- \\ 210445-210447 \end{array}$ | Cutting Wheel | 18,5 | 4,77 | 3,15 | 10 | 0,030 | 210350 |
| $\begin{aligned} & 210300-210310- \\ & 210312-210320- \\ & 210335-210390- \\ & 210437-210439- \\ & 210441-210443- \\ & 210445-210447 \end{aligned}$ | Cutting Wheel | 18,5 | 4,77 | 3,15 | 1 | 0,010 | 210352 |
| 210451 | Cutting Wheel | 19 | 4,85 | 6,20 | 1 | 0,010 | 210453 |
| 210455 | Cutting Wheel | 18,50 | 4,80 | 5,95 | 1 | 0,005 | 210454 |
| $\begin{gathered} 210443-210445- \\ 210455 \end{gathered}$ | Deburring Spare Blade | - | - | - | 5 | 0,200 | 221265 |

## PLASTIC-COMPOSITE PIPE CUTTER

## 2104 : Fast feed 6-65 mm plastic pipe cutter

Max thickness: 8 mm .
For pipes in plastic, composite materials and multilayer.
Notched telescopic slide and release button for fast forward and reverse wheel adjustment
Removable rotary hole deburrer with interchangeable blade.
Cutting wheel with 4 rollers for increased cutting precision
Soft Touch® anti-slip knob.
Colour-coded end capaccording to the materialto be cut.


| A mm | A " OD | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E maxi mm | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $6-65$ | $1 / 4-2.9 / 16$ | 230 | 100 | 8 | 0,820 |

## 2106 : Plastic pipe cutter $50-110 \mathrm{~mm}$ plastic pipe cutter

Max thickness: $\mathbf{8} \mathbf{~ m m}$.
For pipes in plastic, composite materials and multilayer.
Releasable nut for quick fast forward and reverse wheel adjustement.
Fitted with 3 rollers to avoid crushing the pipe.


| A mm | A " OD | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E maxi mm | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $50-110$ | $2-4$ | 295 | 125 | 8 | $\mathbf{R e f .}$ |

## 2 CUTTING / SAWING / CORE DRILLING / REAMING / GAUGING

## 2104 : ZR 35 Plastic Tube Cutter 3-32 mm

## Advantages

Soft Touch® non-slip knob, fast action adjustment. Quick, tool-less wheel change.
4 guide rollers to prevent wheel tracking.
Max thickness: $\mathbf{3} \mathbf{~ m m}$.
For pipes in plastic, composite materials and multilayer.
Precise cutting from $\varnothing 3$ to $\varnothing 32 \mathrm{~mm}$ according to the type of tube. 1 spare wheel.
Retractable rotating reamer with interchangeable blades.
Colour-coded end cap according to the material to be cut.


| A mm | A " OD | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E maxi mm | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $3-32$ | $1 / 8-1.1 / 4$ | 165 | 64 | 3 | 0,450 |

## 2104 : ZR 42 6-40 mm plastic pipe cutter

## Advantages

Soft Touch® ${ }^{\circledR}$ non-slip knob, fast action adjustment.
Quick, tool-less wheel change.
4 guide rollers to prevent wheel tracking.

## Max thickness: 4 mm.

For pipes in plastic, composite materials and multilayer.
Precise cutting from $\varnothing 6$ to $\varnothing 40 \mathrm{~mm}$ according to the type of tube.
1 spare wheel.
Retractable rotating reamer with interchangeable blades.
Grooved rollers for cutting tight up against flanges.


| A mm | A " OD | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | E maxi mm | Kg | $\mathbf{R e f}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $6-40$ | $1 / 4-1.1 / 2$ | 187 | 76 | 4 | 0,520 | $\mathbf{2 1 0 4 8 9}$ |

## 2104 : Cutting Wheel - Deburring Spare Blade - Plastic-composite Tube Cutter



| For pipe cutter | Description | A mm | A1 mm | E mm | Packaging | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $210487-210489$ | ロCutting Wheel | 26 | 4,77 | 3 | 1 | 0,010 | $\mathbf{2 1 0 4 8 6}$ |
| $210487-210489$ | Cutting Wheel | 26 | 4,77 | 3 | 10 | 0,030 | $\mathbf{2 1 0 4 8 8}$ |
| 210493 | Cutting Wheel | 26 | 4,85 | 6,20 | 1 | 0,010 | $\mathbf{2 1 0 4 9 5}$ |
| 210610 | Cutting Wheel | 22 | 4,77 | 3 | 5 | 0,070 | $\mathbf{2 1 0 6 1 1}$ |
| 210630 | Cutting Wheel | 31 | 8 | 5,95 | 5 | 0,070 | $\mathbf{2 1 0 6 2 1}$ |
| 210497 | Cutting Wheel | 28,70 | - | - | 1 | 0,005 | $\mathbf{2 1 0 4 9 6}$ |
| $210487-210489-$ <br> 210497 | Deburring Spare <br> Blade | - | 5 | 0,200 | $\mathbf{2 2 1 2 6 5}$ |  |  |

## 2114 : Plastic pipe cutter 35-40-63 mm

Used for quickly cutting PVC, PP, PE, PER, ABS and HDPE pipes. Ref. 211464: also for multilayer pipes.

Effort-reducing rack system.
Locking catch.
Ref. 211440: non-slip sheathed handle for a better grip.


| $\mathbf{A ~ m m ~}$ | $\mathbf{A}$ " OD | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m ~}$ | $\mathbf{K g}$ |
| :---: | :---: | :---: | :---: | :---: |
| 35 | $1.3 / 8$ | 198 | $\mathbf{R e f}$ |  |
| 40 | $1.1 / 2$ | 250 | $\mathbf{7 2}$ | $\mathbf{2 1 1 4 3 5}$ |
| 63 | $2.1 / 2$ | 428 | 135 | 0,355 |
| $\mathbf{2 1 1 4 4 0}$ |  |  |  |  |



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## 2 CUTTING / SAWING / CORE DRILLING / REAMING / GAUGING

## 2150 : PC 32 Plastic Tube Cutter up to 32 mm

## Advantages

Accuracy: "V" shape blade to enable easy, perpendicular cutting and reduced imprint on the pipe.
Practical: automatic opening: a spring keeps the lower handle open. The pipe cutter is always ready to cut.
Soft Touch ${ }^{8}$ handle: non-slip grip for firm control.
Materials cut: PVC, PE, PER, PEX, flexible plastic pipes (Tricoclair®), sprinkler hoses, irrigation hoses, multilayer.
Locking catch: keeps the lower handle closed: easy storage. No risk of injury. Ergonomy: the lower handle's special shape is suitable for all hand sizes.


| $\mathbf{A ~ m m ~}$ | $\mathbf{A}$ " OD | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m ~}$ | $\mathbf{K g}$ |
| :---: | :---: | :---: | :---: | :---: |
| 32 | $1.1 / 4$ | 198 | $\mathbf{R e f}$ |  |

## 2150 : Display Box of PC 32 Pipe Cutters

Display containing 12 pipe cutters PC 32 (215032).

| $\mathbf{K g}$ | Ref. |
| :---: | :---: |
| 2,870 | $\mathbf{2 1 5 0 3 5}$ |



2114-2140 : Blade - Plastic-composite Tube Cutter


| Description | For pipe cutter | Packaging | Kg |
| :---: | :---: | :---: | :---: |
| Blade and rack | 211426 | 1 | 0,070 |
| Blade and rack | 211435 | 1 | 0,050 |
| Blade | 211440 | $\mathbf{2 1 1 4 0 4}$ |  |
| Blade and rack and springs | 211464 | 1 | 0,060 |
| Blade | 215042 | 1 | 0,370 |
| Blade | 215050 | 1 | 0,100 |

## 2150 : PC 42 - PC 50 Plastic Tube Cutter

## Advantages

## Cutting load reduced by 20\%:

The PTFE (polytetrafluorethylene) Teflon coating facilitates blade sliding. On average, the cutting load is reduced by $20 \%$ versus with a blade with a typical coating.

## Fast cutting:

The patented double ratchet mechanism ensures easy and fast cutting. Blade secured during cutting.

## 2-in-1 tool:

The built-in chamfering tool allows chamfering PVC tubes before gluing.


The extremely low friction ration of the PTFE (polytetrafluorethylene) Teflon coating facilitates blade sliding. Cutting load reduced by $20 \%$ *.
(*- 20\% on average on different types of tubes compared to a regular coating).
Material cut: PVC, PP, PE, PER, PEX, ABS, PEHD, CPVC, PPR, PB, multilayer.
Cutting accuracy: the V-shaped blade enables easy, perpendicular cutting.
Practical: quick, tool-free blade change.
Soft Touch ${ }^{\circledR}$ handle: non-slip for perfect control.
The shape of the upper arm perfectly guides the blade during cutting.
Integrated wire-cutter: max Ø: 12 mm , max cross section: 4G2.5 mm².
Chamfer angle: $15^{\circ}$

| $\mathbf{A ~ m m}$ | $\mathbf{A}$ " OD | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 42 | $1.5 / 8$ | 238 | 112 | 0,525 | $\mathbf{2 1 5 0 4 2}$ |
| 50 | 2 | 248 | 112 | 0,545 | $\mathbf{2 1 5 0 5 0}$ |

## 2150 : Display Box of PC 42 - PC 50 Plastic Tube Cutters

215060 : displays containing 6 tube cutters PC 42 (215042).
215061 : displays containing 6 tube cutters PC 50 (215050).


| $\mathbf{K g}$ | Ref. |
| :---: | :---: |
| 3,820 | $\mathbf{2 1 5 0 6 0}$ |
| 3,960 | 215061 |



## 2 CUTTING / SAWING / CORE DRILLING / REAMING / GAUGING

## GUILLOTINE PIPE CUTTER

## 2115 : Guillotine Pipe Cutter

## Advantages

Practical: Fast opening.
Heavy-duty: Quadruple ground stainless steel blade.
Blade holder: Holds the blade perpendicular to the pipe centerline.

Max thickness: 18 mm .
Material cut: PEHD.
Square drive 14 mm (models 1 and 2) or 17 mm (model 3) across flats.
A wrench or extension can be used for cutting pipes in deep trenches.
Releasing the catch on the hinged lower V-shaped jaw allows the cutter to be positioned anywhere along the pipe.


Stainless steel blade.

| Model | $\boldsymbol{\varnothing}$ ext. tube " | Pipe O.D. mm | SDR | Max. thickness <br> $\mathbf{m m}$ | $\mathbf{C ~ m m}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | 4 | 125 | 11 | 11,4 | 125 | 7,470 | $\mathbf{2 1 1 5 1 2}$ |
| 2 | 8 | 225 | 11,5 | 18 | 225 | 17,000 | $\mathbf{2 1 1 5 2 2}$ |
| 3 | 12 | 315 | 17 | 18 | 323,8 | 34,000 | $\mathbf{2 1 1 5 3 2}$ |

## 2115 : Blade - Guillotine Pipe Cutter

Stainless steel blade.

| For pipe cutter | Packaging | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 211512 | 1 | 0,290 | $\mathbf{2 1 1 5 0 1}$ |
| 211522 | 1 | 0,720 | $\mathbf{2 1 1 5 0 2}$ |
| 211532 | 1 | 2,090 | $\mathbf{2 1 1 5 0 3}$ |



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## SHEATH-CUTTER

## 2116 : Corrugated Conduit Cutter Ø 45 mm

## Advantages

Cuts corrugated conduits without damaging the pipe inside the sheath, and without risk for the user.
No risk of injury, as blades are in the middle of guides.
Ensures a straight, clean cut.
Very compact cutter, for use in confined spaces.
Cuts PE protective pipe sheaths and most electric cable sheaths up to $\varnothing 45 \mathrm{~mm}$.
Cuts the corugation at the top of the grove leaving the pipe inside the sheath intact and free from scratches.
Ultra-resistant body and blade guides.
Very strong, removable, interchangeable stainless steel blades.
2 models / 2 colours to suit all available corrugated conduits on the market.
Cut quickly. $1 / 2$ turn is enough.


| For corrugations | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m}$ | $\mathbf{K g}$ |
| :---: | :---: | :---: | :---: |
| At $2,7 \mathrm{~mm}$ centres | 85 | 53 | 0,290 |
| At 4 mm centres | 85 | $\mathbf{2 1 1 6 2 7}$ |  |

## 2116 : Blade - Corrugated Conduit Cutter

| For Corrugated Conduit | Packaging | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| $211627-211640$ | 2 | 0,008 | $\mathbf{7 5 2 6 5 3}$ |



## Much more than just quality, here's the Virax commitment!

Virax commits to total, permanent and durable satisfaction of users and therefore applies a process based on:

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A constant innovation process.
A focus on permanent improvement.
Improved customer services.
An assurance of optimum availability rate.
Customer satisfaction, the heart of our commitments.

## 2 <br> HOLE SAW

CUTTING / SAWING / CORE DRILLING / REAMING / GAUGING

## 2209 : Hole Saw Set

## Advantages

Virax bi-metal hole saws, with their varying tooth height and gullet size guarantee:
A fast, regular cut.
Low vibration during cutting.
Easy removal of the blank.
Increased durability.
Low pressing force.
For drilling holes in gas pipes to form T-flanges or in partitions made of wood, plasterboard or similar materials for the passage of mild steel, semi-hard steel, stainless steel, lightweight alloy or plastic pipes.


| Description | $\emptyset \mathrm{mm}$ | Supplied with | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| Complete kit - 12-piece hole saw set | 16-19-22-25-29-32-35-38-44-51-64-76 | 2 arbors with $\varnothing 6$ mm.pilot drill, 3 spare pilot drills | 1,910 | 220906 |
| Plumbers and electricians kit - 9-piece hole saw set | 19-22-29-35-38-44-51-57-64 | 2 arbors with $\varnothing 6 \mathrm{~mm}$ pilot drill, 1 adaptor, 1 spare pilot drill | 1,590 | 220907 |
| Basic kit - 5-piece hole saw set | 22-25-29-32-38 | 1 arbor with $\varnothing 6 \mathrm{~mm}$ pilot drill, 1 adaptor | 0,590 | 220908 |



## 2209 : Individual Hole Saws

## Advantages

Virax bi-metal hole saws, with their varying tooth height and gullet size guarantee:
A fast, regular cut.
Low vibration during cutting.
Easy removal of the blank.
Increased durability.
Low pressing force.


For accurate drilling of various materials and in particular gas pipes to form welded connections. - HSS bi-metal saw. - HSS teeth of varying height and gullet size.


| $\sigma \mathbf{~ m m}$ | $\boldsymbol{\sigma}$ | $\mathbf{H ~ m m}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| 15,9 | $5 / 8$ | 50 | 0,025 | $\mathbf{2 2 0 9 1 0}$ |
| 17,4 | $11 / 16$ | 50 | 0,030 | $\mathbf{2 2 0 9 1 1}$ |
| 19 | $3 / 4$ | 50 | 0,030 | $\mathbf{2 2 0 9 1 2}$ |
| 22,2 | $7 / 8$ | 50 | 0,045 | $\mathbf{2 2 0 9 1 4}$ |
| 25,4 | 1 | 50 | 0,060 | $\mathbf{2 2 0 9 1 6}$ |
| 27 | $1.1 / 16$ | 50 | 0,070 | $\mathbf{2 2 0 9 1 7}$ |
| 28,6 | $1.1 / 8$ | 50 | 0,080 | $\mathbf{2 2 0 9 1 8}$ |
| 31,7 | $1.1 / 4$ | 45 | 0,085 | $\mathbf{2 2 0 9 2 0}$ |
| 33,3 | $1.5 / 16$ | 45 | 0,090 | $\mathbf{2 2 0 9 2 1}$ |
| 34,9 | $1.3 / 8$ | 45 | 0,090 | $\mathbf{2 2 0 9 2 2}$ |
| 38,1 | $1.1 / 2$ | 45 | 0,090 | $\mathbf{2 2 0 9 2 4}$ |
| 41,3 | $1.5 / 8$ | 45 | 0,100 | $\mathbf{2 2 0 9 2 6}$ |
| 44,4 | $1.3 / 4$ | 45 | 0,085 | $\mathbf{2 2 0 9 2 8}$ |
| 47,6 | $1.7 / 8$ | 45 | 0,130 | $\mathbf{2 2 0 9 3 0}$ |


| $\boldsymbol{\sigma} \mathbf{~ m m}$ | $\boldsymbol{\sigma}{ }^{\prime \prime}$ | $\mathbf{H ~ m m}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| 50,8 | 2 | 45 | 0,140 | $\mathbf{2 2 0 9 3 2}$ |
| 54 | $2.1 / 8$ | 45 | 0,120 | 220934 |
| 57,1 | $2.1 / 4$ | 45 | 0,130 | $\mathbf{2 2 0 9 3 6}$ |
| 60,3 | $2.3 / 8$ | 45 | 0,135 | $\mathbf{2 2 0 9 3 8}$ |
| 63,5 | $2.1 / 2$ | 45 | 0,210 | $\mathbf{2 2 0 9 4 0}$ |
| 66,7 | $2.5 / 8$ | 45 | 0,160 | 220942 |
| 76,2 | 3 | 45 | 0,205 | $\mathbf{2 2 0 9 4 8}$ |
| 82,6 | $3.1 / 4$ | 45 | 0,195 | $\mathbf{2 2 0 9 5 2}$ |
| 88,9 | $3.1 / 2$ | 45 | 0,365 | $\mathbf{2 2 0 9 5 6}$ |
| 101,6 | 4 | 45 | 0,285 | $\mathbf{2 2 0 9 6 4}$ |
| 104,8 | $4.1 / 8$ | 45 | 0,500 | $\mathbf{2 2 0 9 6 6}$ |
| 114,3 | $4.1 / 2$ | 45 | 0,540 | $\mathbf{2 2 0 9 7 2}$ |
| 127 | 5 | 45 | 0,650 | $\mathbf{2 2 0 9 8 0}$ |

## 2209 : Accessories for Hole Saws

| Description | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: |
| Arbor and pilot drill for saws $\varnothing 14$ a 130 mm | 0,065 | $\mathbf{2 2 0 9 0 0}$ |
| Arbor and pilot drill for saws $\varnothing$ 32 a 152 mm | 0,220 | $\mathbf{2 2 0 9 0 1}$ |
| Pilot drill | 0,020 | $\mathbf{2 2 0 9 0 3}$ |



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## 2 CUTTING / SAWING / CORE DRILLING / REAMING / GAUGING

## SCREW-PUNCH

## 2211 : Knockout Punch

For cutting stainless steel sinks or mild steel plates 2 mm thick. Special 4-tooth design prevents the blank from sticking.
TIP :
It is important to grease the screw and the back of the head.


| $\boldsymbol{\varnothing ~ m m ~}$ | Electrical conduit no. | Screw hole | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| 22,50 | 16 | 10 | 0,150 | $\mathbf{2 2 1 1 2 3}$ |
| 28,30 | 21 | 10 | 0,220 | $\mathbf{2 2 1 1 2 8}$ |
| 31,75 | - | 10 | 0,260 | $\mathbf{2 2 1 1 3 2}$ |
| 35 | - | 12 | 0,310 | $\mathbf{2 2 1 1 3 5}$ |
| 37 | 29 | 12 | 0,330 | $\mathbf{2 2 1 1 3 7}$ |

## REAMER

## 2212 : Ratchet Reamer

For steel pipe $\varnothing$ 1/8" to 2".
Ratchet handle with 18 mm square drive.
5 hardened forged steel cutting blades.

| $\mathbf{K g}$ | Ref. |
| :---: | :---: |
| 2,250 | $\mathbf{2 2 1 2 2 0}$ |

## 2212 : Standard Reamer

For copper, HDPE and PVC pipes.
Reamer with non-replaceable blade. For deburring the inside of copper or other pipes, sheet metal edges, etc. Pocket clip.

| Packaging | Kg | Ref. |
| :---: | :---: | :---: |
| 2 | 0,064 | $\mathbf{2 2 1 2 4 2}$ |

## 2212 : Internal-External Reamer

For HDPE pipes: reaming inner / outer $\varnothing 6$ to 40 mm .
For copper pipes: reaming inner $\varnothing 6$ to 42 mm - reaming outer $\varnothing 6$ to 40 mm .
Impact and cold resistant polypropylene housing.


| Packaging | Kg | Ref. |
| :---: | :---: | :---: |
| 1 | 0,115 | $\mathbf{2 2 1 2 5 0}$ |



## 2212 : Multi-Material Internal/External Reamer

## Advantages

Reaming of all types of tubes (copper, stainless steel, aluminium, steel, hard plastics, multi-layer). Internal and external reaming of the tube. Precise reaming (due to its large number of small steel blades). Ergonomic (easy handling, aluminium finish).

For copper, stainless steel, aluminium, steel, hard plastics and multi-layer tubes:
$\varnothing 8$ to $35 \mathrm{~mm} / 5 / 16$ " to $1.3 / 8^{\prime \prime}$ for 221251,
$\varnothing 10$ to $56 \mathrm{~mm} / 1 / 2^{\prime \prime}$ to $2^{\prime \prime}$ for 221252.



| A mm | A " OD | $\mathbf{L ~ m m}$ | $\mathbf{H ~ m m ~}$ | Kg |
| :---: | :---: | :---: | :---: | :---: |
| $8-35$ | $5 / 16-1.3 / 8$ | 48 | 60 | 0,210 |
| $12-54$ | $1 / 2-2$ | 70 | $\mathbf{2 2 1 2 5 1}$ |  |

## 2212 : Pencil Reamer with Interchangeable Blade

## Advantages

Possibility of changing the blade when it is worn.
Receptacle to store the spare blades.
Choice of blade according to the tube type.
For internal reaming of copper, PVC, PEHD and stainless steel tubes.
Supplied with 3 blades copper, PVC and PEHD.


| Description | Kg | Ref. |
| :---: | :---: | :---: |
| Pencil reamer with 3 blades for Cu, PVC and PEHD | 0,500 | $\mathbf{2 2 1 2 6 1}$ |
| Pack of 5 blades for Cu, PVC and PEHD (black color) | 0,200 | $\mathbf{2 2 1 2 6 5}$ |
| Pack of 5 blades for stainless steel (golden color) | 0,200 | $\mathbf{2 2 1 2 6 6}$ |



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## 2 CUTTING / SAWING / CORE DRILLING / REAMING / GAUGING

## CALIBRATION TOOL

## 2212 : Calibration Tool 16-63 mm

## Advantages

5 models to calibrate a maximum of tube makes. Dual function: calibration and interior reamer.
Several diameters per product to calibrate the most frequently used dimensions.

Two vital functions to crimp multi-layer tubes.
1- Recalibrate the tube after cutting operations.
2- Ream the inside of the tube to avoid damaging the connector's o-ring. Strong product, burnished steel body, hardness 95 HrB .
Practical plastic handle.
221280-221281 (Ø 40-50-63 mm) : ease of use and speed thanks to an integrated ratchet.

| Ext. $\varnothing \times$ Thickness $\mathbf{m m}$ | Kg | Ref. |
| :---: | :---: | :---: |
| $16 \times 2-20 \times 2-25 \times 2.5-26 \times 3-32 \times 3$ | 0,260 | $\mathbf{2 2 1 2 7 6}$ |
| $16 \times 2-20 \times 2.5-25 \times 2.5-26 \times 3-32 \times 3$ | 0,260 | $\mathbf{2 2 1 2 7 7}$ |
| $16 \times 2.25-20 \times 2.5-25 \times 2.5-26 \times 3-32 \times 3$ | 0,260 | $\mathbf{2 2 1 2 7 8}$ |
| $40 \times 3,5-50 \times 4-63 \times 4,5$ | 0,450 | $\mathbf{2 2 1 2 8 0}$ |
| $40 \times 4-50 \times 4,5-63 \times 6$ | 0,450 | $\mathbf{2 2 1 2 8 1}$ |



## CHAMFERING TOOL

## 2215 : Chamfering Tool For Plastic Pipes

Recommended by plastic pipe manufacturers.
Releasable grips.
Capacity: $\varnothing 32$ to 250 mm pipe. Thickness: up to 12 mm . Chamfering angle: $15^{\circ}$ on plastic pipes. Pivoting counter-blade adjustment.

| Kg | Ref. |
| :---: | :---: |
| 0,785 | $\mathbf{2 2 1 5 0 0}$ |



2215 : Blade and Counter-Blade

| For | Packaging | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 221500 | 1 | 0,026 | $\mathbf{2 2 1 5 0 1}$ |




©VIrax


## CROSSBOW <br> BENDER <br> 2503

192 similar reviews

## 3 BENDING



## 3 BENDING

## MANUAL HYDRAULIC BENDER

## 2402 : Manual Hydraulic Bender

## Advantages

## Bending capacity:

Gas pipes: Ø 3/8" to 4" (nfa 49115-en10255).
Locksmith's pipes: $\varnothing 12$ à 45 mm .
Multilayer pipes: $\varnothing 40$ to 63 mm .
Angle: 0 to $90^{\circ}$.
For medium and heavy series gas pipes.

Manual hydraulic bender for worksites or prefabrication.


Simple action circuit with spring-loaded piston return.
Supplied in a wooden case with the forms and accessories.
To identify the different types of cheeks, see next pages.

## Tip:

- Use Virax hydraulic ram oil for best protection.
- All necessary precautions must be taken when filling the ram to avoid foreign matter entering the reservoir as this may impair operation.
- Use horizontally.

Ref. 240233 / 240242 / 240243 / 240249 : Supplied in a wooden chest.


Ref. 240252 : Supplied in two wooden chests.

| For pipe | Formers | Ram | Type | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Steel | 3/8-1/2-3/4-1-1.1/4 | Manual - ${ }^{\circ} 1$ | Sliding cheek | 44,500 | 240233 |
| Steel | $\begin{gathered} 3 / 8-1 / 2-3 / 4-1-1.1 / 4- \\ 1.1 / 2-2^{1 "} \end{gathered}$ | Manual - $\mathrm{n}^{\circ} 2$ | Open cheek | 77,000 | 240242 |
| Steel | $\begin{gathered} 3 / 8-1 / 2-3 / 4-1-1.1 / 4- \\ 1.1 / 2-2^{\prime \prime} \end{gathered}$ | Manual - $\mathrm{n}^{\circ} 2$ | Sliding cheek | 71,00 | 240243 |
| Steel | $\begin{gathered} 3 / 8-1 / 2-3 / 4-1-1.1 / 4- \\ 1.1 / 2-2-2.1 / 2-3^{\prime \prime} \end{gathered}$ | Manual - $\mathrm{n}^{\circ} 3$ | Hinged cheek | 170,000 | 240252 |
| Multiplayer | 40-50-63 mm | Manual - $\mathrm{n}^{\circ} 2$ | Sliding cheek | 54,000 | 240249 |

## 2402 : Manual Hydraulic Bender for Locksmith's Pipe

For locksmith's pipes and electrical conduit.
(Supplied without formers)

| Capacity mm | Ram | Type | Kg |
| :---: | :---: | :---: | :---: |
| $\varnothing 12$ to 45 | Manual - no.2 | Sliding Cheeks | 58,000 |

## Virax supports future installers

Virax helps teachers promote the industry to students. Every year, Virax and teachers create a competition to test the skills of future graduates in a fun way. The best students win prizes to help them get started in their new profession.

## POWERED HYDRAULIC BENDER

## 2408 : Powered Hydraulic Bender

## Advantages

Bending capacity:
Gas pipes: $\varnothing 3 / 8$ " to 4 " (nfa 49115 - en 10255).
Locksmith's pipes: $\varnothing 12$ à 45 mm .
Bending angle: $0^{\circ}$ to $90^{\circ}$.
For medium and heavy series gas pipes.

Electrical hydraulic bender for worksites or prefabrication.
Simple action circuit with spring-loaded piston return.
Supplied in a wooden case with the forms and accessories.
Less effort required for large batches.
Limit switch (option - ref. 240811) to reproduce identical bends.
To identify the different types of cheeks, see next pages.
Tip:

- Use Virax hydraulic ram oil for best protection.
- All necessary precautions must be taken when filling the ram to avoid foreign matter entering the reservoir as this may impair operation.
- Use horizontally.


Ref. 240851, Ref. 240852 delivered in two wooden chests

| For pipe | Formers | Ram | Type | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Steel | $\begin{gathered} \hline 3 / 8-1 / 2-3 / 4-1-1.1 / 4- \\ 1.1 / 2-2^{\prime \prime} \end{gathered}$ | $230 \mathrm{~V}-\mathrm{n}^{\circ} 2$ | Open Cheeks | 93,000 | 240842 |
| Steel | $\begin{gathered} 3 / 8-1 / 2-3 / 4-1-1.1 / 4- \\ 1.1 / 2-2 " \end{gathered}$ | $230 \mathrm{~V}-\mathrm{n}^{\circ} 2$ | Sliding Cheeks | 87,000 | 240843 |
| Steel | $\begin{gathered} \square 3 / 8-1 / 2-3 / 4-1-1.1 / 4- \\ 1.1 / 2-2-2.1 / 2-3^{\prime \prime} \end{gathered}$ | प230 V - $\mathrm{n}^{\circ} 3$ | Hinged Cheeks | [188,0 00 | 240852 |
| Steel | $\begin{gathered} \square 3 / 8-1 / 2-3 / 4-1-1.1 / 4- \\ 1.1 / 2-2-2.1 / 2-3-3.1 / 2-4 " \end{gathered}$ | प230 V - $\mathrm{n}^{\circ} 3$ | Hinged Cheeks | $\begin{array}{r} \square 303,0 \\ 00 \\ \hline \end{array}$ | 240851 |

## 2408 : Limit Switch

230 V single phase limit switch for electric ram 2. This device allows the same bend to be reproduced repeatedly on electric powered benders.


## ACCESSORIES FOR HYDRAULIC BENDER

## 2402-2408 : Hydraulic Ram Oil

Highly refined mineral oil, essential for the proper operation of Virax hydraulic benders (ref. $2402 / 2408$ ). Very high lubrication, prevents oxidation, corrosion and wear. Density at $20^{\circ} \mathrm{C}: 0.87$ to 0.89 . Viscosity at $40^{\circ} \mathrm{C}: 22 \mathrm{~mm} 2 / \mathrm{s}$. Flow point: $-42^{\circ} \mathrm{C}$.

| Description | Kg | Ref. |
| :---: | ---: | :---: |
| 1-litre container | 0,910 | $\mathbf{2 4 0 1 0 1}$ |
| Box of 12 containers of 1 L | 11,600 | $\mathbf{2 4 0 1 0 2}$ |

## 3 BENDING

## 2402-2408: Tripod

Range of tripods adaptable on Virax benders to avoid stooping, as well as for forming bends at the ends of pipes or working in confined spaces.

| Cheek | For ram | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| Open | Manual and electric no.1 and 2 | 5,500 | $\mathbf{2 4 0 1 0 3}$ |
| Sliding | Manual and electric no.2 | 9,350 | $\mathbf{2 4 0 1 0 5}$ |
| Hinged 3" | Manual no.3 e eléctrico no.3 | 11,700 | $\mathbf{2 4 0 1 0 6}$ |
| Open | Electrical no.2 | 10,000 | $\mathbf{2 4 0 1 0 7}$ |



## 2402-2408: Open Cheeks

For medium and heavy series gas pipes.

| Description | Ø" | For ram | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| Open cheek | 3/8-1.1/2 | n ${ }^{\circ}$ | 10,750 | 240210 |
| Dolly OC (x1) | 3/8-1.1/2 | $\mathrm{n}^{\circ} 1$ | 1,830 | 240110 |
| Open cheek | 3/8-2 | $\mathrm{n}^{\circ} 2$ | 20,200 | 240216 |
| Dolly OC (x1) | 3/8-2 | $\mathrm{n}^{\circ} 2$ | 2,225 | 240114 |

## 2402-2408: Sliding Cheeks

For medium and heavy series gas pipes.

| Description | $\boldsymbol{\sigma}$ | For ram | Kg |
| :---: | :---: | :---: | :---: |
| Rliding cheeks | $3 / 8-1.1 / 4$ | $\mathrm{n}^{\circ} 1$ | $\mathbf{7 , 2 0 0}$ |
| Dolly SC $(x 1)$ | $3 / 8-1.1 / 4$ | $\mathrm{n}^{\circ} 1$ | $\mathbf{2 4 0 2 1 1}$ |
| Sliding cheeks | $3 / 8-2$ | $\mathrm{n}^{\circ} 2$ | $\mathbf{2 4 0 1 1 1}$ |
| Dolly SC $(\mathrm{x} 1)$ | $3 / 8-2$ | $\mathrm{n}^{\circ} 2$ | 15,120 |
| $\mathbf{2 4 0 2 1 7}$ |  |  |  |



## Virax, French manufacturer

In its Production Centre extending over more than $20,000 \mathrm{~m}^{2}$ situated in Epernay, France, Virax manufactures tools and machines designed by its R\&D Center to meet the requirements of professionals. Plasturgy, machining, milling, grinding, assembly and painting, all these activities are performed on site for manufacturing control and quality.

## 2402-2408: Hinged cheek 3"

For medium and heavy series gas pipes.

| Description | $\boldsymbol{\sigma}^{\prime \prime}$ | For ram | Kg |
| :---: | :---: | :---: | :---: |
| Hinged cheek | $3 / 8-3$ | $n^{\circ} 3$ | 33,000 |
| Dolly for hinged cheek $(x 1)$ | $3 / 8-3$ | $n^{\circ} 3$ | 3,970 |

## 2402-2408: Cheeks 4"

For medium and heavy series gas pipes.

* Requires adaptor (Ref. 240206+240207+20408).

| Description | $\varnothing^{\prime \prime}$ | For ram | Kg |
| :---: | :---: | :---: | :---: |
| Upper cheek | $2.1 / 2-4$ | $n^{\circ} 2^{*}-\mathrm{n}^{\circ} 3$ | 30,000 |
| Lower cheek | $2.1 / 2-4$ | $\mathrm{n}^{\circ} 2^{\star}-\mathrm{n}^{\circ} 3$ | 37,000 |
| 240223 |  |  |  |
| Dolly for 2.1/2 to 4" hinged cheek (x1) | $2.1 / 2-4$ | $\mathrm{n}^{\circ} 2^{*}-\mathrm{n}^{\circ} 3$ | 4,560 |

2402-2408 : Sliding Cheeks - Locksmith's Conduit
For Locksmith's conduit.

| Description | $\varnothing \mathbf{m m}$ | For ram | Kg |
| :---: | :---: | :---: | :---: |
| Dolly SC $(x 1)$ | $12-50$ | $\mathrm{n}^{\circ} 2$ | 2,000 |
| Sliding cheeks | $12-50$ | $\mathrm{n}^{\circ} 240119$ | 17,000 |

## 2402-2408 : Former for Gas Pipes Medium and Heavy Series (nfa49-115)

[^0]

## 3 BENDING

| Pipe " | Pipe mm | Radius mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| $3 / 8$ | $12 / 17$ | 40 | 0,845 | $\mathbf{2 4 0 1 4 1}$ |
| $1 / 2$ | $15 / 21$ | 50 | 0,875 | $\mathbf{2 4 0 1 4 2}$ |
| $3 / 4$ | $20 / 27$ | 65 | 1,190 | $\mathbf{2 4 0 1 4 3}$ |
| 1 | $26 / 34$ | 100 | 1,950 | $\mathbf{2 4 0 1 4 4}$ |
| $1.1 / 4$ | $33 / 42$ | 135 | 3,300 | $\mathbf{2 4 0 1 4 5}$ |
| $1.1 / 2$ | $40 / 49$ | 160 | 4,650 | $\mathbf{2 4 0 1 4 6}$ |
| 2 | $50 / 60$ | 210 | 7,050 | $\mathbf{2 4 0 1 4 7}$ |


| Pipe " | Pipe mm | Radius mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| $2.1 / 2^{*}$ | $66 / 76$ | 350 | 19,480 | $\mathbf{2 4 0 1 4 8}$ |
| $3^{*}$ | $80 / 90$ | 400 | 27,900 | $\mathbf{2 4 0 1 4 9}$ |
| $2.1 / 2^{* *}$ | 66,76 | 350 | 22,000 | $\mathbf{2 4 0 1 2 2}$ |
| $3^{* * *}$ | $80 / 90$ | 420 | 30,200 | $\mathbf{2 4 0 1 2 3}$ |
| $3.1 / 2^{* * *}$ | $90 / 102$ | mini 1800 | 9,025 | $\mathbf{2 4 0 1 2 4}$ |
| $4^{* * *}$ | $102 / 114$ | mini 2000 | 9,320 | $\mathbf{2 4 0 1 2 5}$ |

## 2402-2408 : Former for Light Series Pipes

| Pipe " | Pipe mm | Radius mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| 3/8 | 12/17 | 70 | 0,920 | 240151 |
| 1/2 | 15/21 | 85 | 1,000 | 240152 |
| 3/4 | 20/27 | 110 | 1,375 | 240153 |
| 1 | 26/34 | 135 | 2,160 | 240154 |
| 1.1/4 | 33/42 | 170 | 3,510 | 240155 |
| 1.1/2 | 40/49 | 200 | 4,790 | 240156 |

## 2402-2408 : Former for Locksmith's Pipes

| Pipe O.D. mm | Bending radius | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 12 | 50 | 0,850 | $\mathbf{2 4 0 1 6 0}$ |
| 13 | 50 | 0,830 | $\mathbf{2 4 0 1 6 1}$ |
| 14 | 60 | 0,900 | $\mathbf{2 4 0 1 6 2}$ |
| 15 | 60 | 0,860 | $\mathbf{2 4 0 1 6 3}$ |
| 16 | 70 | 0,920 | $\mathbf{2 4 0 1 6 4}$ |
| 18 | 70 | 0,890 | $\mathbf{2 4 0 1 6 5}$ |
| 20 | 105 | 0,900 | $\mathbf{2 4 0 1 6 6}$ |
| 22 | 130 | 1,335 | $\mathbf{2 4 0 1 6 7}$ |


| Pipe O.D. mm | Bending radius | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 25 | 130 | 1,330 | $\mathbf{2 4 0 1 6 8}$ |
| 28 | 160 | 1,640 | $\mathbf{2 4 0 1 6 9}$ |
| 30 | 165 | 2,000 | $\mathbf{2 4 0 1 7 0}$ |
| 32 | 165 | 2,030 | $\mathbf{2 4 0 1 7 1}$ |
| 35 | 220 | 4,220 | $\mathbf{2 4 0 1 7 2}$ |
| 38 | 220 | 3,700 | $\mathbf{2 4 0 1 7 3}$ |
| 40 | 220 | 3,300 | $\mathbf{2 4 0 1 7 4}$ |
| 45 | 275 | 5,700 | $\mathbf{2 4 0 1 7 5}$ |

## 2402-2408 : Former for PEX/AL/PEX Pipe



| Description | Pipe O.D. $\mathbf{m m}$ | Bending radius | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| Former | 40 | 160 | 0,980 | $\mathbf{2 4 0 1 7 7}$ |
| Former | 50 | 200 | $\mathbf{1 , 1 7 0}$ | $\mathbf{2 4 0 1 7 8}$ |
| Former | 63 | 252 | 1,590 | $\mathbf{2 4 0 1 7 9}$ |
| Pair of dollies SC (HR) | - | - | 2,500 | $\mathbf{2 4 0 1 8 5}$ |

## 2402-2408 : Bending 2.1/2-4" Option for Ram No. 2

For medium and heavy series gas pipes (nfa 49115 - en 10255).
Upper and lower cheeks. Dollies. 2 1/2" and 3" formers. 3 1/2" and 4" section formers. Ram adaptor. Piston extension.

| Description | Kg | Ref. |
| :---: | :---: | :---: |
| $2.1 / 2$ to $4 "$ | 178,000 | 240248 |



## 2402 : Manual Ram

Mechanical safety ensured by an end-of-travel stop and high pressure seals at the back of the piston, which remain effective even in the event of impact on the piston. Automatic piston return. Virax rams are individually tested and inspected.

| Ram No. | Capacity | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 1 | $1.1 / 4 "(42,4 \mathrm{~mm})$ | 13,900 | $\mathbf{2 4 0 2 0 1}$ |
| 2 | $2^{\prime \prime}(60,3 \mathrm{~mm})$ or 4" with | 17,200 | $\mathbf{2 4 0 2 0 2}$ |
| 3 | accessories | $(90 \mathrm{~mm})$ or 4" with accessories | 31,000 | $\mathbf{2 4 0 2 0 3}$|  |
| :--- |



## 2402 : Accessories

| Description | Kg | Ref. |
| :---: | :---: | :---: |
| Pump handle | 0,810 | $\mathbf{2 4 0 2 0 0}$ |



## Go to www.virax.com

To find a product sheet, a safety data sheet or exploded views, Go to our web site.

## 3 beNDING

## 2408 : Electric Ram

Mechanical safety ensured by an end-of-travel stop and high pressure seals at the back of the piston, which remain effective even in the event of impact on the piston.
Automatic piston return.
Virax rams are individually tested and inspected.


| Ram No. | Voltage | Capacity | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| 2 | 230 V single phase | $2^{\prime \prime}(60,3 \mathrm{~mm})$ to 4" with accessories | 29,000 | $\mathbf{2 4 0 8 0 2}$ |
| 3 | 230 V single phase | $3^{\prime \prime}(90 \mathrm{~mm})$ to 4 " with accessories | 39,000 | $\mathbf{2 4 0 8 0 3}$ |



## CROSSBOW BENDER

## 2503 : Crossbow Bender

## Advantages

Optimum force / actuation ratio for easy and fast bending.
Powerful: bends stainless steel tubes p to $\varnothing 15 \mathrm{~mm}$.
Optimised high quality materials for maximum strength.
Perfect bending of annealed copper tubes, in compliance with the recommendations of the EN 1057 standard up to $\varnothing 22 \mathrm{~mm}$, multilayer pipes up to $\varnothing 32 \mathrm{~mm}$, stainless steel (stainless steel 304-304L-316-316L, thickness 1 mm ) and zinc-platedtubes up to $\varnothing 15$ mm .

Optimizes the force to apply with respect to the number of grip presses for easy and fast bending.
Ideal for use in work sites or workshops.
To produce $90^{\circ}$ elbows, crank shapes, bayonets, etc.
Lightweight and handy, only 1.3 kg (bare machine) for user comfort.
Body in high quality aluminium, mobile handle in treated drop-forged steel.
High strength steelrack and mechanism.
Adaptable use: $\mathbf{1}$ hand for fast bending on most diameters, $\mathbf{2}$ hands for high strengthon the most demanding materials and diameters.
Release lever for fast removal of the bending former.
Non-slip Soft Touch $\circledR^{\circledR}$ handle for perfect control.
Time gain against soldering, lower costs of elbow procurement and storage, secured installations thanks to fewer assemblies.

New formers in high strength glass fibre charged plastic, guaranteeing ideal maintaining of the tube in the former.
Patented system for easy viewing of the dimension markings on the tube.
High strength glass fibre charged plastic cheeks and counter formers. Patented system facilitating elbow-in-elbow bending. Easy fitting / removal of bending formers and cheeks without tools.

Size : $350 \times 60 \times 65 \mathrm{~mm}$.
Supplied in a plastic VIRABOX case.

| For pipe | Composition | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| - | Machine only | 3,370 | $\mathbf{2 5 0 3 0 0}$ |
| Copper | $12-15-18-22 \mathrm{~mm}$ | 4,880 | $\mathbf{2 5 0 3 0 1}$ |
| Copper | $12-14-16-18-20-22 \mathrm{~mm}$ | 5,140 | $\mathbf{2 5 0 3 0 2}$ |
| Copper | $3 / 8-1 / 2-5 / 8-3 / 4-7 / 8 "$ | 5,070 | $\mathbf{2 5 0 3 0 3}$ |
| PEX / AL / PEX | $16-18-20-26-32 \mathrm{~mm}$ | 5,120 | $\mathbf{2 5 0 3 0 4}$ |
| Copper / PEX / AL | $12-14-16-18-20-22-26-32$ | 6,145 | $\mathbf{2 5 0 3 0 5}$ |
| Copper / PEX / AL | $12-15-16-18-20-22-26-32$ | 6,145 | $\mathbf{2 5 0 3 0 6}$ |

## Capacities

Annealed copper pipes: $\varnothing 10$ to $22 \mathrm{~mm}, \varnothing 3 / 8$ to $7 / 8^{\prime \prime}$
Multilayer pipes: $\varnothing 14$ to 32 mm .
Stainless steel pipes: $\varnothing 12$ to 15 mm
Zinc-plated pipes: $\varnothing 12$ to 15 mm
Bending angle: up to $95^{\circ}$

[^1]
## 3 BENDING

## 2500 : Former for 2500 / 2503 Crossbow Bender

Formers in high strength glass fibre charged plastic, guaranteeing ideal maintaining of the tube in the former. For perfect bending of annealed copper tubes, in compliance with the recommendations of the EN 1057 standard, or multilayer tubes.
To facilitate bending: patented system for easy viewing of the dimension markings on the tube. Clear and visible marking of the diameter and bending radius directly on the formers.


| Pipe O.D. mm | $\varnothing$ ext. tube " | Bending <br> radius $\mathbf{~ m m}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| 10 | $3 / 8$ | 40 | 0,063 | $\mathbf{2 5 0 0 1 0}$ |
| 12 | - | 45 | 0,065 | $\mathbf{2 5 0 0 1 2}$ |
| 14 | - | 50 | 0,087 | $\mathbf{2 5 0 0 1 4}$ |
| 15 | - | 50 | 0,081 | $\mathbf{2 5 0 0 1 5}$ |
| 16 | $5 / 8$ | 54 | 0,082 | $\mathbf{2 5 0 0 1 6}$ |
| 18 | - | 70 | 0,150 | $\mathbf{2 5 0 0 1 8}$ |


| Pipe O.D. mm | $\varnothing$ ext. tube " | Bending <br> radius $\mathbf{~ m m}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| 20 | - | 80 | 0,167 | $\mathbf{2 5 0 0 2 0}$ |
| 22 | $7 / 8$ | 88 | 0,159 | 250022 |
| 26 | - | 95 | 0,128 | $\mathbf{2 5 0 0 2 6}$ |
| 32 | - | 114 | 0,162 | 250032 |
| - | $1 / 2$ | 45 | 0,062 | 250051 |
| - | $3 / 4$ | 70 | 0,140 | $\mathbf{2 5 0 0 5 3}$ |

## 2500 : Cheek and Counter Former for 2500 / 2503 Crossbow Bender

Cheeks with high strength glass fibre charged plastic counter formers.
Patented system facilitating elbow-in-elbow bending: counter formers with 1 for regular bending and 1 special face dedicated to elbow-in-elbow.

| Pipe O.D. " | Pipe O.D. mm | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| $3 / 8-1 / 2-5 / 8$ | $10-16$ | 0,470 | $\mathbf{2 5 0 0 0 1}$ |
| $3 / 4-7 / 8$ | $18-22$ | 0,600 | $\mathbf{2 5 0 0 0 2}$ |
| - | $26-32$ | 0,700 | $\mathbf{2 5 0 0 0 3}$ |



## 2501 : Former for 2501 Crossbow Bender

High strength lightweight alloy formers.

| Pipe O.D. mm | $\varnothing$ ext. tube " | Bending <br> radius $\mathbf{~ m m}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| 10 | - | 30 | 0,090 | $\mathbf{2 5 0 1 6 0}$ |
| 12 | - | 35 | 0,100 | $\mathbf{2 5 0 1 6 1}$ |
| 14 | - | 40 | 0,120 | $\mathbf{2 5 0 1 6 2}$ |
| 15 | - | 50 | 0,140 | $\mathbf{2 5 0 1 5 9}$ |
| 16 | - | 50 | 0,140 | $\mathbf{2 5 0 1 6 3}$ |
| 18 | - | 70 | 0,190 | $\mathbf{2 5 0 1 6 4}$ |
| 20 | - | 80 | 0,200 | $\mathbf{2 5 0 1 6 5}$ |
| 22 | - | 90 | 0,200 | $\mathbf{2 5 0 1 6 6}$ |


| Pipe O.D. mm $\varnothing$ ext. tube " | Bending <br> radius mm | Kg | Ref. |  |
| :---: | :---: | :---: | :---: | :---: |
| 24 | - | 90 | 0,200 | 250167 |
| 26 | - | 95 | 0,240 | 250168 |
| - | $3 / 8$ | 30 | 0,080 | $\mathbf{2 5 0 1 7 0}$ |
| - | $1 / 2$ | 40 | 0,140 | $\mathbf{2 5 0 1 7 1}$ |
| - | $5 / 8$ | 50 | 0,150 | $\mathbf{2 5 0 1 7 2}$ |
| - | $3 / 4$ | 80 | 0,190 | $\mathbf{2 5 0 1 7 3}$ |
| - | $7 / 8$ | 90 | 0,210 | $\mathbf{2 5 0 1 7 4}$ |

## 2501 : Cheeks and Counter-Former for 2501 Crossbow Bender

| Pipe O.D. " | Pipe O.D. mm | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| $3 / 8-1 / 2-5 / 8$ | $10-16$ | 0,500 | $\mathbf{2 5 0 1 3 0}$ |
| $3 / 4-7 / 8$ | $18-22$ | 0,460 | $\mathbf{2 5 0 1 3 1}$ |
| - | 26 | 0,380 | $\mathbf{2 5 0 1 3 2}$ |



## BENDING SPRING

## 2510 : Bending Spring - For Copper Pipe

Outside bending spring.
Hardened, burnished steel wire. End bending rings.
Wall thickness: 0,8 to $1,2 \mathrm{~mm}$.

| Ø mm | L mm | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 10 | 240 | 0,170 | $\mathbf{2 5 1 0 1 0}$ |
| 12 | 240 | 0,240 | $\mathbf{2 5 1 0 1 2}$ |
| 14 | 255 | 0,280 | $\mathbf{2 5 1 0 1 4}$ |
| 15 | 275 | 0,320 | $\mathbf{2 5 1 0 1 5}$ |
| 16 | 285 | 0,350 | $\mathbf{2 5 1 0 1 6}$ |
| 18 | 295 | 0,470 | $\mathbf{2 5 1 0 1 8}$ |
| 20 | 325 | 0,580 | $\mathbf{2 5 1 0 2 0}$ |
| 22 | 340 | 0,650 | $\mathbf{2 5 1 0 2 2}$ |

## 2510 : Internal Bending Spring for PEX \& Multilayers Pipes

These springs slip inside pipes (multi-layers, PEX) in order to bend pipes without folding or flattening them.
With 1100 mm length, these springs can be used easily and in every situations. Springs in pre-zinc steel.


| L mm | $\boldsymbol{\varnothing m m}$ | For PEX-pipe $\boldsymbol{m} \mathbf{m m}$ | For Multilayer-pipe $\boldsymbol{\varnothing} \mathbf{~ m m}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 1100 | 9 | $12 \times 1,1$ | $12 \times 1,1-14 \times 2-16 \times 2,7$ | 0,280 | $\mathbf{2 5 1 0 4 2}$ |
| 1100 | 11 | $16 \times 1,5$ | $16 \times 2-16 \times 2,2$ | 0,370 | $\mathbf{2 5 1 0 4 4}$ |
| 1100 | 13 | - | $18 \times 2-20 \times 2,8-20 \times 3$ | 0,460 | $\mathbf{2 5 1 0 4 6}$ |
| 1100 | 15 | $20 \times 1,9$ | $20 \times 1,9-20 \times 2-20 \times 2,25$ | 0,560 | $\mathbf{2 5 1 0 4 8}$ |
| 1100 | 17 | - | $25 \times 3,5$ | 0,650 | $\mathbf{2 5 1 0 5 0}$ |
| 1100 | 19 | $25 \times 2,3$ | $25 \times 2,5-26 \times 3$ | 0,780 | $\mathbf{2 5 1 0 5 2}$ |

## Virax supports future installers

Virax helps teachers promote the industry to students. Every year, Virax and teachers create a competition to test the skills of future graduates in a fun way. The best students win prizes to help them get started in their new profession.

## 3 BENDING

## BENDING PLIERS

## 2511 : Bending Pliers

For hardened and annealed copper pipes: $\varnothing 6$ to 18 mm and $\varnothing 1 / 4$ " to $5 / 8 "$ O.D. / wall thickness 1 to 1.2 mm .
Bending radius: 2 to 3.5 D .
For forming very short radius bends and counter-bends.
Bending angle: up to $180^{\circ}$.
0 to $180^{\circ}$ graduations.
Steel handle and body. Machined groove.


| Pipe O.D. | Bending radius mm | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 6 | 11 | 0,310 | $\mathbf{2 5 1 1 0 6}$ |
| 8 | 14 | 0,355 | $\mathbf{2 5 1 1 0 8}$ |
| 10 | 23 | 0,850 | $\mathbf{2 5 1 1 1 0}$ |
| 12 | 30 | 1,000 | $\mathbf{2 5 1 1 1 2}$ |
| 14 | 42 | 2,100 | $\mathbf{2 5 1 1 1 4}$ |
| 15 | 42 | 2,100 | $\mathbf{2 5 1 1 1 5}$ |
| 16 | 54 | 2,740 | $\mathbf{2 5 1 1 1 6}$ |


| Pipe O.D. | Bending radius mm | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 18 | 55 | 3,000 | $\mathbf{2 5 1 1 1 8}$ |
| $1 / 4$ | 15 | 0,355 | $\mathbf{2 5 1 1 2 1}$ |
| $5 / 16$ | 25 | 0,500 | $\mathbf{2 5 1 1 2 2}$ |
| $3 / 8$ | 35 | 1,015 | $\mathbf{2 5 1 1 2 3}$ |
| $1 / 2$ | 45 | 2,100 | $\mathbf{2 5 1 1 2 4}$ |
| $5 / 8$ | 54 | 2,700 | $\mathbf{2 5 1 1 2 5}$ |



## 2514 : Bending pliers with knee protection

## Advantages

Comfortable: the soft plastic protective pad provides maximum comfort for the knee while bending.
Practical: double marks to see bending angle and do a quick measure of the pipe length.
Durable: the independent roller in zamac avoids rapid wear of the arm and doesn't hurt pipe.Comfortable: the soft plastic protective pad provides maximum comfort for the knee while bending. Practical: double marks to see bending angle and do a quick measure of the pipe length.
Durable: the independent roller in zamac avoids rapid wear of the arm and doesn't hurt pipe.

Suitable for many applications: bending of sanitary or heating pipe, gas supply pipe.
Bended material: copper pipe and multilayer pipe.
A curve allows to put knee. The soft plastic pad is fixed into the curve to provide maximum comfort.
Bending with low effort with the long arms and ergonomic handles.
To reduce pain while repeated bending, lock the bending plier in a bench vice thanks to the two flat surfaces.


Save weight in toolbox with the body in lightweight alloy - aluminium.
Marks on former to see bending angle ( $45^{\circ}, 90^{\circ}, 135^{\circ}, 180^{\circ}$ ).
Marks on fix arm for a quick measure of the pipe.
Each bending plier is delivered with one protective pad for knee. Pad is also available by unit in spare part (ref. 251405).

| Pipe O.D. mm | Bending radius mm | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 12 | 45 | 1,040 | $\mathbf{2 5 1 4 1 2}$ |
| 14 | 50 | 1,320 | $\mathbf{2 5 1 4 1 4}$ |
| 16 | 60 | 1,860 | $\mathbf{2 5 1 4 1 6}$ |

[^2]

## Much more than just quality, here's the Virax commitment!

Virax commits to total, permanent and durable satisfaction of users and therefore applies a process based on:

A proactive product plan.
A constant innovation process.
A focus on permanent improvement.
Improved customer services.
An assurance of optimum availability rate.
Customer satisfaction, the heart of our commitments.

## $3 \square$ BENDING

## 2514: Multi-diameter Bending Plier

## Advantages

Multi-purpose: 1 tool for 3 dimensions: $\varnothing 6,8,10 \mathrm{~mm}$. Comfort: Light and compact in the toolbox instead of 3 single diameter bending pliers.

For hardened and annealed copper pipes: $\varnothing 6,8,10 \mathrm{~mm} /$ wall thickness: 1 mm . Lightweight alloy body.
$180^{\circ}$ bending angle.
0 to $180^{\circ}$ graduations.
Ideal for many applications: air conditioning, refrigeration, gas supply, and compressed air circuit.

| Size mm | Kg | Ref. |
| :---: | :---: | :---: |
| $275 \times 68 \times 61$ | 0,450 | $\mathbf{2 5 1 4 0 6}$ |

## ATTACHABLE MANUAL BENDER

## 2502 : Workbench Manual Bender

Wall thickness: 0.8 to 1.5 mm . Bending angle: 0 to $180^{\circ}$.
Red Universal formers:
$\varnothing 8$ to 22 mm.
Grey Universal formers:
Ø 5/16 to 7/8 ".
Wall thickness: 1 to 1.5 mm . Bending angle: 0 to $180^{\circ}$.
Yellow Standard formers
$\varnothing 10$ to 22 mm . Short bending radius.


With Loose guide.
Provides a perfect finish as the guide follows the pipe round the bend. Essential for bending insulated pipes.
With Sliding guide
For quick bendings and vertical works.
Supplied with an assembled body and a rapid feed lever.
Attachment: on a special base (250203), in a parallel vice, in a pipe vice.

| Type | Composition | $\boldsymbol{\varnothing}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| With loose guide | Universal formers | $8-10-12-14-16-18-20-22 \mathrm{~mm}$ | 18,600 | $\mathbf{2 5 0 2 7 1}$ |
| With loose guide | Universal formers | $10-12-14-16-18-20-22 \mathrm{~mm}$ | 18,400 | $\mathbf{2 5 0 2 7 2}$ |
| With loose guide | Standard formers | $10-12-14-16-18-20-22 \mathrm{~mm}$ | 12,500 | $\mathbf{2 5 0 2 7 5}$ |
| With loose guide | Universal formers | $5 / 16-3 / 8-1 / 2-5 / 8-3 / 4-7 / 8=$ | 15,030 | $\mathbf{2 5 0 2 8 0}$ |
| With sliding guide | Universal formers | $10-12-14-16-18-20-22 \mathrm{~mm}$ | 16,550 | $\mathbf{2 5 0 2 8 2}$ |
| With sliding guide | Standard formers | $10-12-14-16-18-20-22 \mathrm{~mm}$ | 15,000 | $\mathbf{2 5 0 2 8 5}$ |

## 2502 : Workbench Manual Bender Accessories

Support Base for workbench-mounted bender: space-saving arrangement allowing bender to be used in both horizontal and vertical positions. Fits inside the bender's storage case.


| Description | Pipe O.D. | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| Assembly body | - | 3,540 | $\mathbf{2 5 0 2 0 0}$ |
| Rapid speed lever | - | 1,900 | $\mathbf{2 5 0 2 0 1}$ |
| Support Base | - | 1,250 | 250203 |
| Stitch barrel | - | 0,045 | $\mathbf{2 5 0 2 0 8}$ |
| Assembly body + rapid |  |  |  |
| feed lever <br> Lever extension | - | 10,400 | $\mathbf{2 5 0 2 7 0}$ |
| Loose Guide | $8-10-20-22 \mathrm{~mm}$ | 1,160 | $\mathbf{2 5 0 2 1 0}$ |


| Description | Pipe O.D. | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| Loose Guide | $12-14-16-18 \mathrm{~mm}$ | 1,180 | 250212 |
| Loose Guide | $5 / 16-3 / 8-7 / 8 "$ | 1,260 | 250216 |
| Loose Guide | $1 / 2-5 / 8-3 / 4^{\prime \prime}$ | 1,120 | $\mathbf{2 5 0 2 1 8}$ |
| Sliding Guide + Pin | $8-10-20-22 \mathrm{~mm}$ | 0,290 | $\mathbf{2 5 0 2 1 1}$ |
| Sliding Guide + Pin | $12-14-16-18 \mathrm{~mm}$ | 0,290 | $\mathbf{2 5 0 2 1 3}$ |
| Sliding Guide + Pin | $1 / 2-5 / 8-3 / 4 "$ | 0,290 | $\mathbf{2 5 0 2 1 9}$ |

## 2502 : Former



| Description | Pipe O.D. " | Pipe O.D. mm | Bending radius mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Universal | - | 8 | 30 | 0,275 | 250221 |
| Universal | - | 10 | 42 | 0,430 | 250222 |
| Universal | - | 12 | 50 | 0,545 | 250223 |
| Universal | - | 14 | 60 | 0,700 | 250224 |
| Universal | - | 15 | 71 | 0,830 | 250225 |
| Universal | - | 16 | 71 | 0,925 | 250226 |
| Universal | - | 18 | 80 | 1,135 | 250227 |
| Universal | - | 20 | 90 | 1,370 | 250228 |
| Universal | - | 22 | 100 | 1,500 | 250229 |
| Standard | - | 10 | 35 | 0,335 | 250232 |
| Standard | - | 12 | 42 | 0,420 | 250233 |
| Standard | - | 14 | 50 | 0,525 | 250234 |
| Standard | - | 15 | 60 | 0,700 | 250235 |
| Standard | - | 16 | 60 | 0,680 | 250236 |
| Standard | - | 18 | 70 | 0,915 | 250237 |
| Standard | - | 20 | 80 | 1,100 | 250238 |
| Standard | - | 22 | 90 | 1,270 | 250239 |
| Universal | 5/16 | - | 30 | 0,270 | 250241 |
| Universal | 3/8 | - | 42 | 0,420 | 250242 |
| Universal | 1/2 | - | 60 | 0,715 | 250243 |
| Universal | 5/8 | - | 70 | 0,850 | 250244 |
| Universal | 3/4 | - | 90 | 1,350 | 250245 |

## 3 BENDING

| Description | Pipe O.D. " | Pipe O.D. mm | Bending radius mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Universal | $7 / 8$ | - | 100 | 1,490 | 250246 |

## PORTABLE ELECTRIC BENDING MACHINE

## 2518 : Portable Battery-Powered Bender 18 V Eurostem ${ }^{\circledR}$ III

## Advantages

Precise pressure die adjustment: optimal pipe clamping and securing during bending for top notch bending. Compatible and high-performance CAS battery: Lithium-Ion 18V technology, compatible with over 300 machines by CAS partners (Cordless Alliance System). Ideal for complex bending within a short distance.

Bender for small and intermediate runs at the factory or the worksite, up to Ø35 mm (copper) and $\varnothing 40 \mathrm{~mm}$ (multi-layer).
Save time and energy thanks to the instantaneous manual bend die return after bending, without need to use either the motor or the battery.
Long life, up to 130 bending operations thanks to $2 \times 18 \mathrm{~V}-2$ Ah batteries (copper pipe $\varnothing 28$ $\mathrm{mm} / 90^{\circ}$ ).
Easy repositioning in the initial angle thanks to drive shaft indexing every $90^{\circ}$.
Easy fitting / removal of the pipe thanks to its articulated hook.
Clear space around the bend die to allow for multiple bending operations in any plane, even for small diameters.
Suitable for working on the flat or vertically when bending long pipes, with two housings for a tripod.


Easy gearbox engagement thanks to a self-adjusting clutch.
Stop bending at a precise location thanks to a speed controller.
Release the bent pipe with no risk of damage simply by pulling the pressure die away. Change the bend and pressure dies quickly, no tools required.
Light and solid aluminium casing, gears with wearproof coating, PP handle reinforced with fibre glass.

* 251849 : former Ø28mm for stainless steel pipes $\varnothing 28 \times 1.2 \mathrm{~mm}$ - Bending radius 112 mm .

| Formers $\varnothing$ | Case | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| - | - | 15,210 | $\mathbf{2 5 1 8 7 3}$ |
| $12-14-16-18-22 \mathrm{~mm}$ | 1 Virabox | 17,700 | $\mathbf{2 5 1 8 7 4}$ |
| $14-16-18-22-28 \mathrm{~mm}$ | 1 Virabox | 18,970 | $\mathbf{2 5 1 8 7 5}$ |
| $16-18-22-28-35 \mathrm{~mm}$ | 2 Virabox | 23,840 | $\mathbf{2 5 1 8 7 6}$ |
| $16-20-26-32-40 \mathrm{~mm}$ | 2 Virabox | 27,520 | $\mathbf{2 5 1 8 7 7}$ |
| $16-20-26-32 \mathrm{~mm}$ | 2 Virabox | 19,600 | $\mathbf{2 5 1 8 7 8}$ |
| $15-18-22-28 \mathrm{~mm}($ Stainless | 2 Virabox | 18,670 | $\mathbf{2 5 1 8 4 9}$ |
| steel) * | 1 Virabox | 17,285 | $\mathbf{2 5 1 8 8 0}$ |
| $12-15-18-22 \mathrm{~mm}$ | 1 Virabox | 18,607 | $\mathbf{2 5 1 8 8 1}$ |
| $15-18-22-28 \mathrm{~mm}$ |  |  |  |

## Capacities

```
Maximum capacity:
- Bending angle: up to \(180^{\circ}\).
- Annealed and hardened copper pipe, EN 1057 thickness 1 to 1.5 mm , locksmith pipe: \(\varnothing 10-35 \mathrm{~mm}\)
- Steel pipe EN 10255 Light and Intermediate Series: Ø \(3 / 8\)-3/4"
- Stainless steel pipe, max. thickness 1.2 mm , electro galvanised steel: Ø10-28 mm
- Multilayer pipes: \(\varnothing 14\) - \(\varnothing 40 \mathrm{~mm}\)
```

Delivered with

- 2 Lithium-Ion $18 \mathrm{~V}-2.0$ Ah batteries, 1 fast charger.
- In a Virabox case, 1 or 2 cases depending on the contents.

```
Tips
When working at eye-height, use the tripod (ref. 251809). The bender can be placed in a horizontal or vertical position depending on the
dimensions and orientation of the pipe to be bent.
For optimal recurrent bending operations on large diameter pipes, a 4.0 Ah battery (ref. 253541) is recommended.
Use a bending lubricant spray to reduce forces and make it easier to bend metal pipes (ref. 251804).
```


## 2518 : Former and Counter-Former for Eurostem® II / III

Aluminium bend dies to optimise resistance to wear and bending loads.
PA6 pressure dies for smooth pipe travel.
*Ref. 251826/251831 : For PEX/AL/PEX pipes.
**Ref. 251829 : For stainless steel pipes $\varnothing 28 \times 1.2 \mathrm{~mm}$.
***Ref. 251864/251865: In a Virabox case, for Eurostem III only.
**** For copper refrigeration pipes.


| Type | Pipe O.D. mm | Pipe O.D. " | Bending radius | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Formers and counter-former | 10 | - | 40 | 0,260 | 251810 |
| Former | 12 | - | 45 | 0,220 | 251812 |
| Former | 14 | - | 50 | 0,290 | 251814 |
| Former | 15 | - | 55 | 0,325 | 251815 |
| Former | 16 | - | 60 | 0,380 | 251816 |
| Former | 18-3/8 GAS | - | 70 | 0,590 | 251818 |
| Formers and counter-former | 20 | - | 77 | 0,930 | 251820 |
| Former | 22-1/2 GAS | - | 77 | 0,710 | 251822 |
| Formers and counter-former | 25 | - | 98 | 1,720 | 251825 |
| Formers and counter-former * | 26 | - | 98 | 1,700 | 251826 |
| Formers and counter-former | 28-3/4 GAS | - | 98 | 1,560 | 251828 |
| Formers and counter-former | 28 | - | 112 | -1,820 | 251829 |
| Formers and counter-former * | 32 | - | $\square 112$ | -1,620 | 251831 |
| Formers and counter-former | 35 | - | 140 | 5,170 | 251864 |
| Formers and counter-former * /*** | 40 | - | 140 | 4,900 | 251865 |
| Formers and counter-former | - | 3/8 | 40 | 0,270 | 251860 |
| Former **** | - | 1/2 | 45 | 0,240 | 251863 |
| Former **** | - | 5/8 | 55 | 0,320 | 251866 |
| Former **** | - | 3/4 | 70 | 0,600 | 251869 |
| Former **** | - | 7/8 | 77 | 0,690 | 251872 |

## 3 BENDING

| Type | Pipe O.D. mm | Pipe O.D. " | Bending radius | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Formers and counter-former $\star \star * *$ | - | 1.1/8 | 98 | 1,600 | 251879 |
| Counter-former | 12-15 | - | - | 0,055 | 251832 |
| Counter-former | 14-16 | - | - | 0,065 | 251833 |
| Counter-former | 18-22-3/8 GAS - 1/2 GAS | - | - | 0,085 | 251834 |
| Counter-former | 28-3/4 GAS |  |  | 0,050 | 752824 |
| Counter-former **** | - | 1/2-5/8 | - | 0,050 | 251882 |
| Counter-former **** | - | 3/4-7/8 | - | 0,080 | 251883 |

## 2518 : Concentric Radius Former for Eurostem® II / III

Former with special bending radius for parallel working on double collars.

| Ø mm | Bending radius | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 12 | 75 | 0,410 | $\mathbf{2 5 1 8 3 5}$ |
| 14 | 80 | 0,580 | $\mathbf{2 5 1 8 3 6}$ |
| 16 | 90 | 0,780 | $\mathbf{2 5 1 8 3 7}$ |
| 18 | 105 | 0,960 | $\mathbf{2 5 1 8 3 8}$ |
| 22 | 120 | 1,380 | $\mathbf{2 5 1 8 3 9}$ |



## 2518 : Accessories for Eurostem® II / III

| For | Description | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| Eurostem® II / III | Bending Oil - Spray 150ml | 0,214 | 251804 |
| Eurostem® II / III | Tripod | 3,000 | 251809 |
| Viper® M2X / L2X / Eurostem® III | Battery 18 V-2 Ah Li-Ion Power CAS | 0,465 | 253540 |
| Viper® M2X / L2X / Eurostem® III | Battery $18 \mathrm{~V}-4$ Ah Li-lon HD CAS | 0,660 | 253541 |
| Viper® M2X / L2X / Eurostem® III | 240 V Charger EU - for 18 V battery CAS | 0,580 | 253542 |
| Viper® M2X / L2X / Eurostem® IIII | 240 V Charger UK - for 18 V battery CAS | 0,580 | 253543 |
| Viper® M20+ / P22+ / Eurostem® II | Battery 14,4 V - 2,4 Ah Li-Ion | 0,645 | 253244 |
| Viper® M20 + / P22 + / Eurostem® | 230 V Charger - for 14,4 V battery - 2,4 Ah Li-Ion | 0,740 | 251844 |
| Viper® M20+ / P22+ / Eurostem® <br> II | Mains adaptor 230V-14,4V | 0,980 | 252938 |

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FLARING PLIERS
2526

## 4 <br> CONNECTION / ASSEMBLY

| CUTTING OIL | FRIGOR - FLARING TOOL | 105 |
| :--- | :--- | :--- | :--- | :--- | :--- |

## 4. CONNECTION / ASSEMBLY

## CUTTING OIL

## 1101-1102 : Mineral Cutting Oil

Specially designed for manual and powered threading. Suitable for steel and stainless steel. With its very high lubricating ability, Virax cutting oil ensures better quality threads and lengthens the service life of both dies and machines.
Water emulsifiable. Odourless.
WARNING : It is essential to rinse off the oil with detergent when used on drinking water circuits.

| $\mathbf{L}$ | Packaging | Kg | Ref. |
| :---: | :---: | ---: | :---: |
| 1 L | Container | 0,985 | $\mathbf{1 1 0 1 0 1}$ |
| 5 L | Container | 4,860 | $\mathbf{1 1 0 1 0 5}$ |
| 1 L | Box of 12 containers | 12,430 | $\mathbf{1 1 0 1 1 2}$ |
| 500 ml | Spray can | 0,620 | $\mathbf{1 1 0 2 0 0}$ |
| 500 ml | Box of 12 spray cans | 6,900 | $\mathbf{1 1 0 2 0 2}$ |



## 1106 : Synthetic Threading Oil

## Advantages

Special threading on drinking water circuits.
Odourless: For a better user comfort.
High technical performances: Threading couple and tools durability are improved.

Acceptable for fresh water: specially done to thread drinkable water pipings, all the oil is eliminated by rinsing it out.
DVGW W 521 Certification Nr. DW-0201BR5779.
Dynamic viscosity at $-10^{\circ} \mathrm{C}:<250 \mathrm{mPa}$ s.
Use it without diluting.


| $\mathbf{L}$ | Packaging | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 5 L | Container | 5,720 | $\mathbf{1 1 0 6 0 5}$ |



## Virax and the environment

Virax is committed to environmental protection and sustainable development, as demonstrated by our ISO certification 14001: 2015 for our environmental management system.

Compliance with the REACH Directive no.1907/2006.
Low energy consumption.
Dematerialisation of documentary flows and printing control.
Waste control and reclaiming.
Packaging materials recycled in a partnership with Eco Emballage.
Anticipation of pollution risks.

## ADJUSTABLE MANUAL THREADER

## 1265-1275 : Adjustable Manual Threader

Forged, heat-treated steel, reversible without removal, for right and left-hand threads. Two removable tubular steel handles, can be screwed end to end.
Adjustable rear guides for centring the threader on the pipe.
Opening lever disengages the dies from the pipe when threading completed for trimming metal shavings and removing the threader from the pipe.


| Description | Pipe O.D. " | Pipe O.D. $\mathbf{m m}$ | Dies | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Single ratchet 1" to 3" | $1.1 / 2-2,2.1 / 2-3$ | $40 / 49-50 / 60,66 / 76-80 / 90$ | Right BSPT | 19,100 | $\mathbf{1 2 6 5 0 0}$ |
| Single ratchet 1" to 3" | $1-1.1 / 4,1.1 / 2-2,2.1 / 2-3$ | $26 / 34-33 / 42,40 / 49-50 / 60$, | Right BSPT | 20,000 | $\mathbf{1 2 6 5 2 0}$ |
| Single ratchet 2.1/2" to 4" | $2.1 / 2-3,3.1 / 2-4$ | $66 / 76-80 / 90,90 / 102-$ | Right BSPT | 25,200 | $\mathbf{1 2 7 5 0 0}$ |
| Single ratchet housing only | $1-3$ | $102 / 114$ | - | - | 18,600 |
| Single ratchet housing only | $2.1 / 2-4$ | - | - | 23,150 | $\mathbf{1 2 6 5 9 9}$ |

## 1245-1265-1275 : Set of Dies

| Description | Pipe O.D. " | Pipe O.D. $\mathbf{m m}$ | For adjustable threader | Kg | Ref. |
| :--- | :---: | :---: | :---: | :---: | :---: |
| Right BSPT | $1 / 2-3 / 4$ | $15 / 21-21 / 27$ | $1240-1245$ | 0,560 | $\mathbf{1 2 4 5 0 2}$ |
| Right BSPT | $1-1.1 / 4$ | $26 / 34-33 / 42$ | $1240-1245$ | 0,530 | $\mathbf{1 2 4 5 0 3}$ |
| Right BSPT | $1.1 / 2-2$ | $40 / 49-50 / 60$ | $1240-1245$ | 0,470 | $\mathbf{1 2 4 5 0 4}$ |
| Right BSPT | $1-1.1 / 4$ | $26 / 34-33 / 42$ | 1265 | 0,980 | $\mathbf{1 2 6 5 0 3}$ |
| Right BSPT | $1.1 / 2-2$ | $40 / 49-50 / 60$ | 1265 | 0,900 | $\mathbf{1 2 6 5 0 4}$ |
| Right BSPT | $2.1 / 2-3$ | $66 / 76-80 / 90$ | 1265 | 0,810 | $\mathbf{1 2 6 5 0 5}$ |
| Right BSPT | $2.1 / 2-3$ | $96 / 76-80 / 90$ | 1275 | 1,250 | $\mathbf{1 2 7 5 0 5}$ |
| Right BSPT | $3.1 / 2-4$ |  | 1275 | $\mathbf{1 , 9 9 0}$ | $\mathbf{1 2 7 5 0 6}$ |

## Virax Experts

Would you like technical assistance?
Our team of experts is at your disposal to provide you with tips and recommendations on how to get the most out of your Virax products.

From 8.00 am to 12.15 pm and from 1.45 pm to 5.00 pm , Monday to Friday ( 4.30 pm ): +33 (0) 3.26.59.56.82-experts@virax.com

Exploded views and manuals: www.virax.com, Downloads section.

## 4 <br> CONNECTION / ASSEMBLY

## MANUAL THREADER WITH INTERCHANGEABLE HEADS

## 1362-1363 : Threading Set 3/8" - 1 1/4" - Plastic case Metal case

## Advantages

## Reversible ratchet for increased manœuvrability.

 Ergonomic grip.
## Capacity

Steel:
Right BSPT: Ø 1/4" to 1.1/4"
Left BSPT: $\varnothing 1 / 4$ " to 1.1/4"
NPT : Ø 1/4" to 1.1/4"


Tubular steel handles.
Heads can also be used on Mini Phenix / Phenix III B portable electric threader For tubes complying with the EN 10255 S and EN 10255 W standards (former NFA 49115 and NFA 49145 standard medium and heavy duty series); only light series tubes are not recommended.

| Description | Case | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| Single ratchet housing + handle right BSPT : 1/2-3/4-1-1.1/4 | Metal - Single $(670 \times 115 \times 150$ $\mathrm{mm})$ | 7,650 | 136270 |
| Single ratchet housing with 2 part handle - Right BSPT : 3/8-1/2 -3/4-1-1.1/4 | Plastic (429 x $240 \times 125 \mathrm{~mm}$ ) | 6,060 | 136301 |
| Single ratchet housing with 2 part handle - Right BSPT : 1/2-3/4-1 - 1.1/4 | Plastic (429 x $240 \times 125 \mathrm{~mm}$ ) | 5,615 | 136311 |
| Single ratchet housing with 2 part handle - NPT : 3/8-1/2-3/4-11.1/4 | Plastic (429 x $240 \times 125 \mathrm{~mm}$ ) | 6,100 | 136361 |



## 1362-1364 : Threading Set 3/8" - 2" And 1.1/2" - 2" Metal Case

## Advantages

## Reversible ratchet for increased manœuvrability. Ergonomic grip. <br> Easy head installation and removal.

## Capacity:

Steel
Right BSPT: $\varnothing 1 / 4$ "to 2 "
Left BSPT: Ø 1/4" to 2"
NPT : $\varnothing 1 / 4$ " to 2 ".
Tubular steel handles.
Heads can also be used on Mini Phenix / Phenix III portable electric threading machine.

For tubes complying with the EN 10255 S and EN 10255 W standards (former NFA 49115 and NFA 49145 standard medium and heavy duty series); only light series tubes are not recommended.

| Description | Case | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 2 single ratchet housings + handle BSPT right : $1 / 2-3 / 4-1-1.1 / 4-$ $1.1 / 2-2$ | $670 \times 230 \times 150 \mathrm{~mm}$ | 20,000 | 136280 |
| Single ratchet housing with 2 part handle Single ratchet housing with 3 part handle - BSPT Right 1/2-3/4-1-1.1/4-1.1/2-2 | $450 \times 345 \times 100 \mathrm{~mm}$ | 17,000 | 136281 |
| 2 single ratchet housings + handle BSPT right : 3/8-1/2-3/4-1-1.1/4-1.1/2-2 | $670 \times 230 \times 150 \mathrm{~mm}$ | 20,700 | 136282 |
| 2 single ratchet housings + handle NPT : 1/2-3/4-1-1.1/4-1.1/2- | $670 \times 230 \times 150 \mathrm{~mm}$ | 20,000 | 136263 |
| Single ratchet housing + Handle Right BSPT: 1.1/2-2 | $660 \times 200 \times 110 \mathrm{~mm}$ | 12,800 | 136460 |

1362-1363-1364 : Ratchet Housing for Manual Threader with Interchangeable Heads

| Description | Capacity " | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 1 ratchet 1 housing | 1/8-1.1/4 | 1,130 | 136294 |
| 1 handle +1 ratchet 1 housing | 1/8-1.1/4 | 1,990 | 136290 |
| 2 -part handle +1 ratchet 1 housing | 1/8-1.1/4 | 2,050 | 136295 |
| 1 handle +2 ratchets 1 housing | 1/8-1.1/4 | 2,100 | 136292 |
| 3 -part handle +1 ratchet 1 housing | 1.1/2-2 | 2,565 | 136495 |
| 1 ratchet 1 housing | 1.1/2-2 | 1,130 | 136494 |
| 2-part handle +1 ratchet 1 housing | 1.1/2-2 | 2,480 | 136490 |
| 2-part handle +2 ratchets 1 housing | 1/8-1.1/4 | 2,260 | 136095 |




## 4. CONNECTION / ASSEMBLY

## PORTABLE ELECTRIC THREADING MACHINE

## 1380 : Phenix Mini Portable Electric Threading Machine

## Advantages

Compact, ideal for interventions in confined environment. Locking vice with anti-torque bar to lock the machine in rotation when threading.
Robust and light, suited to all maintenance work.
Dual rotation direction.
Easy to use, selector to choose rotation direction and trigger to control rotation speed according to pressure applied.
In spite of its small size, this threading machine can thread right- or left-hand BSPT, from $1 / 4$ " to 1.1/4".
Feather weight for easy transport and use.
Rotation speed: 20 rpm in both directions.
For tubes complying with the EN 10255 S and EN 10255 W standards (former NFA 49115 and NFA 49145 standard medium and heavy duty series); only light series tubes are not recommended.


| Description | Voltage V | Power | Kg |
| :---: | :---: | :---: | :---: |
| Mini Phenix + 4 Right-hand BSPT <br> heads: $1 / 2 "-3 / 4 " ~$ <br> "' $-1.1 / 4 "$ | 230 | $800 \mathrm{~W}-50 / 60 \mathrm{~Hz}$ | 11,000 |
| Threader only -230 V | 230 | $800 \mathrm{~W}-50 / 60 \mathrm{~Hz}$ | 5,800 |

## Capacities

Steel:
Right-hand BSPT Ø 1/4" to 1.1/4"
Left-hand BSPT Ø 1/4" to 1.1/4"

## Delivered with

- 1 locking vice (ref. 138022).
- 4 Right-hand BSPT heads: 1/2" - $3 / 4$ " - 1" - 1.1/4".


## Tips

[^3]

## Virax, French manufacturer

In its Production Centre extending over more than 20,000 m² situated in Epernay, France, Virax manufactures tools and machines designed by its R\&D Center to meet the requirements of professionals. Plasturgy, machining, milling, grinding, assembly and painting, all these activities are performed on site for manufacturing control and quality.

## 1375 : Phenix III Portable Electric Threader

## Advantages

For effortless threading up to $\mathbf{2}^{\prime \prime}$ in all situations.
Holding vice with anti-torque bar to steady the machine during threading operations.
Ideal for working in confined spaces (close to walls, etc.).


Bidirectional rotation.
Mechanical reverse control ensuring longer motor life.
Adaptor for octagonal heads $1 / 4$ " to $1.1 / 4$ " with unique locking system for securely holding the head during difficult operations.
Rotation speed: 26 rpm in both directions.
For tubes complying with the EN 10255 S and EN 10255 W standards (former NFA 49115 and NFA 49145 standard medium and heavy duty series); only light series tubes are not recommended.


| Description | Voltage V | Power | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| Phenix III + 4 Right heads BSPT: 1/2" - $3 / 4 "-1 "-1.1 / 4 "$ | 230 | 1100W-50/60 Hz | 18,800 | 137562 |
| Phenix III + 6 Right heads BSPT: $1 / 2^{\prime \prime}$ - $\text { " } 3 / 4 \text { " - 1" - 1.1/4" - 1.1/2" - }$ | 230 | 1100W-50/60 Hz | 22,800 | 137563 |
| Threader only - 230 V | 230 | 1100W-50/60 Hz | 7,500 | 137550 |

## Capacities

## Steel:

Right BSPT Ø 1/4" to 2"
Left BSPT Ø 1/4" to 2"
NPT: Ø 1/4" to 2"

## Delivered with

```
- }1\mathrm{ holding vice (ref. 137552)
- 1 adaptor for octagonal heads 1/8" to 1 1/4" (ref. 137553).
```


## Tips

Virax cutting oil (ref. 110200) should be used for smooth die operation, ensuring a good cut and a perfect thread.


## Virax, French manufacturer

Virax is located in Epernay, the Champagne capital, and was founded more than 100 years ago with the launch of its famous "Virax threader", the threader that "Turns around the Axis". Today, the production facility covers more than $20,000 \mathrm{~m}^{2}$.

## 4. CONNECTION / ASSEMBLY

## 1375-1380 : Accessories - Portable Electric Threader

Holding vice: safety pipe-threading accessory. Anti-torque bar steadies the machine while working.
Phenix III: vice jaws can be adapted for threading stainless steel pipes (137507).

| Description | For | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| Holding vice <br> Reducer for octagonal heads 1/8" <br> to $1.1 / 4^{\prime \prime}$ | Phenix III | 3,000 | $\mathbf{1 3 7 5 5 2}$ |
| Vice jaw inserts for stainless steel <br> pipes (for mounting on blocking <br> vice) | Phenix III | 1,400 | $\mathbf{1 3 7 5 5 3}$ |
| Holding vice | Phenix III | 0,200 | $\mathbf{1 3 7 5 0 7}$ |



COMPLETE HEADS \& DIES

## 1362-1363-1364 : Drop Head Threaders

## Advantages

Lubrification and chip removal assisted by large openings. Die position markings remain perfectly visible at all times. Guide hole for self-centring of die-head.

Heads with notched octagonal (or splined) drive for securing within the housing. Cap for accurate positioning of dies. Also allows them to be turned around to cut threads tight up against walls without risking to be pulled out.
Long-reach centring guide for easy operation.
Compatible with manual interchangeable head threader, Mini Phenix and Phenix III, according to capacity.

To be threaded with the Mini Phenix ref. $138020 / 138021$, use only steel BSPT heads up to $\varnothing$ 1.1/4".

For tubes complying with the EN 10255 S and EN 10255 W standards (former NFA 49115 and NFA 49145 standard medium and heavy duty series); only light series tubes are not recommended.

* Retaining pin must be removed when used with the Phenix IIB / Phenix III threading machines (ref 1375)


| Type | Type of thread | Ø " | $\varnothing$ mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Steel-1363 | Right hand BSPT | 1/4 | 8/13 | 0,460 | 136340 |
| Steel-1363 | Right hand BSPT | 3/8 | 12/17 | 0,445 | 136341 |
| Steel-1363 | Right hand BSPT | 1/2 | 15/21 | 0,520 | 136342 |
| Steel-1363 | Right hand BSPT | 3/4 | 20/27 | 0,570 | 136343 |
| Steel-1363 | Right hand BSPT | 1 | 26/34 | 0,720 | 136344 |
| Steel-1363 | Right hand BSPT | 1.1/4 | 33/42 | 0,720 | 136345 |
| Steel-1363 | Right hand BSPT | 1.1/2* | 40/49 | 2,000 | 136346 |
| Steel-1363 | Right hand BSPT | 2* | 50/60 | 2,150 | 136347 |
| Steel-1362 | Left hand BSPT | 1/8 | 6/10 | 0,460 | 136241 |
| Steel-1362 | Left hand BSPT | 1/4 | 8/13 | 0,460 | 136242 |
| Steel-1362 | Left hand BSPT | 1/2 | 15/21 | 0,510 | 136244 |
| Steel-1362 | Left hand BSPT | 1 | 26/34 | 0,720 | 136246 |


| Type | Type of thread | Ø " | $\varnothing \mathrm{mm}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Steel-1364 | Left hand BSPT | 1.1/2* | 40/49 | 1,980 | 136448 |
| Steel-1364 | Left hand BSPT | 2* | 50/60 | 2,150 | 136449 |
| Steel-1363 | NPT | 1/4 | 8/13 | 0,450 | 136350 |
| Steel-1363 | NPT | 3/8 | 12/17 | 0,430 | 136351 |
| Steel-1363 | NPT | 1/2 | 15/21 | 0,520 | 136352 |
| Steel-1363 | NPT | 3/4 | 20/27 | 0,570 | 136353 |
| Steel-1363 | NPT | 1 | 26/34 | 0,720 | 136354 |
| Steel-1363 | NPT | 1.1/4 | 33/42 | 0,730 | 136355 |
| Steel-1363 | NPT | 1.1/2* | 40/49 | 2,000 | 136356 |
| Steel-1363 | NPT | 2* | 50/60 | 2,160 | 136357 |

## 1362-1363-1364-1370: Set of Dies

## Advantages

Precision machined from a special alloy steel guaranteeing a high cutting performance, excellent resilience and hardness. Cutting profile with a clearance angle to reduce friction.

Compatible with manual interchangeable head threader, Mini Phenix and Phenix III, according to capacity.

For tubes complying with the EN 10255 S and EN 10255 W standards (former NFA 49115 and NFA 49145 standard medium and heavy duty series); only light series tubes are not
 recommended.

Virax cutting oil must be used for lubrication in all threading operations.

Type : choice of dies according to their compatibility with the old generation heads (1362-1364-1370) or new generation (1363). The new generation heads are identifiable thanks to the marking 1363 xx on their cap.

| Type | Type of thread | Ø " | $\varnothing$ mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Steel - 1362 | Right hand BSPT | 1/8 | 6/10 | 0,060 | 136201 |
| Steel-1362 | Right hand BSPT | 1/4 | 8/13 | 0,055 | 136202 |
| Steel-1363 | Right hand BSPT | 1/4 | 8/13 | 0,058 | 136320 |
| Steel-1362 | Right hand BSPT | 3/8 | 12/17 | 0,055 | 136203 |
| Steel-1363 | Right hand BSPT | 3/8 | 12/17 | 0,055 | 136321 |
| Steel-1362 | Right hand BSPT | 1/2 | 15/21 | 0,060 | 136204 |
| Steel-1363 | Right hand BSPT | 1/2 | 15/21 | 0,060 | 136322 |
| Steel-1362 | Right hand BSPT | 3/4 | 20/27 | 0,070 | 136205 |
| Steel-1363 | Right hand BSPT | 3/4 | 20/27 | 0,065 | 136323 |
| Steel-1362 | Right hand BSPT | 1 | 26/34 | 0,115 | 136206 |
| Steel-1363 | Right hand BSPT | 1 | 26/34 | 0,114 | 136324 |
| Steel-1362 | Right hand BSPT | 1.1/4 | 33/42 | 0,115 | 136207 |
| Steel-1363 | Right hand BSPT | 1.1/4 | 33/42 | 0,115 | 136325 |
| Steel-1364 | Right hand BSPT | 1.1/2-2 | 40/49-50/60 | 0,150 | 136408 |
| Steel-1363 | Right hand BSPT | 1.1/2-2 | 40/49-50/60 | 0,149 | 136326 |
| Steel-1362 | Left hand BSPT | 3/8 | 12/17 | 0,055 | 136213 |
| Steel-1362 | Left hand BSPT | 3/4 | 20/27 | 0,070 | 136215 |
| Steel-1362 | Left hand BSPT | 1 | 26/34 | 0,115 | 136216 |
| Steel-1364 | Left hand BSPT | 1.1/2-2 | 40/49-50/60 | 0,150 | 136418 |
| Steel-1362 | NPT | 1/4 | 8/13 | 0,060 | 136222 |
| Steel-1363 | NPT | 1/4 | 8/13 | 0,060 | 136330 |

## 4. CONNECTION / ASSEMBLY

| Type | Type of thread | Ø " | $\varnothing$ mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Steel-1362 | NPT | 3/8 | 12/17 | 0,055 | 136223 |
| Steel-1363 | NPT | 3/8 | 12/17 | 0,052 | 136331 |
| Steel-1362 | NPT | 1/2 | 15/21 | 0,060 | 136224 |
| Steel-1363 | NPT | 1/2 | 15/21 | 0,060 | 136332 |
| Steel-1362 | NPT | 3/4 | 20/27 | 0,070 | 136225 |
| Steel - 1363 | NPT | 3/4 | 20/27 | 0,070 | 136333 |
| Steel-1362 | NPT | 1 | 26/34 | 0,115 | 136226 |
| Steel-1363 | NPT | 1 | 26/34 | 0,114 | 136334 |
| Steel-1363 | NPT | 1.1/4 | 33/42 | 0,115 | 136335 |
| Steel-1364 | NPT | 1.1/2-2 | 40/49-50/60 | 0,150 | 136428 |
| Steel-1363 | NPT | 1.1/2-2 | 40/49-50/60 | 0,149 | 136336 |
| Stainless steel - 1370 | Right hand BSPT | 3/8 | 12/17 | 0,055 | 137003 |
| Stainless steel - 1370 | Right hand BSPT | 1/2 | 15/21 | 0,065 | 137004 |
| Stainless steel - 1370 | Right hand BSPT | 3/4 | 20/27 | 0,072 | 137005 |
| Stainless steel - 1370 | Right hand BSPT | 1.1/4 | 33/42 | 0,120 | 137007 |

## THREADING MACHINE

## 1621 : Threading Machine 2"

## Advantages

Automatic opening or manually operated threading head. Quick, simple thread size adjustment.
Hammer-type chuck and long jaws to rapidly, firmly and safely secure the pipe.
Safety switch avoids accidental operation. Universal motor designed for harsh condition. Can withstand voltage drops of up to 80 V .

Machine producing "gas" threads with sealing as per NFE 03.004 compliant with ISO/7. For tubes complying with the EN 10255 S and EN 10255 W standards (former NFA 49115 and NFA 49145 standard medium and heavy duty series); only light series tubes are not recommended.

Heavy-duty dies of HSS or standard grade steel.
Five-blade reamer for a clean, accurate result.
Body 330 mm long for threading short lengths of pipe. The body is angled at $2.2^{\circ}$ to drain the oil from the pipe.
Safety pedal for starting and stopping the machine.
Self-priming gear-style oil pump.
Raised strainer avoids oil contamination by iron filings.
Variable oil flow control.


| Motor | Power W | Composition | Dies | Speed rpm | Size $\mathbf{m m}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Single phase <br> niversal 230 V <br> motor | 1100 | $\varnothing ": 1 / 2-3 / 4,1-2$. |  |  |  |  |  |

## Capacities

Steel: BSPT, NPT Ø 1/4" - 2". BSPP Ø 1/2" - 2".
Stainless steel: BSPT, NPT Ø 1/4" - 2".

## Delivered with

```
-1 automatic 1/2" to 2" BSPT and NPT threading head
-1 set of right-hand BSPT dies 1/2" - 3/4",
-1 set of right-hand BSPT dies 1" - 2",
- 1 set of carbon brushes,
- }1\mathrm{ steel pipe cutting wheel,
- 5 L container of oil (Ref. 110605),
-4 support legs,
-1 safety pedal.
```


## Tips

Use specially-designed dies and cutting wheels when working with zinc-coated and stainless steel.

## 1621 : Threading Machine 4"

## Advantages

## Automatic opening threading head.

## Quick, simple thread size adjustment.

Hammer-type chuck and long jaws to rapidly, firmly and safely secure the pipe.

Machine producing "gas" threads with sealing as per NFE 03.004 compliant with ISO/7. For tubes complying with the EN 10255 S and EN 10255 W standards (former NFA 49115 and NFA 49145 standard medium and heavy duty series); only light series tubes are not recommended.

Self-priming gear-style oil pump.
Raised strainer avoids oil contamination by iron filings.
Variable oil flow control.
Heavy-duty dies available in HSS and standard grade steel.
Slotted dies for quick and easy replacement without removing the head.
3 gears for optimum cutting and threading of each pipe diameter.
Safety pedal for starting and stopping the machine.
Three-blade reamer for a precision result.
Special storage compartment.
A machine of proven endurance, designed for high-volume applications.


| Motor | Power W | Composition | Dies | Speed rpm | Size mm | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | $\varnothing ": 1 / 2-3 / 4,1-2$, |  |  |  |  |
| Single-phase |  | $2.1 / 2-4 . \varnothing \mathrm{mm}:$ |  |  |  |  |
| induction 230 V | 1600 | $8 / 13-12 / 17,26 / 34$ | Right-hand BSPT | $36 / 20 / 11$ | $1200 \times 870 \times 1200142,200$ | $\mathbf{1 6 2 1 4 0}$ |
| motor |  | $-50 / 60,66 / 76-$ |  |  |  |  |
|  |  | $102 / 114$ |  |  |  |  |

## Capacities

Steel: BSPT, NPT Ø 1/4" - 4". BSPP Ø 1/2" - 2".
Stainless steel: BSPT, NPT Ø 1/4"- 4".

## Delivered with

[^4]
## 4. CONNECTION / ASSEMBLY

## Tips

Use specially-designed dies and cutting wheels when working with zinc-coated and stainless steel.

## ACCESSORIES FOR 2" AND 4" THREADING MACHINE

## 1611 : Roller Stand

The feet can be formed from $3 / 4$ " tubes (20/27).
Feet not included.


## 1621: Die Head for 2" - 4" Threading Machine

Machine producing "gas" threads with sealing as per NFE 03.004 compliant with ISO/7.
For tubes complying with the EN 10255 S and EN 10255 W standards (former NFA 49115 and NFA 49145 standard medium and heavy duty series); only light series tubes are not recommended.

* Supplied without set of dies.


| Description | Capacity " | For machine | Opening | Kg |
| :---: | :---: | :---: | :---: | :---: |
| Right hand BSPT - NPT * | $1 / 4-3 / 8$ | $162120 / 40$ | Manual | 3,700 |
| Right hand BSPT - NPT * | $1 / 2-2$ | $162120 / 40$ | Auto | 6,000 |
| Right hand BSPT * | $2.1 / 2-4$ | 162140 | Auto | 10,000 |
| Right hand NPT * | $2.1 / 2-4$ | 162140 | Auto | 10,000 |

## 1622 : Dies for 2"-4 " Threading Machine Die Heads

Standard: steel.
HSS: Zinc coated and stainless steel.
Machine producing "gas" threads with sealing as per NFE 03.004 compliant with ISO/7.
For tubes complying with the EN 10255 S and EN 10255 W standards (former NFA 49115 and NFA 49145 standard medium and heavy duty series); only light series tubes are not recommended.


| Description | Pipe O.D. " | Pipe O.D. $\mathbf{m m}$ | For threader | Kg |
| :---: | :---: | :---: | :---: | :---: |
| Ref. |  |  |  |  |
| Right hand BSPT | $1 / 4-3 / 8$ | $8 / 13-12 / 17$ | Steel -1621 | 0,500 |
| Right hand BSPT | $1 / 2-3 / 4$ | $15 / 21-20 / 27$ | Steel -1621 | 0,600 |
| Right hand BSPT | $1-2$ | $26 / 34-50 / 60$ | Steel -1621 | 0,600 |
| Right hand BSPT | $2.1 / 2-4$ | $66 / 76-102 / 114$ | Steel -1621 | 0,800 |
| Right hand NPT | $1 / 4-3 / 8$ | $8 / 13-12 / 17$ | Steel -1621 | 0,500 |
| Right hand NPT | $1 / 2-3 / 4$ | $15 / 21-20 / 27$ | Steel -1621 | 0,600 |
| Right hand NPT | $1-2$ | $26 / 34-50 / 60$ | Steel -1621 | 0,600 |
| Right hand NPT | $2.1 / 2-4$ | $66 / 76-102 / 114$ | Steel -1621 | 0,800 |


| Description | Pipe O.D. ${ }^{\prime \prime}$ | Pipe O.D. $\mathbf{m m}$ | For threader | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| HSS Right hand BSPT | $1 / 4-3 / 8$ | $8 / 13-12 / 17$ | Stainless steel -1621 | 0,500 | $\mathbf{1 6 2 3 0 1}$ |
| HSS Right hand BSPT | $1 / 2-3 / 4$ | $15 / 21-20 / 27$ | Stainless steel -1621 | 0,600 | $\mathbf{1 6 2 3 0 2}$ |
| HSS Right hand BSPT | $1-2$ | $26 / 34-50 / 60$ | Stainless steel -1621 | 0,600 | $\mathbf{1 6 2 3 0 3}$ |
| HSS Right hand BSPT | $2.1 / 2-4$ | $66 / 76-102 / 114$ | Stainless steel -1621 | 0,800 | $\mathbf{1 6 2 3 0 4}$ |
| HSS Right hand NPT | $1 / 4-3 / 8$ | $8 / 13-12 / 17$ | Stainless steel -1621 | 0,500 | $\mathbf{1 6 2 3 0 5}$ |
| HSS Right hand NPT | $1 / 2-3 / 4$ | $15 / 21-20 / 27$ | Stainless steel -1621 | 0,600 | $\mathbf{1 6 2 3 0 7}$ |
| HSS Right hand NPT | $1-2$ | $26 / 34-50 / 60$ | Stainless steel -1621 | 0,600 | $\mathbf{1 6 2 3 0 8}$ |
| HSS Right hand NPT | $2.1 / 2-4$ | $66 / 76-102 / 114$ | Stainless steel -1621 | 0,800 | $\mathbf{1 6 2 3 0 9}$ |
| Right hand BSPP | $1 / 2-3 / 4$ | $15 / 21-20 / 27$ | Steel -1621 | 0,600 | $\mathbf{1 6 2 2 2 0}$ |
| Right hand BSPP | $1-2$ | $26 / 34-50 / 60$ | Steel -1621 | 0,600 | $\mathbf{1 6 2 2 2 1}$ |

## 1621 : Spare parts for 2" - 4" Threading Machine

| Description | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: |
| Cutting wheel for steel pipe (2" - 4" threading machine) | 0,050 | $\mathbf{1 6 2 4 7 0}$ |
| Cutting wheel for Zinc coated and stainless steel pipes (2" $-4 "$ | 0,050 | $\mathbf{1 6 2 4 7 1}$ |
| threading machine) |  |  |



The machine can be loaded and unloaded from a utility vehicle by one person.
The stand includes pistons for raising and lowering the machine.
Folding stand for easily transporting the threading machine.
System for emptying the machine without dismantling.
Legs provide support under load.
Tool tray.

## Supplied with:

1 Oil emptying system,
1 Set of fastening screws.

| Kg | Ref. |
| :---: | :---: |
| 24,500 | $\mathbf{1 6 2 4 6 0}$ |

## 1624 : Stand for 4" Threading Machine

## For 162140 machine.

Fitted with four wheels and handles for easy transport.
Rides kerbs and other obstacles easily.
Tool tray.
Supplied with:
Fastening screws.


| $\mathbf{K g}$ | Ref. |
| :---: | :---: |
| 31,500 | $\mathbf{1 6 2 4 6 1}$ |

## 4. CONNECTION / ASSEMBLY

## 1624 : Grooving machine

It fits most machines currently on the market.
Designed for on site applications.
Fast and easy grooving to be carried out.
Quick, simple adjustment system ensuring a constant groove depth.
Turn with a ratchet wrench (1/2" ref. 220410) or handle for reduced effort.
Pipe for grooving:
Steel pipes: NF EN 10208.2/10255W/10217.1/10255S/10216.1.


Max thickness 5.5 mm .
Supplied with:

- 1 connecting shaft,
- 1 set of rollers 2 to 6 ".

Adaptor optional.

| Description | Capacity " | Kg | Ref. |
| :---: | :---: | ---: | :---: |
| Grooving machine | $1-6$ | 11,000 | $\mathbf{1 6 2 4 0 0}$ |
| Set of rollers | 1 | 2,300 | $\mathbf{1 6 2 4 3 1}$ |
| Set of rollers | $1.1 / 4-1.1 / 2$ | 2,400 | $\mathbf{1 6 2 4 3 2}$ |
| Set of rollers | $2-6$ | 2,500 | $\mathbf{1 6 2 4 3 3}$ |

## 1624 : Adaptor for the VIRAX Grooving Machine

These adaptors allow the Virax grooving machine to be mounted on most threading machines currently available.


| For machine | Kg | Ref. |
| :---: | :---: | :---: |
| Virax 162120 | 1,150 | $\mathbf{1 6 2 4 2 0}$ |
| Virax 162140 | 1,500 | $\mathbf{1 6 2 4 3 0}$ |
| Virax 1620 | 1,500 | $\mathbf{1 6 2 4 2 4}$ |
| Ridgid 300 | 1,500 | $\mathbf{1 6 2 4 2 1}$ |
| Ridgid 300C | 1,500 | $\mathbf{1 6 2 4 2 2}$ |
| Ridgid 535 | 1,500 | $\mathbf{1 6 2 4 2 3}$ |
| Rems Tornado and Magnum | 1,500 | $\mathbf{1 6 2 4 2 5}$ |
| Rothenberger Supertronic 2SE | 1,150 | $\mathbf{1 6 2 4 2 0}$ |

## Virax is committed to WEEE management

As a manufacturer, Virax has established a process for the recovery of Waste Electrical and Electronic Equipment (WEEE) in accordance with European Directive 2012/19/EU. Virax organises the management and recycling of WEEE at end-of-life, as part of its commitment to the environment.

## GROOVER

## 1626 : Groover GR2-12

## Advantages

Grooving up to 12", with accurate depth setting.
Hydraulic jack for fast grooving.
Powerful and silent motor on sturdy frame.
Electrohydraulic groover, produces grooves by cold knurling on standard steel and thin wall pipes $\oslash 2^{\prime \prime}-12 "$. For installing piping, spraying systems, large-size heating and industrial installations.
Compact and highly stable designed for work on worksites and in workshops.
Powerful motor 240 V, $50 / 60 \mathrm{~Hz}, 1500 \mathrm{~W}, 23 \mathrm{rpm}$.
Frame mounted on 4 feet for safe man-height work.
Sturdy hydraulic pump with ergonomic control grip; max. pressure: $8,000 \mathrm{~kg}$.
Pressure valve for fast pipe change.
Lower roller storage compartment.
Grooving rollers designed and tempered specifically for minimum wear, with anti-skid surface for more effective tube feed.
Accurate groove depth adjustment with a nut / locknut system, ideal for repetitive work.
Safety pedal for operation control and instant stopping of machine rotation.
Stabilizer for large diameters to prevent tube slipping.
Roller holder for tubes up to $\varnothing 12 "$, fitted with 4 knobs; 2 tempered steel side guides with fast locking system.

Weight (machine only): 129 kg .
Machine dimensions on feet: $770 \times 550 \times 1400 \mathrm{~mm}$.

| Description | Capacity " | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| Groover GR2-12 <br> Upper roller 2"-6" for <br> steel / stainless steel <br> pipe <br> Upper roller 8"-12" for <br> steel / stainless steel <br> pipe <br> Lower roller 2"-2.1/2" <br> for steel pipe <br> Lower roller 3"-6" for <br> steel pipe $2-8-120,000$ | $\mathbf{1 6 2 6 0 0}$ |  |  |
|  | $2-2.1 / 2$ | 0,780 | $\mathbf{1 6 2 6 1 0}$ |


| Description | Capacity " | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| Lower roller 8"-12" for <br> steel pipe | $8-12$ | 1,420 | $\mathbf{1 6 2 6 1 4}$ |
| Lower roller 2"-2.1/2" <br> for stainless steel pipe | $2-2.1 / 2$ | 0,550 | $\mathbf{1 6 2 6 1 6}$ |
| Lower roller 3"-6" for <br> stainless steel pipe <br> Lower roller 8"-12" for <br> stainless steel pipe <br> Pipe holder for | $3-6$ | 1,250 | $\mathbf{1 6 2 6 1 7}$ |
| grooving machine |  |  |  |

## Capacities

For steel or stainless steel pipes Ø 2" - 12" (60-325mm).
Pipe wall thickness: $3.5-10 \mathrm{~mm}$ (steel) / 1.6-6.5 mm (stainless steel).

## Delivered with

- 4 frame feet.
- Safety pedal.
- Large diameter stabilizer.
- Roller holder. (162615)
- Grooving control tape measure.
- 3 lower rollers for steel pipe (2" - 2.1/2" ; 3" - 6" ; 8" - 12").
- 2 upper rollers for steel and stainless steel pipe (2"-6"; 8" - 12").
- Installation tool set.


## Tips

When grooving stainless steel pipes, use the optional specific lower rollers.

## PERCUSSION FLANGING TOOL

## 2504 : Copper Forming Set

For annealed copper pipes.
The holes in the die have a $90^{\circ}$ chamfer on one side for forming tapered flanges with the turn pin.
The other side may be used for forming flat flanges after first forming a tapered flange.
4 opposing pegs are provided for securing the die in a parallel vice. Phosphate finish.
Supplied in a plastic case with turn pin plus single and stepped mandrels.

| Composition of set | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: | :---: |
| Die for pipe O.D. : $6-8-10-12-14 \mathrm{~mm}, 90^{\circ}$ turn pin for pipe O.D. <br> $: 6$ to 14 mm , Single size mandrel 10 to 12 mm dia, Stepped <br> mandrels 8 to 14 mm | 1,350 | $\mathbf{2 5 0 4 0 1}$ |
| Die for pipe O.D. : $10-12-15-16-18-20-22 \mathrm{~mm}, 90^{\circ}$ turn pin <br> for pipe O.D. : 10 to 22 mm , Single size mandrel $16 \mathrm{~mm} \varnothing$. Stepped <br> mandrels 10 and 18,12 and 20 and 15 and $22 \mathrm{~mm} \varnothing$. | 3,440 | $\mathbf{2 5 0 4 0 2}$ |
| Die for pipe O.D. : $10-12-14-16-18-20-22 \mathrm{~mm}, 90^{\circ}$ turn pin <br> for pipe O.D. : 10 to 22 mm, Single size mandrel $16 \mathrm{~mm} \varnothing$, Stepped <br> mandrels 10 and 18,12 and 20 and 14 and $22 \mathrm{~mm} \varnothing$. | 3,400 | $\mathbf{2 5 0 4 0 3}$ |

## 2504 : Die

The holes in the die have a $90^{\circ}$ chamfer on one side for forming tapered flanges with the turn pin. The other side may be used for forming flat flanges after first forming a tapered flange.

| Pipe O.D. mm | Kg | Ref. |
| :---: | :---: | :---: |
| $6-8-10-12-14$ | 0,480 | $\mathbf{2 5 0 4 1 1}$ |
| $10-12-15-16-18-20-22$ | 1,180 | $\mathbf{2 5 0 4 1 2}$ |
| $10-12-14-16-18-20-22$ | 1,175 | $\mathbf{2 5 0 4 1 3}$ |



## 2504 : Mandrel / Flanging Tool



| Description | Type | Pipe O.D. $\mathbf{m m}$ | Kg | Ref. |
| :--- | :---: | :---: | :---: | :---: |
| Flanging tool | $90^{\circ}$ | 6 to 14 | 0,090 | $\mathbf{2 5 0 4 4 1}$ |
| Flanging tool | $90^{\circ}$ | 10 to 22 | 0,270 | $\mathbf{2 5 0 4 4 2}$ |
| Flanging tool | $90^{\circ}$ | 6 to 40 | 0,525 | $\mathbf{2 5 0 4 4 3}$ |
| Flanging tool | $60^{\circ}$ | 10 to 22 | 0,300 | $\mathbf{2 5 0 4 4 7}$ |
| Mandrel | Single | 10 | 0,075 | $\mathbf{2 5 0 4 2 2}$ |
| Mandrel | Single | 12 | 0,080 | $\mathbf{2 5 0 4 2 3}$ |


| Description | Type | Pipe O.D. $\mathbf{m m}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| Mandrel | Single | 16 | 0,250 | $\mathbf{2 5 0 4 3 5}$ |
| Mandrel | 2 sizes | 8 and 14 | 0,085 | $\mathbf{2 5 0 4 2 1}$ |
| Mandrel | 2 sizes | 10 and 18 | 0,265 | $\mathbf{2 5 0 4 3 1}$ |
| Mandrel | 2 sizes | 12 and 20 | 0,275 | $\mathbf{2 5 0 4 3 2}$ |
| Mandrel | 2 sizes | 14 and 22 | 0,285 | $\mathbf{2 5 0 4 3 3}$ |
| Mandrel | 2 sizes | 15 and 22 | 0,290 | $\mathbf{2 5 0 4 3 4}$ |

## FRIGOR - FLARING TOOL

## 2505 : Heavy Duty Flanging Tool

## Advantages

Eccentric-mounted turn-pin for an impeccable finish and a perfect seal.
End-of-travel "release" system for "smoothing " the flange. Feed screw fitted with a large handle for minimum effort.

Capacity on annealed and hard copper pipes: $45^{\circ}$ tapered flange: $\varnothing 3 / 16^{\prime \prime}$ to $3 / 4^{\prime \prime}$ OD. Precision tool for forming flanges on copper refrigeration pipes.
Supplied in a plastic case containing die and yoke vice.

| Pipe O.D. " | Taper angle | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| $3 / 16-1 / 4-5 / 16-3 / 8-1 / 2-5 / 8-$ <br> $3 / 4$ | $45^{\circ}$ | 1,970 | 250580 |

## 2506 : Flaring Tool

Chrome finish for the yoke, hard chrome for the tools.
Capacity on annealed copper pipes:
$45^{\circ}$ tapered flange: $\varnothing 1 / 8^{\prime \prime *}$ to $3 / 4 "$ OD.
Expanding tools: $\varnothing 3 / 16^{\prime \prime}$ to $3 / 4^{\prime \prime}$ OD.
Combined tool for forming $45^{\circ}$ flares and expansion of refrigeration pipes.
Easy tool change.
Supplied in a plastic case with die and yoke vice.

* Only $45^{\circ}$ tapered flange.

| Pipe O.D. " | Kg | Ref. |
| :---: | :---: | :---: |
| $1 / 8^{*}-3 / 16-1 / 4-5 / 16-3 / 8-7 / 16^{\star}-1 / 2-5 / 8-3 / 4$ | 2,110 | 250620 |

## Virax is committed to a new environmental policy

VIRAX is aware of its environmental role, and speeding up its CSR (Corporate Social Responsibility) action plan in order to maintain a sustainable approach.

## 4 CONNECTION / ASSEMBLY

## FLARING PLIERS

## 2526 : Flaring Pliers for Copper

## Advantages

Reduced effort ensured by long, rigid handles.
Lightweight pliers (made of forged aluminum) less than 800 gr and very high strength profiled handles.

## Quick and easy tool change.

The design of the mechanism of the pliers ensures:

- Use in any position.
- Extraction of the head after flaring, every time.

Ergonomic polypropylene grease and solvent resistant grips.
Supplied in a plastic case.

| Description | Kg | Ref. |
| :---: | :---: | :---: |
| $\varnothing 12,14,16,18,22 \mathrm{~mm}$ | 2,120 | $\mathbf{2 5 2 6 4 1}$ |
| $\varnothing 12,14,16,18,22,28,32 \mathrm{~mm}$ | 2,500 | $\mathbf{2 5 2 6 4 4}$ |
| $\varnothing 12,15,18,22,28 \mathrm{~mm}$ | 2,200 | 252679 |
| $\varnothing 3 / 8,1 / 2,5 / 8,3 / 4,7 / 8^{\prime \prime}$ | 2,300 | 252637 |
| $\varnothing 3 / 8,1 / 2,5 / 8,3 / 4,7 / 8,1.1 / 8^{\prime \prime}$ | 2,170 | 252651 |
| $\varnothing 3 / 8,1 / 2,5 / 8,3 / 4,7 / 8,1,1.1 / 8^{\prime \prime}$ | 2,485 | 252681 |
| Pliers only | 0,710 | 252600 |
| Pliers + case | 1,710 | $\mathbf{2 5 2 6 4 0}$ |



## 2526 : Flaring Tool

## High quality expansion tools:

- 6 detachable, self-centring segments.
- Long flaring length.
- Special anti-oxidation treatment providing efficient protection.


| Pipe O.D. " | Pipe O.D. mm | Pipe wall thickness mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| - | 8 | 1 | 0,125 | 252601 |
| - | 10 | 1 | 0,130 | 252602 |
| - | 12 | 1 | 0,120 | 252603 |
| - | 14 | 1 | 0,130 | 252604 |
| - | 15 | 1 | 0,130 | 252605 |
| - | 16 | 1 | 0,130 | 252606 |
| - | 18 | 1 | 0,140 | 252607 |
| - | 20 | 1 | 0,145 | 252608 |
| - | 22 | 1 | 0,155 | 252609 |
| - | 25 | 1 | 0,175 | 252610 |
| - | 28 | 1 | 0,190 | 252611 |
| - | 32 | 1 | 0,230 | 252612 |
| - | 35 | 1 | 0,255 | 252613 |
| - | 36 | 1 | 0,265 | 252614 |


| Pipe O.D. " | Pipe O.D. mm | Pipe wall <br> thickness $\mathbf{m m}$ | Kg | Ref. |
| :---: | :---: | :---: | :--- | :---: |
| - | 40 | 1 | 0,305 | $\mathbf{2 5 2 6 1 5}$ |
| - | 42 | 1 | 0,325 | 252616 |
| $3 / 8$ | - | 1 | 0,130 | 252622 |
| $1 / 2$ | - | 1 | 0,125 | 252623 |
| $5 / 8$ | - | 1 | 0,130 | 252624 |
| $3 / 4$ | - | 1 | 0,140 | 252625 |
| $7 / 8$ | - | 1 | 0,155 | 252626 |
| 1 | - | 1 | 0,175 | 252627 |
| $1.1 / 8$ | - | 1 | 0,180 | 252628 |
| $1.1 / 4$ | - | 1 | 0,210 | 252632 |
| $1.3 / 8$ | - | 1 | 0,210 | 252633 |
| $1.1 / 2$ | - | 1 | 0,210 | 252634 |
| $1.5 / 8$ |  | 1 | 0,210 | 252635 |

## EXPANSION PLIERS

## 2534 : Expansion Pliers PEX series 5

## Advantages

Quick tool change.
Effort reducing mechanism.
Ergonomic polypropylene handles.
Capacity $\varnothing 12$ to 32 mm . For PEX series 5 pipes.
Expansion head: $\varnothing 12,16 / 20,25$ and 32 mm .

## Specific case:

For the Alphacan Retube $\varnothing 32 \mathrm{~mm}$ system, push the pipe onto the coupling as far as the last collar.

| Description | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: |
| Case: Pliers + Expansion tools $\varnothing 16,20,25,32 \mathrm{~mm}$ | 2,020 | 253401 |
| Case: Pliers + Expansion tools $\varnothing 12,16,20 \mathrm{~mm}$ | 3,300 | 253402 |
| Case: Pliers + Expansion tools $\varnothing 12,16,20,25,32 \mathrm{~mm}$ | 2,400 | 253403 |
| Pliers only | 0,720 | 253480 |
| Case only | 0,840 | 253481 |
| Expansion tool $\varnothing 12 \mathrm{~mm}$ | 0,150 | 253412 |
| Expansion tool $\varnothing 16 / 20 \mathrm{~mm}$ | 0,133 | $\mathbf{2 5 3 4 1 6}$ |
| Expansion tool $\varnothing 25 \mathrm{~mm}$ | 0,156 | 253425 |
| Expansion tool $\varnothing 32 \mathrm{~mm}$ | 0,156 | $\mathbf{2 5 3 4 3 2}$ |

## ovirax

## 4. <br> CONNECTION / ASSEMBLY

## 2534 : Expansion plier Quick \& Easy AUTOROTATION Advantages

Simplification and quick operation thanks to the automatic rotation of the head.
Better accessibility in tight spaces when there's no place to turn the pliers.
Reduced effort thanks to the long and rigid forged aluminium handles.

Plier and expansion heads with automatic rotation of the head for Quick \& Easy systems (Q\&E).
The automatic rotation (patented system) simplifies the work of the user while ensuring a regular expansion of the pipe. No need to manually turn the plier or pipe after each expansion

Capacities $\varnothing 16$ to 32 mm *. For pipes and rings in PEX-a or PEX-b according to the specificities of the manufacturers.
Automatic declutching system which preserves the internal mechanism for a longer service life.
Lightweight pliers (made of forged aluminum) only 915 gr . and very high strength profiled handles.
Ergonomic polypropylene grease and solvent resistant handles.
High quality expansion heads with special anti-oxidation treatment providing efficient protection.
Conical profile specially designed for Q\&E systems.
6 detachable, self-centring segments.
*Ø 32 mm without autorotation.

| Description | Kg | Ref. |
| :---: | :---: | :---: |
| Expansion set Quick \& Easy Autorotation 16-20-25 mm | 2,970 | $\mathbf{2 5 3 4 6 0}$ |
| Expansion plier Quick and Easy Autorotation only | 2,365 | $\mathbf{2 5 3 4 5 9}$ |
| Expansion head Quick and Easy Autorotation $16 \times 1.8 / 2.0 \mathrm{~mm}$ | 0,183 | $\mathbf{2 5 3 4 5 6}$ |
| Expansion head Quick and Easy Autorotation $20 \times 1.9 / 2.0 \mathrm{~mm}$ | 0,201 | $\mathbf{2 5 3 4 5 7}$ |
| Expansion head Quick and Easy Autorotation $25 \times 2.3 \mathrm{~mm}$ | 0,221 | $\mathbf{2 5 3 4 5 8}$ |
| Expansion head Quick and Easy $32 \times 2.9 \mathrm{~mm}$ (without autorotation) | 0,329 | $\mathbf{2 5 3 4 5 4}$ |

## T-FLANGE

## 2527 : T-Rax T-Flange Tool Set

Ratchet-operated tools for forming extruded T-flanges.
Supplied in a metal case.

| T-rax with tools | Kg | Ref. |
| :---: | :---: | :---: |
| $\varnothing 12,14,16,18,22 \mathrm{~mm}$ | 3,930 | $\mathbf{2 5 2 7 3 0}$ |



## 2527 : T-rax Accessories

Special drill bit (adjusted to suit the diameter), to be mounted on a reversible drill to form the hole for inserting the tool prior to extrusion.
Punching Pliers: limit the penetration of the pipe branch into the flange to ensure perfect flow. 11 mm ratchet square drive.

| Description | Kg | Ref. |
| :---: | :---: | :---: |
| Drill Bit | 0,415 | $\mathbf{2 5 2 7 0 1}$ |
| Punching Pliers | 0,120 | $\mathbf{2 5 2 7 0 2}$ |
| Ratchet for T-flanges | 0,310 | $\mathbf{2 5 2 7 0 3}$ |



## 2527 : T-Rax Flanging tools

| $\boldsymbol{\varnothing \mathbf { m m }}$ | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: |
| 12 | 0,084 | $\mathbf{2 5 2 7 1 1}$ |
| 14 | 0,140 | $\mathbf{2 5 2 7 1 2}$ |
| 16 | 0,175 | $\mathbf{2 5 2 7 1 4}$ |
| 18 | 0,220 | $\mathbf{2 5 2 7 1 5}$ |
| 22 | 0,335 | $\mathbf{2 5 2 7 1 7}$ |
| 28 | 0,370 | $\mathbf{2 5 2 7 1 9}$ |

## 2528 : Extrudax® T-Flange Tool Set

Special drill bit (adjusted to suit the diameter), mounted on a reversible drill to make a hole for inserting the tool prior to extrusion The punching pliers limit the penetration of the branch pipe into the flange to ensure perfect flow.
Powered "Extrudax®" T-flange tool set (ref. 252830) is supplied with a special $230 \mathrm{~V}-750 \mathrm{~W}$ reversible drill machine which has a high torque (ref. 753825).
Supplied in a case.

| Description | Motorised | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| $\varnothing 12,14,16,18,22 \mathrm{~mm}$ | yes | 5,750 | $\mathbf{2 5 2 8 3 0}$ |
| $\varnothing 12,14,16,18,22 \mathrm{~mm}$ | - | 1,500 | 252880 |
| $\varnothing 3 / 8,1 / 2,5 / 8,3 / 4,7 / 8 "$ | - | 1,500 | $\mathbf{2 5 2 8 8 3}$ |

## 2528 : Extrudax ${ }^{\circledR}$ Accessories

Special drill bit (adjusted to suit the diameter), to be mounted on a reversible drill to make a hole for inserting the tool prior to extrusion.

| Description | Speed rpm | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| Drill Bit | - | 0,080 | $\mathbf{2 5 2 8 0 1}$ |
| Tool holder | - | 0,280 | $\mathbf{2 5 2 8 0 2}$ |
| Hexagonal drive | - | 0,045 | $\mathbf{2 5 2 8 0 4}$ |
| 230 V -750 W reversible drill | $0-660$ | 2,600 | $\mathbf{7 5 3 8 2 5}$ |



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## 4. CONNECTION / ASSEMBLY

## 2528 : Extrudax® Flanging Tools

| $\boldsymbol{\sigma ~ m m}$ | $\boldsymbol{\sigma}$ |  |  |
| :---: | :---: | :---: | :---: |
| 10 | $\mathbf{K g}$ | Ref. |  |
| 10 | - | 0,060 | $\mathbf{2 5 2 8 1 0}$ |
| 12 | - | 0,060 | $\mathbf{2 5 2 8 1 2}$ |
| 14 | - | 0,060 | $\mathbf{2 5 2 8 1 4}$ |
| 15 | - | 0,060 | $\mathbf{2 5 2 8 1 5}$ |
| 16 | - | 0,065 | $\mathbf{2 5 2 8 1 6}$ |
| 18 | - | 0,065 | $\mathbf{2 5 2 8 1 8}$ |
| 20 | - | 0,065 | $\mathbf{2 5 2 8 2 0}$ |


| $\boldsymbol{\sigma m m}$ | $\boldsymbol{\sigma}^{\prime \prime}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 22 | - | 0,068 | 252822 |
| - | $3 / 8$ | 0,060 | 252860 |
| - | $1 / 2$ | 0,060 | 252861 |
| - | $5 / 8$ | 0,060 | 252862 |
| - | $3 / 4$ | 0,063 | 252863 |
| - | $7 / 8$ | 0,070 | $\mathbf{2 5 2 8 6 4}$ |

## TOOLS FOR LEAD TUBE

## 2610 : Tools for lead tube

261000 : Expanding Pliers
For expanding lead pipes. Pressed sheet steel. Striated surface.


261010 : Plumbers broach
For reshaping the ends of lead pipes. Phosphated steel, bent at $40^{\circ}$.


| Description | $\mathbf{A ~ m m}$ | $\mathbf{A 1} \mathbf{~ m m}$ | $\boldsymbol{0} \mathbf{~ m m}$ | $\mathbf{L ~ m m}$ | $\mathbf{K g}$ |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Expanding Pliers | $0-8$ | 60 | - | 290 | 0,365 |
| Plumbers broach | - | - | $\mathbf{2 6 1 0 0 0}$ |  |  |

## Virax is committed to sustainable forest management

All user manuals and advertising brochures are printed on PEFC paper, certifying sustainable and balanced forest management.

## SEALANT

## 2626 : Filetfix® III

## Advantages

## Quick polymerisation.

## Repositionable before drying.

High temperature and pressure resistance. Consistent with the main European standards for gas, hot water and drinking water.

Sealant for threaded connections in contact with town gas, natural gas, liquid petroleum gas, hot water, drinking water, air and petroleum products.

- Complies with Positive Lists (CLP) for contact with drinking water.
- Complies with EN 751-1 Class H / DVGW approval * (sealants for threaded connections in contact with gas and hot water).
- Complies with WRAS drinking water certification.

Easy to apply, thanks to its accurate and transparent spout.
Resistant to vibration, corrosion and most solvents.
Not to be used on pure oxygen or steam pipes, or on plastics.
For more information, see our Technical data sheet available at www.virax.com, section Documentation > Technical Sheet.

* excluding installation meeting the TRGI 2018 standard


| Packaging | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: |
| 1 bottle of Filetfix® $\mathrm{III}-60 \mathrm{ml}$ | 0,100 | $\mathbf{2 6 2 6 0 0}$ |

## 2626 : Display of Bottles of Filetfix ${ }^{\circledR}$ III

Display of 15 Bottles of Filetfix® III (262600).

| $\mathbf{K g}$ | Ref. |
| :---: | :---: |
| 1,680 | $\mathbf{2 6 2 6 0 1}$ |



Virax is ISO 9001, ISO 14001 and ISO 45001 certified
Virax has received multiple awards for excellence in its Quality (ISO 9001-2015 version), Environment (ISO 14001-2015 version) and Health and Safety (ISO 45001-2018 version) management system.

## 4. CONNECTION / ASSEMBLY

## AXIAL CRIMPING

## 2533 : Compact Manual Axial Crimping Tool for PEX series 5

## Advantages

> User-friendly: only one hand to crimp or declutch. Gear units to crimp the coupling, elbow, T, nut and threaded. The range is completed by Expansion Pliers $\varnothing 12-20 \mathrm{~mm}$.

Specific crimping forks design to not damage the coupling during the crimping.
For crimping free nuts $\varnothing 3 / 8,1 / 2,3 / 4$ " and Tees and elbows $\varnothing 12,16$ and 20 mm . (Crimping fork in $\varnothing 20 \mathrm{~mm}$ )
Suitable for installation or renovation in a house.
Ergonomic use with Soft Touch ${ }^{\circledR}$ handles.
Effortless handling for an easier work.
Die-cast aluminum design: strong and light weight (only 800g).
Expansion Pliers PEX series 5 : Sheathed handles for a better handling ; End caps treated with cataphoresis to reduce corrosion risk and to make easier the pipe fitting.

| Description | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: |
| Crimping tool box $\varnothing 12-16-20 \mathrm{~mm}+$ expansion pliers $\varnothing 12-16-$ | 2,340 | $\mathbf{2 5 3 3 6 0}$ |
| 20 mm | 2,000 | $\mathbf{2 5 3 3 5 0}$ |
| Crimping tool box $\varnothing 12-16-20 \mathrm{~mm}$ | 0,380 | $\mathbf{2 5 3 3 5 5}$ |
| Expansion pliers $\varnothing 12-16-20 \mathrm{~mm}$ | 2,540 | $\mathbf{2 5 3 3 6 1}$ |
| Crimping tool box $\varnothing 12-16-20 \mathrm{~mm}+$ expansion pliers $\varnothing 12-16-$ |  |  |
| $20 \mathrm{~mm}+$ pipe cutter PC 32 | 0,080 | $\mathbf{7 5 3 5 6 8}$ |
| Gear $\varnothing 12 \mathrm{~mm}$ | 0,080 | $\mathbf{7 5 3 5 6 9}$ |
| Gear $\varnothing 16 \mathrm{~mm}$ | 0,080 | $\mathbf{7 5 3 5 7 0}$ |
| Gear V | 0,080 | $\mathbf{7 5 3 5 7 1}$ |
| Flat double gear |  |  |



## Capacities

PEX series 5 Ø 12-16-20 mm

## Delivered with

2 gears $\varnothing 12 \mathrm{~mm}$ (Réf. 753568), 2 gears $\varnothing 16 \mathrm{~mm}$ (Réf. 753569), 1 double gear V (Réf. 753570), 1 flat double gear (Réf. 753571). In a case.

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## 2533 : Manual Axial Crimping Tool for PEX series 5 <br> Advantages

Quick tool change. Effort reducing mechanism. Quick crimping. Capacity from $\varnothing 12$ to 32 mm .

Ergonomic polypropylene handles.
Reset trigger.
Removable, reversible adaptor to suit the different couplings on the market.
Rapid feed system.
6 reducers and 1 adaptor are available for performing $\varnothing 12,16,20,25$ and 32 mm crimps on the following couplings: union, $\mathrm{T}, 90^{\circ}$ elbow, captive or free-turning captive nut.


| Description | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: |
| $\varnothing 16,20,25$ and 32 | 3,260 | $\mathbf{2 5 3 3 0 0}$ |
| $\varnothing 12,16,20$ and 32 | 3,270 | $\mathbf{2 5 3 3 0 2}$ |
| $\varnothing 12,16,20,25$, and 32 | 3,310 | $\mathbf{2 5 3 3 0 3}$ |
| Machine only | 1,250 | $\mathbf{2 5 3 3 8 0}$ |
| Case | 0,840 | $\mathbf{2 5 3 3 8 1}$ |



## Capacities

Ø 12 to 32 mm .

## Delivered with

In a plastic case.

## 2533 : Reducer and adaptor for Axial Crimping Tools 2533

For Axial Crimping Tools ref. 253300, 253302, 253303, 253380.

| Description | Kg | Ref. |
| :---: | :---: | :---: |
| Reducer $\varnothing 12 \mathrm{~mm}$ | 0,060 | $\mathbf{2 5 3 3 1 2}$ |
| Reducer $\varnothing 16 \mathrm{~mm}$ | 0,055 | $\mathbf{2 5 3 3 1 6}$ |
| Reducer $\varnothing 20 \mathrm{~mm}$ | 0,045 | $\mathbf{2 5 3 3 2 0}$ |
| Reducer $\varnothing 25 \mathrm{~mm}$ | 0,035 | 253325 |
| Reducer $\varnothing 32 \mathrm{~mm}$ | 0,150 | $\mathbf{2 5 3 3 3 2}$ |
| "V" Adaptor $\varnothing 12,16,20,25,32 \mathrm{~mm}$ | 0,050 | 253333 |
| Adaptor for $\varnothing 1 / 2,3 / 4,1 "$ nut | 0,050 | 253334 |
| Adaptor for $\varnothing 3 / 8 "$ nut | 0,100 | 253335 |



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## 4. CONNECTION / ASSEMBLY

## RADIAL CRIMPING

## 2529 : Viper® i26 Manual Hydraulic Press-Fitting Machine

## Advantages

Multi-material press-fitting, up to $\boldsymbol{\varnothing} \mathbf{2 6} \mathbf{~ m m}$ in multiple layers.
Ergonomic and space-saving
Sound indicator at end of crimping.

Manual hydraulic press-fitting machine for use with insert sets.
Easy feed by a high performance staged piston hydraulic device.
Crimping end indicator: sound signal when reaching maximum pressure.
Minimized weight (only 2.5 Kg ): one-handed use thanks to its ergonomic design, slim format and compact head for access to confined spaces.
Head swivels at $180^{\circ}$ for easy use in all situations; Fast head opening / closing.
High quality steel hydraulic dispenser, jaw in anticorrosion treated hardened steel.
Machine protected by overpressure valve.
Non-slip Soft Touch® handle for perfect control.

Wide choice of inserts: Virax has inserts for the majority of crimping systems available on the market.

Size: $366 \times 63 \times 88 \mathrm{~mm}$.
Supplied in a case VIRABOX


View all systems compatible with VIRAX inserts and clamps at the end of the catalogue.
Non-contractual photo

| Description | Dimensions | Crimping force kN | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| Viper® i26 Supplied in a case (without accessories) | $390 \times 190 \times 120$ | 42 | 3,540 | 252910 |
| $\begin{gathered} \text { Viper® i26 + inserts RF-P } 12 \text { / RF-P } 16 \text { / } \\ \text { RF-P } 20 \end{gathered}$ | $390 \times 190 \times 120$ | 42 | 4,120 | 252912 |
| $\begin{gathered} \text { Viper® i26 + inserts TH } 16 / \text { TH } 20 / \text { TH } \\ 26 \end{gathered}$ | $390 \times 190 \times 120$ | 42 | 4,250 | 252913 |
| $\begin{gathered} \text { ZViper® i26 + inserts RF-P } 16 \text { / RF-P } \\ 20 \text { / RF-P } 25 \end{gathered}$ | $390 \times 190 \times 120$ | 42 | 4,250 | 252921 |
| Viper® i26 + inserts U 16 / U 20 / U 25 | $390 \times 190 \times 120$ | $\square 42$ | 4,250 | 252922 |

## Capacities

Copper: $\varnothing 12$ / 14 / 16 mm.
PER, PEX: Ø 12-25 mm.
Multilayer: $\varnothing$ 12-26 mm.
Except inserts HA26 and V15

## Virax supports future installers

Virax helps teachers promote the industry to students. Every year, Virax and teachers create a competition to test the skills of future graduates in a fun way. The best students win prizes to help them get started in their new profession.

## 2535 : Viper® M2X Electro-mechanical Press Fitting Machine

## Advantages

Crimping lit and under control: the LED ring lights up the work area at $360^{\circ}$ and indiciates if the crimping is correct. A compatible and high-performance CAS battery: 18 V Lithium-lon technology compatible with more than 300 machines from CAS partners (Cordless Alliance System). Bluetooth® Application: Your crimping machine communicates with your smartphone via the VIR-APP application.

20 kN electromechanical compact and light crimping machine, with automatic piston return.

2 machines to better meet your need:

- M2X: "gun" shape is lightweight and handy.
- L2X: "in line" shape is compact and nice to reach fittings in difficult access.

Modular to your need with $\mathbf{2}$ crimping solution:

- Mother jaw + inserts: compact, lightweight, easy to store and transport.
- Compact jaws: size and weight optimized to one profile/one diameter, allow crimping in very tight spaces.


## A smart crimping for maximum safety:

- Automatic checking of the effort with a micro-processor while crimping.
- The circular LED ring indicates if the crimping is correct, the battery charge level or the need to make the preventive maintenance (20 000 cycles).
- Cycle starts only if the battery is enough charged.

High performance CAS Lithium-Ion battery:

- Increased durability: permanent monitoring of each cell while charging ensures a longer battery lifetime.
- Fast and safe charging: ventilated charger for a constant temperature while charging.
- Anticipation for charging: battery charge level indicator.
- Reliable lifetime: long storage possible with almost no self-discharge.

Easy to work with and comfortable:

- Only one button to switch on and start crimping ; automatic shutdown of the machine to save energy.
- Quick crimping cycle ; simple and fast changing of inserts or compact jaws.
- Lightweight ( $2,1 \mathrm{~kg}$ with batterie), optimized size (only 33 cm long with jaw) and gravity center ideally placed, are essential to make a lightweight, compact and handy tool. - Optimized ergonomic: Soft Touch $®$ anti-slip grip ; $360^{\circ}$ rotating head. - Maximum lightening with no dark area: the circular LED ring around the jaw lights up the work area at $360^{\circ}$.


## More efficiency with the application VIR-APP:

- Checking of the number of cycles already done or before the next maintenance.
- Customization of the brightness and the time before stand-by of your crimping machine to optimize comfort at work.
- Creation of job report with essential data (number of crimping, pictures, customer details).

In option, a CAS 18V-4,0Ah Lithium-Ion HD battery (High Density) ref. 253541
Sizes M2X (with batterie, without jaw): $263 \times 259 \times 81 \mathrm{~mm}$.
View all systems compatible with VIRAX inserts and jaws on our web site or at the end of our catalogue.



## 4. CONNECTION / ASSEMBLY

| Composition | Size mm | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| M2X 18V-2 batteries 2,0 Ah Li-lon - Without mother jaw | $590 \times 390 \times 140$ | 5,790 | 253550 |
| M2X 18V - 2 batteries 2,0 Ah Li-Ion - Mother jaw | $590 \times 390 \times 140$ | 6,940 | 253551 |
| M2X 18V - Without battery - Without mother jaw | $590 \times 390 \times 140$ | 4,485 | 253552 |
| M2X 18V - 2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts HA16 / HA20 / HA26 | $590 \times 390 \times 140$ | 7,985 | 253553 |
| M2X 18V - 2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts RFP12 / RFP16 / RFP20 | $590 \times 390 \times 140$ | 7,520 | 253554 |
| M2X 18V - 2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts RFP16 / RFP20 / RFP25 | $590 \times 390 \times 140$ | 7,450 | 253555 |
| M2X 18V - 2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts RFP16 / RFP20 / RFP25 / RFP32 | $590 \times 390 \times 140$ | 7,580 | 253556 |
| M2X 18V-2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts TH16 / TH20 / TH26 | $590 \times 390 \times 140$ | 7,650 | 253557 |
| M2X 18V-2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts TH16 / TH20 / TH26 / TH32 | $590 \times 390 \times 140$ | 7,770 | 253558 |
| M2X 18V - 2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts U16 / U20 / U25 | $590 \times 390 \times 140$ | 7,410 | 253559 |


| Composition | Size mm | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| M2X 18V - 2 batteries 2,0 Ah Li-lon - Mother jaw - Inserts U16 / U20 / U25 / U32 | $590 \times 390 \times 140$ | 7,490 | 253560 |
| M2X 18V-2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts V15 / V18 / V22 | $590 \times 390 \times 140$ | 7,395 | 253561 |
| M2X 18V - 2 batteries 2,0 Ah Li-lon - Mother jaw - Inserts V12 / V14 / V16 / V18 / V22 | $590 \times 390 \times 140$ | 7,740 | 253562 |
| M2X 18V-2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts V12 / V15 / V18 / V22 / V28 | $590 \times 390 \times 140$ | 7,665 | 253563 |
| M2X 18V-2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts V15 / V18 / V22 / V28 | $590 \times 390 \times 140$ | 7,565 | 253564 |
| M2X 18V - 2 batteries 2,0 Ah Li-lon - Mother jaw - Inserts TH16 / TH18 / TH20 / TH26 | $590 \times 390 \times 140$ | 7,800 | 253565 |
| M2X 18V-2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts R1/4" / R3/8" / R1/2" / R5/8" | $590 \times 390 \times 140$ | 7,580 | 253566 |
| M2X 18V - 1 battery 2,0 Ah Li-lon - Without mother jaw | $590 \times 390 \times 140$ | 5,390 | 253568 |
| M2X 18V - 1 battery 2,0 Ah Li-Ion - Mother jaw | $590 \times 390 \times 140$ | 6,500 | 253569 |

## Capacities

Copper: Ø 12-28 mm / Ø 1/4-1".
Stainless steel: $\varnothing 12-28 \mathrm{~mm}$
PER, PEX: $\varnothing$ 12-32 mm (inserts) - 40 mm (mini crimping jaws TH-U).
Multilayer: $\varnothing 12-32 \mathrm{~mm}$ (inserts) - 40 mm (mini crimping jaws TH-U).
Electro-zinc steel (or carbon steel): $\varnothing$ 12-28 mm.

## Delivered with

- 1 or 2 Lithium-Ion 18 V batteries - 2,0 Ah, 1 fast charger (except ref. 253552 and 253572).
-1 mother jaw (except ref. 253550, 253552, 253568, 253570, 253572 and 253588). Mother jaw alone: ref. 753834.
- In Virabox ( $590 \times 380 \times 140 \mathrm{~mm}$, ref. 753544 ) could contain 6 inserts sets, 2 compact jaws, 2 batteries, 1 charger.


## Tips

A maintenance is mandatory every 20000 cycles.
Anticipate it by checking the remaining number of cycles before maintenance with the application.

## 2535 : Viper® L2X Electro-mechanical Press Fitting Machine

## Advantages

Crimping lit and under control: the LED ring lights up the work area at $360^{\circ}$ and indiciates if the crimping is correct. A compatible and high-performance CAS battery: 18V Lithium-lon technology compatible with more than 300 machines from CAS partners (Cordless Alliance System). Bluetooth® Application: Your crimping machine communicates with your smartphone via the VIR-APP application.

20 kN electromechanical compact and light crimping machine, with automatic piston return.

2 machines to better meet your need:

- M2X: "gun" shape is lightweight and handy.
- L2X: "in line" shape is compact and nice to reach fittings in difficult access.

Modular to your need with $\mathbf{2}$ crimping solution:

- Mother jaw + inserts: compact, lightweight, easy to store and transport.
- Compact jaws: size and weight optimized to one profile/one diameter, allow crimping in very tight spaces.



## A smart crimping for maximum safety:

- Automatic checking of the effort with a micro-processor while crimping.
- The circular LED ring indicates if the crimping is correct, the battery charge level or the need to make the preventive maintenance (20 000 cycles).
- Cycle starts only if the battery is enough charged.

High performance CAS Lithium-Ion battery:

- Increased durability: permanent monitoring of each cell while charging ensures a longer battery lifetime.
- Fast and safe charging: ventilated charger for a constant temperature while charging.
- Anticipation for charging: battery charge level indicator.
- Reliable lifetime: long storage possible with almost no self-discharge.

Easy to work with and comfortable:

- Only one button to switch on and start crimping ; automatic shutdown of the machine to save energy.
- Quick crimping cycle ; simple and fast changing of inserts or compact jaws.
- Lightweight ( $2,1 \mathrm{~kg}$ with batterie), optimized size (only 33 cm long with jaw) and gravity center ideally placed, are essential to make a lightweight, compact and handy tool. - Optimized ergonomic: Soft Touch $®$ anti-slip grip ; $360^{\circ}$ rotating head. - Maximum lightening with no dark area: the circular LED ring around the jaw lights up the work area at $360^{\circ}$.


## More efficiency with the application VIR-APP:

- Checking of the number of cycles already done or before the next maintenance.
- Customization of the brightness and the time before stand-by of your crimping machine to optimize comfort at work.
- Creation of job report with essential data (number of crimping, pictures, customer details).

In option, a CAS 18V-4,0Ah Lithium-Ion HD battery (High Density) ref. 253541

Sizes L2X (with batterie, without jaw): $322 \times 121 \times 81 \mathrm{~mm}$.
View all systems compatible with VIRAX inserts and jaws on our web site or at the end of our catalogue.

## 4. CONNECTION / ASSEMBLY

| Composition | Size mm | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| L2X 18V-2 batteries 2,0 Ah Li-Ion - Without mother jaw | $590 \times 390 \times 140$ | 5,725 | 253570 |
| L2X 18V - 2 batteries 2,0 Ah Li-Ion - Mother jaw | $590 \times 390 \times 140$ | 6,835 | 253571 |
| L2X 18V - Without battery - Without mother jaw | $590 \times 390 \times 140$ | 4,385 | 253572 |
| L2X 18V-2 batteries 2,0 Ah Li-lon - Mother jaw - Inserts RFP12 / RFP16 / RFP20 | $590 \times 390 \times 140$ | 7,415 | 253574 |
| L2X 18V - 2 batteries 2,0 Ah Li-lon - Mother jaw - Inserts RFP16 / RFP20 / RFP25 | $590 \times 390 \times 140$ | 7,555 | 253575 |
| L2X 18V-2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts RFP16 / RFP20 / RFP25 / RFP32 | $590 \times 390 \times 140$ | 7,685 | 253576 |
| L2X 18V-2 batteries 2,0 Ah Li-lon - Mother jaw - Inserts TH16 / TH20 / TH26 | $590 \times 390 \times 140$ | 7,545 | 253577 |
| L2X 18V - 2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts U16 / U20 / U25 | $590 \times 390 \times 140$ | 7,305 | 253579 |


| Composition | Size mm | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| L2X 18V-2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts V15 / V18 <br> / V22 | $590 \times 390 \times 140$ | 7,290 | 253581 |
| L2X 18V - 2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts V12 / V14 / V16 / V18 / V22 | $590 \times 390 \times 140$ | 7,635 | 253582 |
| L2X 18V-2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts V15 / V18 / V22 / V28 | $590 \times 390 \times 140$ | 7,640 | 253584 |
| L2X 18V - 2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts TH16 / TH18 / TH20 / TH26 | $590 \times 390 \times 140$ | 7,695 | 253585 |
| L2X 18V - 2 batteries 2,0 Ah Li-Ion - Mother jaw - Inserts R1/4" / R3/8" / R1/2" / R5/8" $\square$ | $590 \times 390 \times 140$ | 7,685 | 253586 |
| L2X 18V - 1 battery 2,0 <br> Ah Li-Ion - Without mother jaw | $590 \times 390 \times 140$ | 5,290 | 253588 |
| L2X 18V - 1 battery 2,0 <br> Ah Li-lon - Mother jaw | $590 \times 390 \times 140$ | 6,400 | 253589 |

## Capacities

Copper: Ø 12-28 mm / Ø 1/4-1".
Stainless steel: $\varnothing 12-28 \mathrm{~mm}$
PER, PEX: $\varnothing$ 12-32 mm (inserts) - 40 mm (mini crimping jaws TH-U)
Multilayer: $\varnothing 12-32 \mathrm{~mm}$ (inserts) - 40 mm (mini crimping jaws TH-U).
Electro-zinc steel (or carbon steel): $\varnothing 12-28 \mathrm{~mm}$.

## Delivered with

- 1 or 2 Lithium-Ion 18 V batteries - 2,0 Ah, 1 fast charger (except ref. 253552 and 253572).
-1 mother jaw (except ref. 253550, 253552, 253568, 253570, 253572 and 253588). Mother jaw alone: ref. 753834
- In Virabox ( $590 \times 380 \times 140 \mathrm{~mm}$, ref. 753544 ) could contain 6 inserts sets, 2 compact jaws, 2 batteries, 1 charger.


## Tips

A maintenance is mandatory every 20000 cycles.
Anticipate it by checking the remaining number of cycles before maintenance with the application.


## Virax, French manufacturer

In its Production Centre extending over more than $20,000 \mathrm{~m}^{2}$ situated in Epernay, France, Virax manufactures tools and machines designed by its R\&D Center to meet the requirements of professionals. Plasturgy, machining, milling, grinding, assembly and painting, all these activities are performed on site for manufacturing control and quality.

## 2532 : Viper® P25+ Battery-Powered Hydraulic Press Fitting Machine

## Advantages

Light: Only 4 kg with the battery.
Quick: very short press fitting cycle (about 5 sec .), with automatic piston return.
Practical: 2 frontal lights to light the part to press.

## Handy and effective:

Hydraulic press fitting machine 32 kN , with $360^{\circ}$ pivoting head and automatic piston return. Lightweight and fast cycle guaranteeing effective and easy work for the user in all working conditions.
Anti-slip Soft Touch ${ }^{\circledR}$ ergonomic handle.
Temperature of use between $-10^{\circ} \mathrm{C}$ and $+60^{\circ} \mathrm{C}$.

## Smart with its electronic card:

Crimping cycle end or interruption indicator
Battery charge indicator
Cycle service indicator at 20000 cycles with early warning at 19500.
Automatic machine shutdown to save batteries.

## Safety focus:

Crimping clamps locked by a lever at $180^{\circ}$ to prevent untimely locking
Press fitting machine locked when battery charge insufficient to make a complete cycle The user may stop crimping at any time with the emergency stop button

Li-lon 18V / 3 Ah battery: increased crimping time, resists to cold (down to $-10^{\circ} \mathrm{C}$ ), Soft
Touch® protection reinforcements, minimum auto-discharge and no memory effect.
Battery platform common with the VIPER® M21+ press fitting machine.

Size (with battery): $411 \times 249 \times 93 \mathrm{~mm}$.

View all systems compatible with VIRAX inserts and clamps at the end of the catalogue.

| Description | Size mm | Crimping force kN | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| Viper® P25+18V - 2 Li-lon batteries 3Ah | $590 \times 390 \times 140$ | 32-34 | 8,700 | 253261 |
| Viper® P25+18V - 1 Li-lon batterie 3Ah | $590 \times 390 \times 140$ | 32-34 | 8,050 | 253263 |

## Capacities

Copper: Ø 12-54mm / Ø 1/4-1.3/8".
Stainless steel: $\varnothing$ 12-54 mm.
PER/PEX: $\varnothing$ 12-32 mm.
Multilayer: $\varnothing$ 12-110 mm.
Electro-zinc steel (or carbon steel): Ø 12 - 54 mm .

## Delivered with

Ref. 253261:

- 2 Li-lon batteries $18 \mathrm{~V}-3$ Ah. - 1 fast 85 min. charger. - Without crimping jaws. - In a case
- 1 Li-lon batterie 18 V - 3 Ah. - 1 fast 85 min. charger. - Without crimping jaws. - In a case.



## Go to www.virax.com

To find a product sheet, a safety data sheet or exploded views, Go to our web site.

## 4. CONNECTION / ASSEMBLY

2532-2535 : Accessories for Press Fitting Machines


| For | Description | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| Viper® M2X / Viper® L2X / Eurostem® III | Battery 18 V-2 Ah Li-Ion Power CAS | 0,465 | 253540 |
| Viper ${ }^{\circledR}$ M2X / Viper ${ }^{\circledR}$ L2X / Eurostem® III | Battery 18 V-4 Ah Li-lon HD CAS | 0,660 | 253541 |
| -Viper® M2X / Viper® L2X / Eurostem® III | 240 V Charger EU - for 18 V battery CAS | 0,580 | 253542 |
| Viper ${ }^{\circledR}$ M2X / Viper ${ }^{\circledR}$ L2X / Eurostem® III | 240 V Charger UK - for 18 V battery CAS | 0,580 | 253543 |
| Viper $®$ M2X / Viper® L2X / Viper® M21+ 1 Viper® ML21+ | -Mother jaw | 1,100 | 753834 |
| Viper ${ }^{\circledR}$ M21+ / Viper ${ }^{\circledR}$ ML21 + / Viper® P25+ | Battery 18 V-3 Ah Li-ion | 0,790 | 253505 |


| For | Description | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| Viper ${ }^{\circledR}$ M21+ / Viper ${ }^{\circledR}$ ML21+ | Battery 18 V-1,5 Ah -Li-ion | 0,450 | 253506 |
| Viper ${ }^{\circledR}$ M21+ / Viper ${ }^{\circledR}$ ML21 + / Viper® P25+ | 240 V Charger - for 18 <br> V - Li-ion battery | 0,800 | 253507 |
| Viper® M20+ / P22+ | Battery 14,4 V-2,4 Ah Li-lon | 0,645 | 253244 |
| Viper® M20+ / P22+ | 230 V Charger - for 14,4 V battery - 2,4 Ah Li-Ion | 0,740 | 251844 |
| Viper® M20+ / P22+ | Mains adaptor 230V $14,4 \mathrm{~V}$ | 0,980 | 252938 |

2529-2532 : Inserts for Models i10 / i26 / M20+ / M21+ / ML21+ / M2X / L2X

Lightweight. Compact. Very good value for money. Very high strength steel (33 HRC). Very precise crimping.
Inserts in offset version for certain profiles, allowing crimping as close as possible to an obstacle (e.g. along a wall).

5 year guarantee (except profile).

* Viper® ${ }^{\circledR}$ i10 with TH26 Profile: only for Barbi, Comap, Frankische, Giacomini, Idrosanitaria Bonomi, Industrial Blansol, Ipalpex, Somatherm, Tiemme, Valsir.


View all systems compatible with VIRAX inserts and clamps at the end of the catalogue.
** For crimping systems >B<MaxiPro Conex Bänninger

| Profile | $\varnothing$ | Type | 110 | i26 | M20+ | $\begin{gathered} \hline \text { M21+/ML21+/M2 } \\ \text { X/L2X } \end{gathered}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| M | 12 | Off centred | - | - | ok | ok | 0,220 | 252951 |
| M | 15 | Off centred | - | - | ok | ok | 0,205 | 252952 |
| M | 18 | Off centred | - | - | ok | ok | 0,185 | 252953 |
| M | 22 | Standard | - | - | ok | ok | 0,185 | 252954 |
| M | 15-18-22 | - | - | - | ok | ok | 0,850 | 990156 |
| M | 28 | Standard | - | - | - | ok | 0,140 | 252955 |
| G | 16 | Standard | - | ok | - | ok | 0,270 | 252981 |
| G | 20 | Standard | - | ok | - | ok | 0,240 | 252982 |
| G | 26 | Standard | - | ok | - | ok | 0,190 | 252983 |
| G | 32 | Standard | - | - | - | ok | 0,160 | 252984 |
| HA | 16 | Standard | ok | ok | ok | ok | 0,410 | 252986 |
| HA | 20 | Standard | ok | ok | ok | ok | 0,360 | 252987 |
| HA | 26 | Standard | - | - | ok | ok | 0,290 | 252988 |
| HA | 16-20-26 | Standard | - | - | ok | ok | 1,300 | 990010 |
| HA | 32 | Standard | - | - | ok | ok | 0,180 | 252989 |


| Profile | $\varnothing$ | Type | i10 | i26 | M20+ | $\begin{gathered} \hline \text { M21+/ML21+/M2 } \\ \text { X/L2X } \end{gathered}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| H-ML | 14 | Standard | ok | ok | ok | ok | 0,190 | 252942 |
| H-ML | 16 | Standard | ok | ok | ok | ok | 0,180 | 252943 |
| H-ML | 20 | Standard | ok | ok | ok | ok | 0,160 | 252946 |
| H-ML | 26 | Standard | - | ok | ok | ok | 0,130 | 252948 |
| H-ML | 16-20-26 | Standard | - | ok | ok | ok | 0,770 | 990066 |
| H-ML | 32 | Standard | - | ok | ok | ok | 0,080 | 252949 |
| R ** | 1/4" | Off centered | - | - | ok | ok | 0.240 | 253282 |
| R ** | 3/8" | Off centered | - | - | ok | ok | 0,190 | 253283 |
| R ** | 1/2" | Off centered | - | - | ok | ok | 0,180 | 253284 |
| R ** | 5/8" | Off centered | - | - | ok | ok | 0,165 | 253285 |
| R ** | 1/4"-3/8"-1/2"-5/8 | Off centered | - | - | ok | ok | 0,890 | 990182 |
| R ** | 3/4" | Standard | - | - | ok | ok | 0,160 | 253286 |
| R ** | 7/8" | Standard | - | - | ok | ok | 0,135 | 253287 |
| RF-P | 12 | Standard | ok | - | ok | ok | 0,220 | 253251 |
| RF-P | 16 | Standard | ok | ok | ok | ok | 0,190 | 253252 |
| RF-P | 18 | Standard | ok | ok | ok | ok | 0,190 | 253257 |
| RF-P | 20 | Standard | ok | ok | ok | ok | 0,170 | 253253 |
| RF-P | 12-16-20 | Standard | ok | ok | ok | ok | 0,850 | 990020 |
| RF-P | 25 | Standard | - | ok | ok | ok | 0,150 | 253254 |
| RF-P | 16-20-25 | Standard | - | ok | ok | ok | 0,780 | 990058 |
| RF-P | 32 | Standard | - | ok | ok | ok | 0,130 | 253255 |
| TH | 14 | Standard | ok | ok | ok | ok | 0,290 | 252902 |
| TH | 14 | Off centred | - | - | ok | ok | 0,290 | 253266 |
| TH | 15 | Standard | ok | ok | ok | ok | 0,285 | 252903 |
| TH | 16 | Standard | ok | ok | ok | ok | 0,280 | 252904 |
| TH | 16 | Off centred | - | - | ok | ok | 0,280 | 253268 |
| TH | 17 | Standard | ok | ok | ok | ok | 0,270 | 252905 |
| TH | 18 | Standard | ok | ok | ok | ok | 0,260 | 252906 |
| TH | 20 | Standard | ok | ok | ok | ok | 0,240 | 252907 |
| TH | 20 | Off centred | - | - | ok | ok | 0,240 | 253271 |
| TH | 25 | Standard | - | ok | ok | ok | 0,200 | 252908 |
| TH | 26 | Standard | ok* | ok | ok | ok | 0,190 | 252909 |
| TH | 16-20-26 | Standard | ok* | ok | ok | ok | 0,850 | 990019 |
| TH | 32 | Standard | - | - | ok | ok | 0,110 | 252911 |
| U | 14 | Off centred | - | - | ok | ok | 0,200 | 253281 |
| U | 16 | Standard | ok | ok | ok | ok | 0,180 | 252915 |
| U | 16 | Off centred | - | - | ok | ok | 0,170 | 253272 |
| U | 18 | Standard | ok | ok | ok | ok | 0,170 | 252916 |
| U | 20 | Standard | ok | ok | ok | ok | 0,160 | 252917 |
| U | 20 | Off centred | - | - | ok | ok | 0,160 | 253273 |
| U | 25 | Standard | - | ok | ok | ok | 0,130 | 252918 |
| U | 16-20-25 | Standard | - | ok | ok | ok | 0,770 | 990063 |
| U | 32 | Standard | - | - | ok | ok | 0,080 | 252919 |
| V | 12 | Standard | - | ok | ok | ok | 0,180 | 252961 |
| V | 12 | Off centred | - | - | ok | ok | 0,170 | 253274 |
| V | 14 | Standard | - | ok | ok | ok | 0,170 | 252966 |
| V | 14 | Off centred | - | - | ok | ok | 0,170 | 253275 |
| V | 15 | Standard | - | - | ok | ok | 0,165 | 252962 |
| V | 15 | Off centred | - | - | ok | ok | 0,170 | 253276 |

## 4. CONNECTION / ASSEMBLY

| Profile | $\varnothing$ | Type | 110 | i26 | M20+ | $\begin{gathered} \hline \text { M21+/ML21+/M2 } \\ \text { X/L2X } \end{gathered}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| V | 16 | Standard | - | ok | ok | ok | 0,160 | 252967 |
| V | 16 | Off centred | - | - | ok | ok | 0,170 | 253277 |
| V | 18 | Standard | - | - | ok | ok | 0,160 | 252963 |
| V | 18 | Off centred | - | - | ok | ok | 0,170 | 253278 |
| V | 22 | Standard | - | - | ok | ok | 0,130 | 252964 |
| V | 12-15-18-22 | Standard | - | - | ok | ok | 0,940 | 990059 |
| V | 12-14-16-18-22 | Standard | - | - | ok | ok | 1,100 | 990034 |
| V | 28 | Standard | - | - | ok | ok | 0,090 | 252965 |

## 2525 : Mini crimping jaws for M21+ / ML21+ / M2X / L2X

Dedicated to the Viper® M21+ / ML21+ / M2X / L2X press fitting machine.
Extremely compact and light, allows for crimping in narrow places and between collectors.
Made in tempered steel, resistant to heavy-stress and corrosion.
5 year guarantee (except profile).
View all systems compatible with VIRAX inserts and clamps at the end of the catalogue.

| $\varnothing$ mm | Profile | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 16 | G | 1,800 | 252529 |
| 20 | G | 1,800 | 252530 |
| 26 | G | 1,800 | 252531 |
| 32 | G | 1,800 | 252532 |
| 40 | G | 1,800 | 252556 |
| 12 | M | 1,800 | 252507 |
| 15 | M | 1,800 | 252508 |
| 18 | M | 1,800 | 252509 |
| 22 | M | 1,800 | 252510 |
| 12-15-18-22 | M | 8,800 | 252595 |
| 12 | RF | 1,800 | 252545 |
| 16 | RF | 1,800 | 252546 |
| 18 | RF | 1,800 | 252547 |
| 20 | RF | 1,800 | 252548 |
| 12-16-20 | RF | 5,500 | 252590 |
| 25 | RF | 1,800 | 252549 |
| 32 | RF | 1,800 | 252550 |
| 14 | TH | 1,800 | 252512 |
| 16 | TH | 1,800 | 252514 |
| 18 | TH | 1,800 | 252516 |
| 20 | TH | 1,800 | 252517 |


| $\varnothing$ mm | Profile | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 25 | TH | 1,800 | 252518 |
| 26 | TH | 1,800 | 252519 |
| 16-20-26 | TH | 5,500 | 252591 |
| 32 | TH | 1,800 | 252520 |
| 40 | TH | 1,800 | 252521 |
| 16 | U | 1,800 | 252523 |
| 18 | U | 1,800 | 252524 |
| 20 | U | 1,800 | 252525 |
| 25 | U | 1,800 | 252526 |
| 16-20-25 | U | 5,500 | 252592 |
| 32 | U | 1,800 | 252527 |
| 40 | U | 1,800 | 252528 |
| 12 | V | 1,800 | 252500 |
| 14 | V | 1,800 | 252501 |
| 15 | V | 1,800 | 252502 |
| 16 | V | 1,800 | 252503 |
| 18 | V | 1,800 | 252504 |
| 22 | V | 1,800 | 252505 |
| 12-14-16-18-22 | V | 8,800 | 252593 |
| 12-15-18-22-28 | V | 8,800 | 252594 |
| 28 | V | 1,800 | 252506 |



## Discover our YouTube channel

and our product demonstration videos!
/VIRAX

## 2531: Mother Jaw 32 kN for Inserts for model P25+

## Advantages

Weight and space gain thanks to the insert concept.
Compatible: Use with Virax inserts.
Versatile: Adaptable to most electrohydraulic machines in the market.

## Economical:

The system [mother jaw + inserts] pays for itself promptly. On average, a set of inserts is twice cheaper than standard crimping jaws.

Practical:
Light and compact in the toolbox instead of standard crimping jaws.
On average, an installation requires 5 sets of inserts (different profiles or diameters). The weight of the mother jaw and 5 sets of inserts is only 2.6 kg , instead of over 10 kg for 5 standard crimping jaws.

## Compatible:

Use with Virax inserts on your Virax Viper® P25+ press-fitting machine.
Ball locking is a good compromise between holding and easy extraction of inserts.

## Versatile:

The Virax 32 kN mother jaw is assembled on market-standard 32-34 kN power
 electrohydraulic machines, such as the Virax VIPER® P25+.

Dimensions (mother jaw only): $151 \times 103 \times 39 \mathrm{~mm}$.
Weight (mother jaw only): 1.480 kg .
Not compatible with electromechanical machines, such as the Virax Viper® P30+.
View all systems compatible with VIRAX inserts and clamps at the end of the catalogue.

| Description | Size mm | Crimping force kN | Kg |  |
| :---: | :---: | :---: | :---: | :---: |
| Mother Jaw 32 kN alone <br> Mother Jaw $32 \mathrm{kN}+$ Inserts <br> TH16/TH20/TH26 <br> Mother Jaw $32 \mathrm{kN}+$ Inserts <br> V12/V14/V16/V18/V22 <br> Mother Jaw 32 kN + Inserts <br> M12/M15/M18/M22/M28 <br> Mother Jaw 32 kN + Inserts <br> U16/U20/U26 <br> Mother Jaw 32 kN + Inserts <br> HA16/HA20/HA26 | $390 \times 190 \times 120$ | 32 | 2,390 | $\mathbf{2 5 3 1 6 3}$ |
| Mother Jaw 32 kN + Inserts <br> RF-P12/RF-P16/RF-P20 <br> Mother Jaw 32 kN + Inserts <br> RF-P12/RF-P16/RF-P20/RF-P/25 | $390 \times 190 \times 120$ | 32 | 3,100 | $\mathbf{2 5 3 1 6 4}$ |

## Capacities

## Copper: $\varnothing 12$ - 28 mm.

Stainless steel: Ø 12-28 mm.
PER, PEX: Ø 12-32 mm.
Multilayer: Ø 12-32 mm.
Electro-zinc steel (or carbon steel): Ø 12-28 mm.

## Delivered with

The mother jaw itself, ref. 253163, and the mother jaw + insert kits are delivered in Virabox case, with 10 slots for insert sets.

## 4 CONNECTION / ASSEMBLY

## 2530-2531 : Crimping Jaws for Models P10 / P22+ / P25+ / P30+

Adaptable to all currently available machines. $20 \%$ harder than traditional jaws.
Very high strength steel ( 33 HRC ). Strength tests performed with a pressure of between 12T and 15T applied 10,000 times. 5 year guarantee (except profile).
View all systems compatible with VIRAX inserts and clamps at the end of the catalogue.

* Original Uponor. Crimping ring must be used with the activator jaw 253110.
** Activator jaw for ref. 253126, 253127, 253128, 253129.
*** For crimping systems >B<MaxiPro Conex Bänninger


| $\varnothing$ mm | Profile | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 16 | G (Geberit Original) | 1,900 | 253130 |
| 20 | G (Geberit Original) | 1,900 | 253131 |
| 26 | G (Geberit Original) | 1,900 | 253132 |
| 32 | G (Geberit Original) | 1,900 | 253133 |
| 40 | G (Geberit Original) | 1,900 | 253134 |
| 50 | G (Geberit Original) | 1,900 | 253135 |
| 12 | H | 1,900 | 253090 |
| 14 | H | 1,900 | 253091 |
| 16 | H | 1,900 | 253092 |
| 20 | H | 1,900 | 253095 |
| 12-16-20 | H | 7,000 | 990113 |
| 25 | H | 1,900 | 253096 |
| 26 | H | 1,900 | 253097 |
| 32 | H | 1,900 | 253098 |
| 12 | HA | 1,900 | 253102 |
| 16 | HA | 1,900 | 253104 |
| 20 | HA | 1,900 | 253105 |
| 26 | HA | 1,900 | 253106 |
| 16-20-26 | HA | 7,400 | 990062 |
| 32 | HA | 1,900 | 253107 |
| 40 | HA | 1,900 | 253108 |
| 12 | M | 1,900 | 253051 |
| 14 | M | 1,900 | 253050 |
| 15 | M | 1,900 | 253052 |
| 16 | M | 1,900 | 253059 |
| 18 | M | 1,900 | 253053 |
| 22 | M | 1,900 | 253054 |
| 28 | M | 1,900 | 253055 |
| 12-15-18-22-28 | M | 10,200 | 990056 |
| 35 | M | 1,900 | 253056 |
| 42 | M (3 ELTS) | 5,200 | 253033 |
| 54 | M (3 ELTS) | 5,000 | 253034 |
| 1/4" | $\mathrm{R}^{* * *}$ | 1,750 | 253040 |
| 3/8" | $\mathrm{R}^{* * *}$ | 1,750 | 253041 |
| 1/2" | $\mathrm{R}^{* * *}$ | 1,750 | 253042 |
| 5/8" | $\mathrm{R}^{* * *}$ | 1,750 | 253043 |
| 1/4"-3/8"-1/2"-5/8" | $\mathrm{R}^{* * *}$ | 8,720 | 990180 |
| 3/4" | $\mathrm{R}^{* * *}$ | 1,750 | 253044 |
| 7/8" | $\mathrm{R}^{* * *}$ | 1,750 | 253045 |
| $1 "$ | $\mathrm{R}^{* * *}$ | 1,750 | 253046 |
| 1.1/8" | $\mathrm{R}^{* * *}$ | 1,750 | 253047 |
| $\begin{gathered} 1 / 4 "-3 / 8 "-1 / 2 "-5 / 8 "-3 / 4 " \\ -7 / 8^{\prime \prime}-1 "-1.1 / 8 " \\ \hline \end{gathered}$ | R *** | 17,330 | 990181 |


| $\varnothing$ mm | Profile | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 1.3/8" | R *** | 1,750 | 253048 |
| 12 | TH | 1,900 | 253001 |
| 14 | TH | 1,900 | 253002 |
| 15 | TH | 1,900 | 253003 |
| 16 | TH | 1,900 | 253004 |
| 17 | TH | 1,900 | 253005 |
| 18 | TH | 2,040 | 253006 |
| 20 | TH | 1,980 | 253007 |
| 25 | TH | 1,900 | 253008 |
| 26 | TH | 1,900 | 253009 |
| 16-20-26 | TH | 6,900 | 990035 |
| 32 | TH | 1,900 | 253011 |
| 40 | TH | 1,900 | 253012 |
| 50 | TH (3 ELTS) | 5,000 | 253016 |
| 63 | TH (3 ELTS) | 4,856 | 253017 |
| 14 | U | 1,900 | 253111 |
| 16 | U | 1,900 | 253112 |
| 18 | U | 1,900 | 253113 |
| 20 | U | 1,900 | 253114 |
| 25 | U | 1,900 | 253115 |
| 16-20-25 | U | 6,300 | 990057 |
| 32 | U | 1,900 | 253116 |
| 40 | U | 1,900 | 253117 |
| 50 | U | 1,900 | 253118 |
| 63 | U | 5,030 | 253119 |
| 63 | U* | 2,300 | 253126 |
| 75 | U* | 2,640 | 253127 |
| 90 | U* | 3,310 | 253128 |
| 110 | U* | 3,890 | 253129 |
| 63-110 | U** | 2,430 | 253110 |
| 12 | V | 1,900 | 253060 |
| 14 | V | 1,900 | 253061 |
| 15 | V | 1,900 | 253062 |
| 16 | V | 1,900 | 253063 |
| 18 | V | 1,900 | 253064 |
| 22 | V | 1,900 | 253065 |
| 12-14-16-18-22 | V | 10,500 | 990036 |
| 28 | V | 1,900 | 253066 |
| 35 | V | 1,900 | 253067 |
| 42 | V | 1,900 | 253068 |
| 54 | V | 1,900 | 253069 |



Virax, French manufacturer
Virax is located in Epernay, the Champagne capital, and was founded more than 100 years ago with the launch of its famous "Virax threader", the threader that "Turns around the Axis". Today, the production facility covers more than 20,000 m².


## $5 \square$ MAINTENANCE



## 5 <br> MAINTENANCE

## FREEZER

## 2210 : Siberia® Electric Pipe Freezer 2"

## Advantages

Economical: no gas cylinder required. Easy to carry: thanks to its wheels and folding handle.
Reduced freezing time: for faster intervention.
Simple to use with the thermometer integrated to its freezing heads.

The Siberia® allows radiators and valves to be replaced without emptying the water from the heating system.
It quickly forms an ice plug in the pipe, without polluting the environment thanks to the effectiveness of R290 gas: environmentally friendlier than R404A refrigerant but without compromising on performance.
A thermometer is integrated to the freezing heads to monitor the freezing process. Head integrated tightening screws for easier fastening.
Technical features :
Motor: $230 \mathrm{~V} \sim 50 \mathrm{~Hz}$
Refrigerating power: 309 W at $-25^{\circ} \mathrm{C}$
Protection rate: IP 20
Coolant: R290 55g


| Description Copper tube ext. $\varnothing \mathrm{mm}$ | Copper tube ext. ${ }^{\text {¢ }}$ " | Iron tube ext. $\varnothing$ ext. ${ }^{\text {] }}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| Siberia® Electric Pipe Freezer $\begin{gathered}\text { 12-14/15-16-18-22-28- } \\ 35-42\end{gathered}$ | 1/2-5/8-7/8-1.3/8 | $\begin{gathered} 1 / 4-3 / 8-1 / 2-3 / 4-1-1.1 / 4- \\ 2 \end{gathered}$ | 40,000 | 221070 |

## Capacities

Copper Tube: Ø $10 \mathrm{~mm}-3 / 4$ " to $\varnothing 54 \mathrm{~mm}-2.1 / 8^{\prime \prime}$.
Iron Tube: $\varnothing 1 / 8 "$ to $\varnothing 2 "$.

## Delivered with

16 adaptors diameter 12-14/15-16-18-22-28-35-42 (8 pairs), 1 bottle of thermo-conductive paste (ref. 221069).

## 2210 : Accessories for Siberia® Pipe Freezer

Thermo-conductive paste: for better cold conduction and improved pipe freezing. 150 mL


Adaptors: sold in pairs.

| Description | Standard / Option | Copper tube ext. $\varnothing$ mm | Copper tube ext. $\varnothing$ " | Iron tube ext. Ø ext. " | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Thermo-conductive paste | Supplied with Siberia® | - | - | - | 0,130 | 221069 |
| $2 \times$ Adaptors GR I | Option | 10 | 3/8 | 1/8 | 0,385 | 221025 |
| $2 \times$ Adaptors GR II | Supplied with Siberia ${ }^{\text {® }}$ | 12 | 1/2 | - | 0,755 | 221026 |


| Description | Standard / Option | Copper tube ext. $\varnothing$ mm | Copper tube ext. $\varnothing$ " | Iron tube ext. Ø ext. " | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $2 \times$ Adaptors GR III | Supplied with Siberia® | 14 / 15 | - | 1/4 | 0,345 | 221027 |
| $2 \times$ Adaptors GR IV | Supplied with Siberia® | 16 | 5/8 | - | 0,340 | 221028 |
| $2 \times$ Adaptors GR V | Supplied with Siberia® | 18 | - | 3/8 | 0,335 | 221029 |
| $2 \times$ Adaptors GR VI | Option | 20 | 3/8 | - | 0,320 | 221030 |
| $2 \times$ Adaptors GR VII | Supplied with Siberia® | 22 | 7/8 | 1/2 | 0,290 | 221031 |
| $2 \times$ Adaptors GR VIII | Option | - | 1 | - | 0,280 | 221032 |
| $2 \times$ Adaptors GR A | Supplied with Siberia® | 28 | - | 3/4 | 0,675 | 221033 |
| $2 \times$ Adaptors GR B | Option | - | 1.1/8 | - | 0,695 | 221034 |
| $2 \times$ Adaptors GR C | Option | 32 | 1.1/4 | - | 0,645 | 221035 |
| $2 \times$ Adaptors GR D | Supplied with Siberia® | 35 | 1.3/8 | 1 | 0,575 | 221036 |
| $2 \times$ Adaptors GR F | Option | - | - | 1.1/2 | 0,315 | 221038 |
| $2 \times$ Adaptors GR E | Supplied with Siberia® | 42 | - | 1.1/4 | 0,430 | 221037 |
| $2 \times$ Adaptors GR G | Option | 54 | 2.1/8 | - | 0,190 | 221039 |

## GAS THIGHTNESS CONTROLLER

## 2620 : Gas Tightness Controller

## Advantages

Very compact: holding in only one hand and being able to be transported easily.
Strong: very resistant composite material.
Ergonomic: easily transportable in its storage bag.
Modern design.
Checks the tightness seal of a gas installation in a pressure less than 50 mbar. its automatic limiting device of pressure avoids any risk of error.

Dimensions mm: $165 \times 80 \times 80$.
Light: 1.280 kg .
Supplied with:

- 1 coupling hose,
- brass couplings:1/2 G female, 7/8 G male, propan 20/150 male,
- box of seals,
- 1,5 V battery (LR6/AA),
- protective carrying bag.


| Pression mbar | Coupling " | Resolution mbar | Kg |
| :---: | :---: | :---: | :---: |
| 0 to 60 | 1 Refting for gas cooker, $1 / 2$ G female, |  | 1,280 |
|  | $7 / 8 \mathrm{G}$ male gasmeter outlet connection, <br> 1 male propan fitting $20 / 150$ | $\mathbf{2 6 2 0 8 0}$ |  |

## Virax is committed to WEEE management

As a manufacturer, Virax has established a process for the recovery of Waste Electrical and Electronic Equipment (WEEE) in accordance with European Directive 2012/19/EU. Virax organises the management and recycling of WEEE at end-of-life, as part of its commitment to the environment.

## $5 \square$ MAINTENANCE

## 2626 : Leak Detector

For testing all gas or compressed air circuits. Replaces soapy water for detecting leaks in gas installations. Will show up even the smallest leaks when sprayed on the surface to be checked.

| Packaging | Kg | Ref. |
| :---: | :---: | :---: |
| 1 spray can -400 ml | 0,480 | $\mathbf{2 6 2 6 3 0}$ |



## TEST PUMP

## 2620 : Manual Test Pump

## Advantages

EA85 anti-limestone patent: to avoid blockages caused by over-hard water.
Easy to use: for pumping, testing and bleeding with a single button.
Small size for the tightest of locations.
3 pump models for your seal tests (for leak testing on water installations- plumbing, individual central heating, etc.).
Virax EA85 anti-limestone patented system: Prevents blockages due to hard water, or other deposits, on the ball in the piston ( 50 bar models only).
Plastic tank: light and shock resistant (max.: 4.3 kg ).
Accurate result with a 1.6 class manometer. Easier reading with 1 bar grading.
High pressure hydraulic hose ( 1.5 m ). Practical implementation.
Nylon strainer (filter) on intake to block particles exceeding 0.1 mm diameter to protect the pump mechanism and the customer's installation against dirt.
Soft Touch $®$ ergonomic lever for working comfortably.
Easy to carry thanks to a lever locking mechanism.
Fluids accepted: water, Glycol (requires rinsing after use), oil (requires rinsing after use).


| Description | Presssure bar | Coupling " | Tank capacity L | Kg |
| :---: | :---: | :---: | :---: | :---: |
| Ranual test pump | 50 | $1 / 2-3 / 8$ | 5 | 3,650 |
| 262035 |  |  |  |  |
| High volume test pump | 50 | $1 / 2-3 / 8$ | 10 | 4,100 |
| High pressure test pump | 100 | $1 / 2-3 / 8$ | 10 | 4,290 |



## Much more than just quality, here's the Virax commitment!

Virax commits to total, permanent and durable satisfaction of users and therefore applies a process based on:

A proactive product plan.
A constant innovation process.
A focus on permanent improvement.
Improved customer services.
An assurance of optimum availability rate.
Customer satisfaction, the heart of our commitments.

## 2620 : Electric Test Pump

## Advantages

Sturdy: Structure and handle in lightweight ABS.
Powerful: $6 \mathrm{I} / \mathrm{min}-40$ bar.
Autonomous: Can suck fluid from a tank.
For leak testing on water installations (plumbing, individual central heating...).
Fast and effective work.
Accurate results with its glycerine manometer with 1 bar grading.
Easy to carry thanks to its compact design and carry handle.
Shock and corrosion resistant.
Self-extracting up to $\mathbf{1 m}$ if no water intake available.
Fluids accepted: water, Glycol (requires rinsing after use).


| Description | Presssure bar | Coupling " | Self-extracting capacity m | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Electric test pump | 40 | $1 / 2$ | 1 | 18,000 | $\mathbf{2 6 2 0 7 0}$ |

## GRINDING TOOL

## 2621 : Rodor® Tap Reamer

Tap seat grinding tool. Spring holds cutter in contact with the tap seating. Cutter with serrated underside, screws on to cutter-holder.
M7 thread. Taper ensures a correct fit on the head of the tape.
Cutter-holder no. 1 : internally and externally threaded tapered cone.
Cutter-holder no.2: triple cone: for servicing of bath, basin, kitchen and bib taps.

| Characteristic | Kg | Ref. |
| :---: | :---: | :---: |
| Cutter-holder no.1 and cutters $\varnothing 11-13-14-15-16-18-20-22 ~$ <br> $m m$ | 0,305 | $\mathbf{2 6 2 1 9 1}$ |
| Cutter-holder no.1 | 0,235 | $\mathbf{2 6 2 1 8 1}$ |
| Cutter-holder no.2 | 0,390 | $\mathbf{2 6 2 1 8 2}$ |



## 2621 : Cutter For Rodor Tap Reamer

Cutter with serrated underside, screws on to cutter-holder. M7 thread for cutter-holders $n^{\circ} 1 \& 2$.


## $5 \square$ MAINTENANCE

| Cutter-holder | $\varnothing \mathrm{mm}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| no. 1, 2, 3 or 5 | 11 | 0,005 | 262111 |
| no. 1, 2, 3 or 5 | 12 | 0,005 | 262112 |
| no. 1, 2, 3 or 5 | 13 | 0,005 | 262113 |
| no. 1, 2, 3 or 5 | 14 | 0,010 | 262114 |
| no. 1, 2, 3 or 5 | 15 | 0,010 | 262115 |
| no. 1, 2, 3 or 5 | 16 | 0,010 | 262116 |
| no. 1, 2, 3 or 5 | 17 | 0,010 | 262117 |
| no. 1, 2, 3 or 5 | 18 | 0,010 | 262118 |


| Cutter-holder | Ø mm | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| no. $1,2,3$ or 5 | 20 | 0,015 | $\mathbf{2 6 2 1 2 0}$ |
| no. $1,2,3$ or 5 | 22 | 0,020 | $\mathbf{2 6 2 1 2 2}$ |
| no. 1, 2, 3 or 5 | 23 | 0,020 | $\mathbf{2 6 2 1 2 3}$ |
| no. 1, 2, 3 or 5 | 24 | 0,025 | $\mathbf{2 6 2 1 2 4}$ |
| no. 1, 2, 3 or 5 | 26 | 0,025 | $\mathbf{2 6 2 1 2 6}$ |
| no. 1, 2, 3 or 5 | 30 | 0,040 | $\mathbf{2 6 2 1 3 0}$ |
| no. $1,2,3$ or 5 | 32 | 0,040 | $\mathbf{2 6 2 1 3 2}$ |

## 2645 : Recti 9® Tap Reamer Tool Set

Tap seat refacing tool. Cutter produces a high quality ground finish. M8 thread. Brass components. Micrometric feed control. Permanent, precise grinding control.

| Characteristic | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| Flat cutters: $\varnothing 15-16-24 \mathrm{~mm}$ - Tapered cutter: $\varnothing 15 \mathrm{~mm}-3$ | 2,100 | $\mathbf{2 6 4 5 5 0}$ |
| Adaptors (264501, 264502, 264503) |  |  |
| Flat cutters: $\varnothing 15-16-18-19-21-24 ~ m m ~-~ T a p e r e d ~ c u t t e r: ~$ <br> mm -9 Adaptors (264501 to 264509) - 3 Extensions (264540, <br> $264542,264544)$ | 3,600 | $\mathbf{2 6 4 5 6 0}$ |
| without accessories | 0,450 | $\mathbf{2 6 4 5 0 0}$ |

## 2645 : Accessories for Recti 9 ® Tap Reamer Tool

Ref. 264510, Ref. 264511, Ref. 264513, Ref. 264514 for fitting onto Porcher single hole tap.


| Description | $\emptyset \mathrm{mm}$ | L mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| Adaptor | 3/8" - 17/150 | - | 0,210 | 264501 |
| Adaptor | 1/2" - 18/150 | - | 0,215 | 264502 |
| Adaptor | 3/4"-20/150 | - | 0,225 | 264503 |
| Adaptor | $\begin{gathered} 19 / 150- \\ 21 / 150 \end{gathered}$ | - | 0,220 | 264504 |
| Adaptor | $\begin{gathered} 23 / 150- \\ 26 / 150 \end{gathered}$ | - | 0,225 | 264505 |
| Adaptor | $\begin{gathered} 18 / 125- \\ 19 / 125 \end{gathered}$ | - | 0,215 | 264506 |
| Adaptor | $\begin{gathered} 20 / 125- \\ 21 / 125 \end{gathered}$ | - | 0,220 | 264507 |
| Adaptor | $\begin{gathered} 23 / 125- \\ 25 / 100 \end{gathered}$ | - | 0,230 | 264508 |
| Adaptor | $\begin{gathered} 20 / 100- \\ 22 / 100 \end{gathered}$ | - | 0,220 | 264509 |
| Adaptor | [18/125 | - | 0,170 | 264510 |
| 口Adaptor | [18/150 | - | 0,165 | 264511 |
| Extension | - | 10 | 0,015 | 264540 |


| Description | Ø mm | L mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| Extension | - | 20 | 0,020 | $\mathbf{2 6 4 5 4 2}$ |
| Extension | - | 40 | 0,035 | $\mathbf{2 6 4 5 4 4}$ |
| Cutter | 13 | - | 0,010 | $\mathbf{2 6 4 5 1 3}$ |
| Cutter | 14 | - | 0,010 | $\mathbf{2 6 4 5 1 4}$ |
| Cutter | 15 | - | 0,010 | $\mathbf{2 6 4 5 1 5}$ |
| Cutter | 16 | - | 0,007 | $\mathbf{2 6 4 5 1 6}$ |
| Cutter | 18 | - | 0,008 | $\mathbf{2 6 4 5 1 8}$ |
| Cutter | 19 | - | 0,010 | $\mathbf{2 6 4 5 1 9}$ |
| Cutter | 21 | - | 0,012 | $\mathbf{2 6 4 5 2 1}$ |
| Cutter | 24 | - | 0,015 | $\mathbf{2 6 4 5 2 4}$ |
| Tapered cutter | 15 | - | 0,011 | $\mathbf{2 6 4 5 3 5}$ |

## BOILER \& RADIATOR LIFTS

## 2636 : Radiator Lift

## Advantages

Self-braking winch for loads up to $150 \mathbf{k g}$. An extension to adapt to vertical radiators. Folding handle and winch, practical for storage.

Integrated extension ideal for installing vertical radiators (does not require any tools for mounting).
Integrated telescopic radiator lock for more safety and stability during movement.
Deep tray ( 22 cm ) to accommodate most radiators.
Folding arm and winch to save space during storage.
New self-braking winch for more safety and less effort during handling operations.
Numerous protective rubber strips.

- Lifting Height: 0.57 m ,
- Overall Width: 0.68 m .

| Description | Kg | Ref. |
| :---: | :---: | :---: |
| Radiator lift | 40,000 | $\mathbf{2 6 3 6 0 5}$ |



## 2636 : Cylinder / Water Heater Lift

## Advantages

Safe and effortless thanks to the self-braking winch.
Strong: load up to 150 kg .
Space saving thanks to the folding arms.
Strong belt to hold the water heater.
Folding arm and winch to save space during storage.
New self-braking winch for more safety and less effort during handling operations.
Integrated extensionfor installation in high location (does not require any tools for mounting).
Accurate: 4 balls under the forks for accurate positioning
Integrated extension for installation in high location (does not require any tools for mounting). Numerous protective rubber strips.

- Overall width: $0,65 \mathrm{~m}$.


## Specific boiler lift accessories:

- Horizontal Cradle*.
- Radiator adaptor*: enables a radiator to be installed from a water heater lift.

Built for safety and stability when moving blocks-telescopic radiator.
Deep tray $(19 \mathrm{~cm})$ to accommodate the majority of radiators.
*Compatible only with the cylinder/ water heater lift ref. 263620


| Description | Max load kg | Max lifting height without $/$ with <br> extension $\mathbf{m}$ | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| Cylinder / water heater lift | 150 | $1,17 / 1,90$ | 42,000 | $\mathbf{2 6 3 6 2 0}$ |
| Horizontal cradle* $_{\text {Radiator adaptor* }^{*}}$ | 150 | $1,87 / 2,32$ | 4,000 | $\mathbf{2 6 3 6 2 5}$ |
| $1,18 / 1,91$ | 11,000 | $\mathbf{2 6 3 6 2 6}$ |  |  |

## $5 \square$ MAINTENANCE

## SNAKE PIPE CLEANER

## 2901 : Furet Auger Pipe Cleaner

Simple, economical pipe cleaner for everyday use.
Hot-galvanised close wound steel wire cable: very flexible able to follow very tight radius bends (less than 3 times tool diameter). Sleeve to facilitate rotation.


| cable $\varnothing \mathrm{mm}$ | L cable $\mathbf{m}$ | Pipe $\varnothing \mathrm{mm}$ | Brush type | Kg |
| :---: | :---: | :---: | :---: | :---: |
| no. $4: 15$ | 5,00 | 80 | Ref. |  |

## 2901 : Accessories for Furet Auger



| Description | For | Use | Ø mm | L m | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Extension | Furet no. 4 | - | 15 | 5,00 | 5,400 | 290141 |
| Steel brush | Furet no. 3 | Finishing tool for scraping | 50 | - | 0,035 | 290132 |
| Steel brush | Furet no. 4 | Finishing tool for scraping | 80 | - | 0,300 | 290142 |
| Claw | Furet no. 4 | To drill through blockages | 42 | - | 0,070 | 290145 |
| Corkscrew head | Furet no. 4 | To retrieve lost objects: cloths, etc | 80 | - | 0,250 | 290146 |

## Virax and the environment

Virax is committed to environmental protection and sustainable development, as demonstrated by our ISO certification 14001: 2015 for our environmental management system.

Compliance with the REACH Directive no.1907/2006.
Low energy consumption.
Dematerialisation of documentary flows and printing control.
Waste control and reclaiming.
Packaging materials recycled in a partnership with Eco Emballage.

## PRESSURE PIPE CLEANER

## 2902 : Pump-Action Pipe Cleaner

## Advantages

2 robust non-slip Soft Touch® handles.
Single body, resistant to impact and domestic pipe cleaning products.
2 end pieces for all types of pipe cleaning, easy to put on and take off.

Professional pump-action pipe cleaner for wash hand basins, sinks, showers toilets, etc.. Works in both pressure and suction.
Back and forward movement facilitated by the seal protected by water resistant marine grease.
Interior seal perfectly waterproof to guarantee maximum pressure during difficult pipe cleaning operations.
Specially designed end pieces to facilitate introduction and limit flow back.
Body and end pieces resistant to domestic pipe cleaning products (caustic soda or 20\% diluted hydrogen chloride based).

| Contents | Kg | Ref. |
| :---: | :---: | :---: |
| 1 | 2,100 | 290210 |



## 2901 : Pipe Cleaner Gun

## Advantages

## Pressure:

up to 6 bars for pipes up to $\varnothing 100 \mathrm{~mm}$.

## Efficiency:

$98 \%$ of energy is directed forward to free blocked pipes.

## Safe:

only $2 \%$ of released energy acts on the pipe walls.
Ideal for blockages far away from the siphon.
This cleaner uses the kinetic energy stored in the cylindrical body (max. 6 bar) to remove blockages formed by grease, soap, wash water, hair, paper, cloth, etc.
For cleaning domestic drainage pipes of max. internal Ø 100mm (sinks, wash hand basins, urinals, bath-thubs, etc.), as well as toilet if fitted with the optional extension (290151). Integrated manometer to measure the pressure to be applied.
Supplied in a case.

| Kg | Ref. |
| :---: | :---: |
| 2,800 | $\mathbf{2 9 0 1 5 0}$ |



## Virax is committed to a new environmental policy

VIRAX is aware of its environmental role, and speeding up its CSR (Corporate Social Responsibility) action plan in order to maintain a sustainable approach.

## $5 \square$ MAINTENANCE

## 2901 : Toilet Extension for Pipe Cleaner Gun

Enables toilets to be unblocked by applying the handle directly into the bowl.

| Kg | Ref. |
| :---: | :---: |
| 0,740 | $\mathbf{2 9 0 1 5 1}$ |

## MANUAL CABLE PIPE CLEANER

## 2905 : Closet Auger

Crank for rotation or back-and-forth movement. Plastic elbow to avoid scratching enamel. Scroll shaped jointed head. Articulated auger head. Double turnsover steel core. Carrying hook. Ref. : Telescopic shaft.

| $\emptyset ~ m m$ | Max. reach cm | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 12,5 | 85 | 2,400 | 290510 |
| 12,5 | 160 | 2,700 | 290520 |



## 2905 : Swivel Head for Closet Auger

| Kg | Ref. |
| :---: | :---: |
| 0,115 | 290512 |



## 2906 : Drum-Type Manual Pipe Cleaner

Pipe cleaner. Lacquered metal reel. Fast cable storage. Lock screw. Adjustable anti-ejection system: prevents untimely cable exit and loss. Supplied with a pair of gloves.


| Contents | Pipe $\varnothing \mathbf{m m}$ | cable $\varnothing \mathbf{m m}$ | L cable $\mathbf{m}$ | Max. reach $\mathbf{m}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | $25-50$ | 6,40 | 7,50 | 7,50 | 2,075 | $\mathbf{2 9 0 6 0 0}$ |
| 8 | $25-50$ | 6,40 | 7,50 | 7,50 | 17,270 | $\mathbf{2 9 0 6 0 2}$ |

2906 : Accessory for Drum-Type Manual Pipe Cleaner

| Tools | $\boldsymbol{\varnothing m m}$ | $\mathbf{L ~ m}$ | Kg |
| :---: | :---: | :---: | :---: |
| Cable and boring gimlet | 6,40 | 7,50 | $\mathbf{1 , 2 3 0}$ |
| $\mathbf{2 9 0 6 0 5}$ |  |  |  |

## 2906 : Professional pipe cleaner VAL 26

## Advantages

Flexible and strong cleaning cables. Handy and light. For use by hand or with a power drill (not supplied).

Manual cable pipe cleaner for piping $\varnothing 25-75 \mathrm{~mm}$, maximum cable length 10 m .
Supplied with cleaning cable $\varnothing 7 \mathrm{~mm}$, length 7.5 m , for piping $\varnothing 25-50 \mathrm{~mm}$ :

- Highly flexible for fast advance in the piping, even in narrow pipe curves and elbows.
- Jointed auger for easy passage in the elbows.
- High strength, special high grade steel, with steel core.

Handy and light, only 2.7 kg cable included.
Used manually for easy obstructions easy to remove.
Used with power drill (not supplied) for tough obstructions:

- Crank removable in a few seconds without tools.
- Hew adapter at the centre of the drum.
- Ergonomic Soft Touch ${ }^{\circledR}$ grip for excellent control in rotation.

Adjustable anti-ejection system: prevents untimely cable exit and loss inside the piping.
Plastic anti-shock and anti-corrosion drum with large openings for better viewing of the cable and faster drying after cleaning.
Chuck $\varnothing 13 \mathrm{~mm}$ to tighten cleaning pipes of different diameters.
Supplied with a pair of gloves.
Optional capacities with cables $\varnothing 10 \mathrm{~mm} /$ length 7.5 m and $\varnothing 8 \mathrm{~mm} /$ length 10 m .


| Pipe $\varnothing \mathrm{mm}$ | Reach m | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| 25 to 50 | 7,50 | 3,350 | $\mathbf{2 9 0 6 4 0}$ |

## Tips

After each intervention: clean the cable and protect it against rust with pipe cleaner oil reference 290400.

## 2906 : Cables for professional pipe cleaner VAL 26



| Description | $\varnothing$ mm | L m | Steel-cored | Pipe $\varnothing$ mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Cable and articulated gimlet | 7 | 7,50 | Yes | 25 to 50 | 1,650 | 290645 |
| Cable and articulated gimlet | 10 | 7,50 | Yes | 50 to 75 | 3,450 | 290646 |
| Cable and articulated gimlet | 8 | 10,00 | No | 50 to 75 | 2,500 | 290647 |

## Virax is committed to sustainable forest management

All user manuals and advertising brochures are printed on PEFC paper, certifying sustainable and balanced forest management.

## $5 \square$ MAINTENANCE

## 2904 : Pipe Cleaner Oil

Specially formulated for maintaining and cleaning pipe cleaning tools. Avoids oxidation, lubricates, disinfects and deodorises. To be applied after each pipe cleaning operation.

| L | Kg | Ref. |
| :---: | :---: | :---: |
| 1 | 1,000 | 290400 |

## ELECTRIC CABLE PIPE CLEANER

## 2910 : Portable Electric Drum Type Pipe Cleaner VAL

 35 / VAL 35E
## Advantages

For pipes $\varnothing 30$ to 75 mm .
Highly effective thanks to its articulated gimlet (VAL 35E) on steel core cable.
Variable speed control.
VAL 35: manual cable feed and return.
VAL 35E: less effort thanks to automatic cable feed and return.


Cable: $\varnothing 8 \mathrm{~mm}$ (also exists in $\varnothing 6.3$ and 9.5 mm ).
Length 7.5 m (also exists in 10.5 and 15 m , depending on diameters).
Composed of a robust steel wire rolled around a 49-strand thermally treated metal core. Light alloy casing. Cable feed adjustment knob and handle to lock the cable. Simple cartridge change thanks to its specially designed chuck to adapt to different cable diameters. Motor: $230 \mathrm{~V} / 275 \mathrm{~W} / 50 \mathrm{~Hz}$, Reversible right/left, 0 to 400 rpm .

VAL 35 : cable included as standard $\varnothing 8$ mm Lg 7,5 m ref. 291013 (non-replacable fixed auger).
VAL 35E : cable included as standard $\varnothing 8 \mathrm{~mm}$ Lg $7,5 \mathrm{~m}$ ref. 291014 (replacable hinger auger, ref. 291026 only).


| Type | Pipe $\varnothing \mathbf{m m}$ | cable $\varnothing \mathrm{mm}$ | Feed / Return | Reach m | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: |
| VAL 35 | $40-50$ | 8 | Manual | 7,50 | 11,300 |
| VAL 35E | $40-50$ | 8 | Automatic | 7,50 | 11,920 |

## Virax Experts

Would you like technical assistance?
Our team of experts is at your disposal to provide you with tips and recommendations on how to get the most out of your Virax products.

From 8.00 am to 12.15 pm and from 1.45 pm to 5.00 pm , Monday to Friday ( 4.30 pm ): +33 (0) 3.26.59.56.82-experts@virax.com

Exploded views and manuals: www.virax.com, Downloads section.

## 2910 : Pipe Cleaner Cable VAL 35 / VAL 35E

VAL 35: cable included as standard $\varnothing 8 \mathrm{~mm} \operatorname{Lg} 7,5 \mathrm{~m}$ ref. 291013 (non-replacable fixed auger). VAL 35E: cable included as standard $\varnothing 8 \mathrm{~mm} \operatorname{Lg} 7,5 \mathrm{~m}$ réf. 291014 (replacable hinger auger, ref 291026 only).


| For | $\boldsymbol{0 m m}$ | L m | Tools | Use | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VAL 35/35E | 6,3 | 7,50 | Boring gimlet | Bath-tubs and showers | 2,050 | $\mathbf{2 9 1 0 1 1}$ |
| VAL 35/35E | 6,3 | 15,00 | Boring gimlet | Bath-tubs and showers | 3,870 | $\mathbf{2 9 1 0 1 2}$ |
| VAL 35/35E | 8 | 7,50 | Boring gimlet | Basins, sinks | 2,700 | $\mathbf{2 9 1 0 1 3}$ |
| VAL 35/35E | 8 | 7,50 | Articulated gimlet | Basins, sinks | 2,660 | $\mathbf{2 9 1 0 1 4}$ |
| VAL 35/35E | 9,5 | 10,50 | - | Roof drains, toilets | 4,380 | $\mathbf{2 9 1 0 1 6}$ |



VAL 35: cable included as standard $\varnothing 8 \mathrm{~mm}$ Lg $7,5 \mathrm{~m}$ ref. 291013 (non-replacable fixed auger). VAL 35E: cable included as standard $\varnothing 8 \mathrm{~mm}$ Lg $7,5 \mathrm{~m}$ ref. 291014 (replacable hinger auger, ref. 291026 only).


| Description | Characteristic | Use | cable $\varnothing$ mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Arrow head | Start drilling obstructions | - | 9,50 | 0,010 | 291217 |
| Toothed blades $\emptyset 50 \mathrm{~mm}$ | Cutting and scraping walls | - | 9,50 | 0,040 | 291212 |
| Arrow head | For passing through short, tight bends | - | 9,50 | 0,030 | 291017 |
| Boring gimlet | For passing through short, tight bends | Removal, drainage | 9,50 | 0,040 | 291019 |
| Feed | Retrieving objects | - | 9,50 | 0,050 | 291213 |
| Smooth knives Ø 38 mm | Finishing tools | Grease stoppages | 9,50 | 0,040 | 291211 |
| Articulated connector | Others | All portable electric pipe cleaners | 9,50 | 0,040 | 291020 |
| Boring gimlet | For passing through short, tight bends | Removal, drainage | 8,00 | 0,030 | 291026 |

## Virax is ISO 9001, ISO 14001 and ISO 45001 certified

Virax has received multiple awards for excellence in its Quality (ISO 9001-2015 version), Environment (ISO 14001-2015 version) and Health and Safety (ISO 45001-2018 version) management system.

## $5 \square$ MAINTENANCE

## 2912 : Electric Drum Type Pipe Cleaner VAL 80 / VAL 80E

## Advantages

## Essential for any clearing on drain $\varnothing \mathbf{3 0} \mathbf{~ m m}$ to 100 mm . Effective thanks to its steel-cored cable of $\mathbf{2 2 , 5} \mathbf{~ m}$, for an optimal ratio resistance/flexibility. Powerful motor, reverse switch up to 165 trs/min.

VAL 80 : manual cable feed and return.
VAL 80E: Electric cable feed and return. Clutching by automatic cable advance. Electric cable roller. Folding transportable trolley.

Electric rotation with pneumatic pedal.
$\varnothing 9.5 \mathrm{~mm}$ cable composed of a robust steel wire rolled around a 49-strand thermally treated metal core. Distribution tube inside the drum to insert or remove the cable quickly.
Metal drum with opening for cleaning and lubrication, removable for transport or for changing the cable.
Can receive cables of 7.5 or 15 m , or a drum and a cable of $\varnothing 6.3$ or $\varnothing 8 \mathrm{~mm}$ to work in small pipes (wash hand basin, etc.).
Motor: 230V / $50 \mathrm{~Hz} / 250 \mathrm{~W}$, Reversible right/left, 0 to 165 rpm.
Supplied with:
1 pair of gloves,
1 cable Ø 9,5 mm, Lg 22,50 m ref. 291214,


1 gimlet ref. 291213,
1 smooth knife $\varnothing 38 \mathrm{~mm}$ ref. 291211,
1 toothed blade $\varnothing 50 \mathrm{~mm}$ ref. 291212,
1 arrow head ref. 291217.

| Type | Pipe $\varnothing \mathbf{m m}$ | cable $\varnothing \mathbf{m m}$ | Feed / Return | Reach m | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: |
| RAL 80 | $50-75$ | 9,50 | Manual | 22,5 | 36,000 |
| VAL 80E | $50-75$ | 9,50 | Automatic | 291200 |  |

## 2912 : Pipe Cleaner Cable VAL 80 / VAL 80E

VAL 80 / VAL 80E: cable included as standard Ø 9,5 mm, Lg 22,50 m ref. 291214.

* To adapt on VAL 80 / VAL 80E, also require the drum ref. 291223.

| For | Ø mm | L m | Tools | Use | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VAL 80/80E | 9,5 | 22,50 | - | Roof drains, toilets $\ldots$ | 10,500 | $\mathbf{2 9 1 2 1 4}$ |
| VAL 80/80E | 12,7 | 22,50 | - | Pipes $\varnothing 50-100 \mathrm{~mm}$ | 17,500 | $\mathbf{2 9 1 2 1 6}$ |
| VAL 80*/80E* | 6,3 | 7,50 | Boring gimlet | Bath-tubs and showers | 2,050 | $\mathbf{2 9 1 0 1 1}$ |
| VAL 80*/80E* $^{*}$ | 6,3 | 15,00 | Boring gimlet | Bath-tubs and showers | 3,870 | $\mathbf{2 9 1 0 1 2}$ |
| VAL 80*/80E* | 8 | 7,50 | Articulated gimlet | Basins, sinks | 2,660 | $\mathbf{2 9 1 0 1 4}$ |

## 2912 : Tools for Pipe Cleaner VAL 80 / VAL 80E

Check that your tool diameter matches your cable diameter.


| Description | Characteristic | Use | cable $\varnothing$ mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Arrow head | Start drilling obstructions | - | 9,50-12,70 | 0,010 | 291217 |
| Toothed blades $\varnothing 50 \mathrm{~mm}$ | Cutting and scraping walls | - | 9,50-12,70 | 0,040 | 291212 |
| Toothed blades $\varnothing 75 \mathrm{~mm}$ | Cutting and scraping walls | - | 12,70 | 0,050 | 292026 |
| Toothed blades $\varnothing 100 \mathrm{~mm}$ | Cutting and scraping walls | - | 12,70 | 0,060 | 292027 |
| Toothed knives $\varnothing 50 \mathrm{~mm}$ | Cutting and scraping walls | - | 12,70 | 0,110 | 292032 |
| Arrow head | For passing through short, tight bends | - | 9,50 | 0,030 | 291017 |
| Boring gimlet | For passing through short, tight bends | Removal, drainage | 9,50 | 0,040 | 291019 |
| Rotating saw blade Ø 100 mm | Shredding branches and other materials | Cutting and scraping walls | 12,70 | 0,140 | 292016 |
| Feed | Retrieving objects | - | 9,50-12,70 | 0,050 | 291213 |
| Smooth knives $\varnothing 38 \mathrm{~mm}$ | Finishing tools | Grease stoppages | 9,50-12,70 | 0,040 | 291211 |
| Articulated connector | Others | All portable electric pipe cleaners | 9,50-12,70 | 0,040 | 291020 |

## 2912 : Pipe Cleaner Accessories VAL 80 / VAL 80E

For clearing basins, sinks, showers, etc.
Adapt on VAL 80 / VAL 80E with cables ref. 291011, 291012, 291014.

| Description | For | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| Drum | VAL $80 /$ VAL 80E | 6,770 | $\mathbf{2 9 1 2 2 3}$ |



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Email: export@virax.com
Exploded views and manuals: www.virax.com, Download section.

## $5 \square$ MAINTENANCE

## 2920 : Electric Drum Type Pipe Cleaner: VAL 90

## Advantages

Specially designed for large diameter pipes, $\mathbf{7 5}$ to 250 mm . Effortless movement: loading wheel, tracks for going up and down stairs, ball bearing $\varnothing 25 \mathrm{~cm}$ wheels.
Perfect result thanks to the 8 tools supplied and its steel core cable for an optimum resistance/flexibility ratio.
$\varnothing 16 \mathrm{~mm}$ (also exists in $\varnothing 19 \mathrm{~mm}$ ) 30 m long cable (extendible to 60 m ) composed of a robust steel wire rolled around a 49-strand thermally treated metal core.
Clutching for automatic cable feed and return with motorised variable speed mechanism to facilitate cable insertion and removal.
Pneumatic pedal to activate the motor and the safety circuit breaker. Open cage drum with distributor tube to avoid knots and see the quantity of cable remaining. Integrated toolkit. Supplied with:

- 1 pair of gloves.
- 1 cable Ø 16 mm, Lg 30 m ref. 292028.
- 184 cm long flexible head to intervene in tight bends, siphons ref. 292015.
- 2 toothed blades to cut and scrape walls in $\varnothing 75$ or 100 mm ref. 292027.
- 1 harpoon head to start pipe cleaning and drill through deposits ref. 292011.
- 1 large corkscrew to recover objects ref. 292014.
- 1 toothed blade to cut and scrape walls in $\varnothing 50$ mm ref. 292032.
- 1 rotating saw blade for crushing branches and other materials, in $\varnothing 100$ mm ref. 292016.
- 1 spiral saw blade for crushing roots, branches and other materials, in $\varnothing 75 \mathrm{~mm}$ ref. 292021.

| Motor | Pipe $\varnothing \mathrm{mm}$ | Max. reach m | cable $\boldsymbol{\sigma} \mathbf{~ m m ~}$ | Kg |
| :---: | :---: | :---: | :---: | :---: |
| $230 \mathrm{~V} / 0$ to $170 \mathrm{rpm}-50 \mathrm{~Hz} /$ <br> $375 \mathrm{~W}-$ Reversible right/left | $75-150$ | 60,00 | 16 | 107,500 |

## 2920 : Pipe Cleaner Cable VAL 90

VAL 90 : cable included as standard $\varnothing 16$ mm, Lg 30 m ref. 292028.

| For | Ø mm | L m | Tools | Use | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VAL 90 | 16 | 30,00 | - | Pipes $\varnothing 75-150 \mathrm{~mm}$ | 37,500 | $\mathbf{2 9 2 0 2 8}$ |
| VAL 90 | 19 | 30,00 | - | Pipes $\varnothing 100-250 \mathrm{~mm}$ | 47,000 | $\mathbf{2 9 2 0 3 1}$ |

## 2920 : Tools for Pipe Cleaner VAL 90

Check that your tool diameter matches your cable diameter.


| Description | Characteristic | Use | cable $\varnothing$ mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Harpoon head | Start drilling obstructions | - | 16-19 | 0,080 | 292011 |
| Toothed blades $\varnothing 75 \mathrm{~mm}$ | Cutting and scraping walls | - | 16-19 | 0,050 | 292026 |
| Toothed blades $\varnothing 100 \mathrm{~mm}$ | Cutting and scraping walls | - | 16-19 | 0,060 | 292027 |
| Toothed knives $\varnothing 50 \mathrm{~mm}$ | Cutting and scraping walls | - | 16-19 | 0,110 | 292032 |
| Flexible head length 84 cm | For passing through short, tight bends | Long siphons | 16-19 | 2,060 | 292015 |
| Spiral saw blade Ø 75 mm | Shredding branches and other materials | Roots | 16-19 | 0,180 | 292021 |
| Rotating saw blade Ø 100 mm | Shredding branches and other materials | Cutting and scraping walls | 16-19 | 0,140 | 292016 |
| Large corkscrew | Retrieving objects | - | 16-19 | 0,170 | 292014 |

## 2931 : Cable segment pipe cleaner VAL 96QC

## Advantages

'Quick Change' system: instant swapping of $\varnothing 16 \mathrm{~mm}$ and $\varnothing 22$ mm cables, without tools.
Easily transportable: easy to store in a chest, cable sections are supplied in independent cages.
Continuous drive shaft: excellent protection against used water flow on the motor, as well as electrical and mechanical parts.

For $\varnothing 50$ to 150 mm piping, maximum length 70 m .
Electrical motor 750 W, right / left reversible, 690 rpm, 24 kg , IP44, maintenance-free, delivering high torque for effective pipe cleaning.


Timed belt for smooth motor power transmission. High wear resistance.
Electrical connection cable with built-in differential circuit breaker (PRCD) providing optimum protection of the pipe cleaner but also the user.
External drive jaws allowing instant cable changing; sealed, life lubricated, maintenance free bearings.
Sheathed grip for clutch and transport.
Manual cable feed for fast and accurate approach of the tool towards the plug.
Guide pipe to prevent waste water projections in the work environment.
Fastening pin securing the cable to the pipe cleaner when adding or removing a section (prevents untimely loss of the section engaged in the piping).
Feet with rubber anti-slip protection for better operating stability.
Cable sections with tempering optimized to guarantee flexibility allowing several elbows to be passed.
Metallic cable section storage and transport cage.
Simple and fast section connection / separation, T coupler for secured holding.
According to the model, special cable sections with plastic core, ideal to avoid inner cable fouling, easier to clean.

Cable sections and tools compatible with most cable segment cleaner in the market.

| Description | Ø 16 mm | Ø 22 mm | Pipe Ø mm | Max. reach m | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VAL 96QC machine only | - | - | - | - | 29,500 | 293140 |
| VAL 96QC $\varnothing 16$ and $\varnothing$ 22 mm | $\begin{gathered} 5 \times 2.30 \mathrm{~m}-\text { Set of } 3 \\ \text { tools } \end{gathered}$ | $\begin{gathered} 5 \times 4.50 \mathrm{~m}-\text { Set of } 5 \\ \text { tools } \end{gathered}$ | 50-150 | 70 | 69,400 | 293130 |
| VAL 96QC Ø 16 mm | $\begin{gathered} 5 \times 2.30 \mathrm{~m}-\text { Set of } 3 \\ \text { tools } \end{gathered}$ | - | 50-100 | 40 | 46,700 | 293131 |
| VAL 96QC Ø 22 mm | - | $\begin{gathered} 5 \times 4.50 \mathrm{~m}-\text { Set of } 5 \\ \text { tools } \end{gathered}$ | 70-150 | 70 | 62,000 | 293132 |
| VAL 96QC $\varnothing 16$ and $\varnothing$ 22 mm with plastic core | $5 \times 2,30 \mathrm{~m}$ with plastic core - Set of 3 tools | $5 \times 4,50 \mathrm{~m}$ with plastic core - Set of 5 tools | 50-150 | 70 | 72,800 | 293133 |
| VAL 96QC $\varnothing 16$ mm with plastic core | $5 \times 2,30 \mathrm{~m}$ with plastic core - Set of 3 tools | - | 50-100 | 40 | 47,500 | 293134 |

## $5 \square$ MAINTENANCE

| Description | $\varnothing 16 \mathrm{~mm}$ | $\varnothing \mathbf{2 2 ~ m m}$ | Pipe $\varnothing \mathrm{mm}$ | Max. reach m | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: |
| VAL 96QC $\varnothing 22 \mathrm{~mm}$ <br> with plastic core | - | $5 \times 4,50 \mathrm{~m}$ with plastic <br> core - Set of 5 tools | $70-150$ | 70 | 64,700 |

## Capacities

Cable section $\varnothing 16 \mathrm{~mm} / 2.30 \mathrm{~m}$ : for $\varnothing 50-\varnothing 100 \mathrm{~mm}$ piping, max length 40 m .
Cable section $\varnothing 22 \mathrm{~mm} / 4.50 \mathrm{~m}$ : for $\varnothing 70-\varnothing 150 \mathrm{~mm}$ piping, max length 70 m .

## Delivered with

Guide pipe, pair of gloves, user manual.
Cable sections according to model:

- Ø 16 mm : 5 sections $\varnothing 16 \mathrm{~mm} / 2.3 \mathrm{~m}+$ transport cage.
- $\varnothing 16 \mathrm{~mm}$ with plastic core: 5 sections $\varnothing 16 \mathrm{~mm} / 2.3 \mathrm{~m}+$ transport cage.
- $\varnothing 22 \mathrm{~mm}$ : 5 sections $\varnothing 22 \mathrm{~mm} / 4.5 \mathrm{~m}+$ transport cage.
- $\varnothing 22 \mathrm{~mm}$ with plastic core: 5 sections $\varnothing 22 \mathrm{~mm} / 4.5 \mathrm{~m}+$ transport cage.

Tool sets according to model (supplied in a case VIRABOX):

- Set of 3 tools for $\varnothing 16 \mathrm{~mm}$ sections: straight spiral head $\varnothing 16 \mathrm{~mm}$ (293158), bulb spiral head $\varnothing 28 \mathrm{~mm}$ (293159), arrow blade head $\varnothing 25$ mm (293160), 1 uncoupling wrench $\varnothing 16 \mathrm{~mm}$ (293162).
- Set of 5 tools for $\varnothing 22 \mathrm{~mm}$ sections: straight spiral head $\varnothing 22 \mathrm{~mm}$ (293163), bulb spiral head $\varnothing 40 \mathrm{~mm}$ (293164), conical spiral head $\varnothing 55$ mm (293165), toothed knife head $\varnothing 76 \mathrm{~mm}$ (293166), toothed mill head $\varnothing 65 \mathrm{~mm} 4$ blades (293168), 1 uncoupling wrench $\varnothing 22 \mathrm{~mm}$ (293169).


## Tips

The cable sections and tools are compatible with most pipe cleaners with a cable section $\varnothing 16 \mathrm{~mm} / \varnothing 22 \mathrm{~mm}$.

## 2931 : Pipe Cleaner Cable VAL 95 / VAL 96QC



| For | $\varnothing \mathrm{mm}$ | L m | Tools | Use | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| VAL 95/96QC | 16 | 2,30 | - | Pipes $\varnothing 50-100 \mathrm{~mm}$ | 1,010 | 293111 |
| VAL 95/96QC | 16 | $5 \times 2,30$ | With metal cage | Pipes $\varnothing 50-100 \mathrm{~mm}$ | 7,200 | 293141 |
| VAL 95/96QC | 16 | 2,30 | Plastic core | Pipes $\varnothing 50-100 \mathrm{~mm}$ | 1,150 | 293170 |
| VAL 95/96QC | 16 | $5 \times 2,30$ | Plastic core - With metal cage | Pipes $\varnothing 50-100 \mathrm{~mm}$ | 7,900 | 293143 |
| VAL 95/96QC | 16 | - | Metallic cage only | - | 2,120 | 293155 |
| VAL 95/96QC | 22 | 4,50 | - | Pipes $\varnothing 70-150 \mathrm{~mm}$ | 3,910 | 293112 |
| VAL 95/96QC | 22 | $5 \times 4,50$ | With metal cage | Pipes $\varnothing 70-150 \mathrm{~mm}$ | 22,100 | 293142 |
| VAL 95/96QC | 22 | 4,50 | Plastic core | Pipes $\varnothing 70-150 \mathrm{~mm}$ | 4,370 | 293172 |
| VAL 95/96QC | 22 | $5 \times 4,50$ | Plastic core - With metal cage | Pipes $\varnothing 70-150 \mathrm{~mm}$ | 24,400 | 293144 |
| VAL 95/96QC | 22 | - | Metallic cage only | - | 2,530 | 293157 |

## 2931 : Tools for Pipe Cleaner VAL 95 / VAL 96QC

Check that your tool diameter matches your cable diameter.
Ref. 293150: Set of 3 tools for $\varnothing 16 \mathrm{~mm}$ sections: straight spiral head $\varnothing 16 \mathrm{~mm}$ (293158), bulb spiral head Ø 28 mm (293159), arrow blade head $\varnothing 25 \mathrm{~mm}$ (293160), 1 uncoupling wrench $\varnothing 16$ mm (293162).

Ref. 293151: Set of 5 tools for $\varnothing 22 \mathrm{~mm}$ sections: straight spiral head $\varnothing 22 \mathrm{~mm}$ (293163), bulb spiral head $\varnothing 40 \mathrm{~mm}$ (293164), conical spiral head $\varnothing 55 \mathrm{~mm}$ (293165), toothed knife head $\varnothing 76$ mm (293166), toothed mill head $\varnothing 65 \mathrm{~mm} 4$ blades (293168), 1 uncoupling wrench $\varnothing 22 \mathrm{~mm}$
 (293169).

| Description | Characteristic | Use | cable Ø mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Straight spiral head | Sampling or bursting | Fabric, paper, cellulose | 16 | 0,060 | 293158 |
| Straight spiral head | Sampling or bursting | Fabric, paper, cellulose | 22 | 0,170 | 293163 |
| Swivel head | For passing through short, tight bends | Fabric, paper, cellulose | 16 | 0,060 | 293171 |
| Bulb spiral head | Pipe cleaning | Fabric, paper, cellulose | 16 | 0,070 | 293159 |
| Bulb spiral head | Pipe cleaning | Fabric, paper, cellulose | 22 | 0,220 | 293164 |
| Conical spiral head | Bursting, pushing or recovering | Fabric, paper, cellulose | 22 | 0,280 | 293165 |
| Collection head | Retrieving objects | Fabric and miscellaneous object plugs | 16 | 0,035 | 293175 |
| Collection head | Retrieving objects | Fabric and miscellaneous object plugs | 22 | 0,110 | 293173 |
| Arrow head | Drilling | Fat, soft or soapy plugs | 16 | 0,030 | 293160 |
| Arrow blade head | Coring | Piping blocked by sand or sludge | 22 | 0,150 | 293167 |
| Toothed mill head | Pre-bursting before finish | Hardened plugs, built-up fabric and sludge | 16 | 0,030 | 293161 |
| Toothed mill head | Pre-bursting before finish | Hardened plugs, built-up fabric and sludge | 22 | 0,200 | 293168 |
| Smooth knife head | Cleaning and finish | Fat deposits and pipe scale | 16 | 0,160 | 293179 |
| Smooth knife head | Cleaning and finish | Fat deposits and pipe scale | 22 | 0,530 | 293180 |
| Toothed knife head | Heavy-duty cleaning and finish | Fat and scale deposits | 22 | 1,110 | 293181 |
| Knife head | Cutting and scraping | Stubborn deposits, fat deposits, sludge, fabric shredding | 16 | 0,020 | 293174 |
| Knife head | Cutting and scraping | Fatty deposits, siltation and roots | 22 | 0,230 | 293166 |
| Saw head | Cutting and shredding | Small branches and other materials | 16 | 0,040 | 293176 |
| Root cutting head $\emptyset 65 \mathrm{~mm}$ | Cutting and shredding | Small branches, roots, and other tough materials | 22 | 0,250 | 293177 |
| Root cutting head $\varnothing 90 \mathrm{~mm}$ | Cutting and shredding | Small branches, roots, and other tough materials | 22 | 0,290 | 293178 |
| Coupling wrench | For coupling and uncoupling cable sections and tools | - | 16 | 0,020 | 293162 |
| Coupling wrench | For coupling and uncoupling cable sections and tools | - | 22 | 0,030 | 293169 |
| Set of 3 tools for $\varnothing 16 \mathrm{~mm}$ sections | - | - | 16 | 0,180 | 293150 |
| Set of 5 tools for $\varnothing 22 \mathrm{~mm}$ sections | - | - | 22 | 1,140 | 293151 |

## 100\% guarantee for 2 years

Virax guarantees all its products for 2 years at $100 \%$, excluding consumables and batteries, and excluding abuse or product modified.

## $5 \square$ MAINTENANCE

## 2931 : Pipe Cleaner Accessories VAL 96QC

Guide pipe : to stabilize cables in rotation, protect and secure the workspace.

| Description | For | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| Guide pipe | VAL 96QC | 4,160 | 293153 |



## HIGH PRESSURE PIPE CLEANER

## 2932 : Pro HP Cleaner-Clearer

## Advantages

Mobile and complete for semi-intensive use.
Quickly wash your sites, frontage using the low pressure / high pressure lances.
Strip the toughest surfaces deep down thanks to the rotating nozzle lance.
Clean blocked pipes effectively with the 3 retro-jet nozzle.
A professional quality assembly:

- 2800 rpm motor for semi-intensive use.
- Brass axial pump and stainless steel pistons for maximum endurance.
- Automatic shut off function to preserve the motor and reduce electricity consumption.
- Non-deforming, shock-resistant PE injected hood.
- Large diameter moulded hub wheels to cross any obstacle.

High pressure washing function:

- Gun with lockable trigger.
- Sheathed HP/LP multi-jet lance.
- Rotating nozzle lance: cleaning power doubled.
-1 pro HP hose ( 12 m ) on roller with brake.
- 2 removable 0.6 l . detergent tanks that can be controlled separately.


Pipe cleaning function:
Cleans and unblocks all types of pipe obstructed by grease or friable materials such as grease, silt, soap, sand and clay.

- 3 retro-jet nozzle ( $1 / 8$ "): simply guide the hose which moves forward thanks to the pressure.
- 20 m pipe cleaning hose.

Power supply: 230V-50Hz

| Presssure bar | Pump flowrate <br> I/min | Drilling speeds <br> rpm | Motor rating kw | Max. reach m | Pipe $\varnothing \mathbf{m m}$ | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 160 | 10 | 2800 | 3 | $12(\mathrm{HP}$ hose) -20 <br> (pipe cleaning <br> hose) | $40-100$ | 24,000 |

## Capacities

Continuous usage time per day: 1 h 30 .

## Delivered with

- 1 gun,
- 1 HP/LP multi-jet lance,
- 1 rotating nozzle lance,
- 1 Pro HP hose (12 m),
- 13 retro-jet nozzle ((1/8"),
-20 m pipe cleaning hose (Ref. 753578).


## 2932 : Electric High Pressure Pipe Cleaner

## Advantages

Hard-wearing and high performing, for intensive use. Cleans and unblocks all types of pipe: $\varnothing 50-150 \mathrm{~mm}$. Rotating nozzle lance: cleaning power doubled.

## A professional quality assembly:

- 1400 rpm low speed motor for semi-intensive use: allows it to run continuously for several hours at a time ( 4 hours) without the risk of overheating.
- Ceramic tie-rod and piston radial pump for greater longevity.
- Automatic shut off function to preserve
the motor and reduce electricity consumption.
- Non-deforming, shock-resistant PE injected hood. Aluminium cradle frame.
- Large diameter moulded hub wheels to cross any obstacle.


High pressure cleaning function:

- Rotating connector gun: anti-twist.
- 2 channel HP/LP lance with pressure adjustment.
- Rotating nozzle lance: cleaning power doubled.
-2 pro HP hoses $(10 \mathrm{~m}+15 \mathrm{~m})$ and a safety pedal allow the cleaner to be used in places that are inaccessible to the machine (stairs, confined spaces, etc.).
- 1 large capacity detergent tank (7.5 L).


Pipe cleaning function:
Cleans and unblocks all types of pipe $\varnothing 50-150 \mathrm{~mm}$ obstructed by grease or friable materials such as silt, soap, sand and clay.

- 3 retro-jet nozzle: simply guide the hose which moves forward thanks to the pressure.
- 40 m pipe cleaning hose on roller.

| Presssure bar | Pump flowrate I/min | Drilling speeds rpm | Motor rating kW | Max. reach m | Pipe $\varnothing$ mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 150 | 11 | 1400 | 3,2 | $10+15$ (HP hose) / 40 (pipe cleaning hose) | 50-150 | 60,000 | 293280 |

## Capacities

## $\varnothing 50-150 \mathrm{~mm}$

Continuous usage time per day: 4h00.

```
Delivered with
    - 1 Rotating connector gun,
    - 2 Channel HP/LP lance with pressure adjustment.
    -1 Rotating nozzle lance,
    -2 pro HP hoses (10 m + 15 m),
    - }1\mathrm{ safety pedal.
    - }13\mathrm{ retro-jet nozzle (1/4"),
    -40 m pipe cleaning hose.
```


## $5 \square$ MAINTENANCE

## 2932 : Accessories for High Pressure Pipe Cleaner

A complete range of accessories:

- Telescopic lance: frontage cleaning up to 5 m .
- Harness for telescopic lance: lance hold assistance.
- Gutter elbow lance: gutter cleaning, only operates with the telescopic lance Ref. 293233.
- Suction filter screen: filters water from an external tank ( 3 m hose).
$-41 / 8$ " jet nozzle: 3 retro-jets +1 front jet to attack the plug.
$-1 / 8$ " rotating nozzle: rotating jets for pipes with heavy dirt build up, moss, etc.
$-41 / 4^{\prime \prime}$ jet nozzle: 3 retro-jets +1 front jet to attack the plug.

$-1 / 4$ " rotating nozzle: rotating jets for pipes with heavy dirt build up, moss, etc.

- Pipe cleaning hose.

| Description | 293230 | 293280 | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| Telescopic lance | ok | ok | 3,000 | 293233 |
| Harness for telescopic lance | ok | ok | 0,900 | 293234 |
| Gutter elbow lance | ok | ok | 1,200 | 293235 |
| Suction filter screen | - | ok | 5,200 | 293236 |
| 4 1/8" jet nozzle | ok | - | 0,030 | 293272 |
| 1/8" rotating nozzle | ok | - | 0,060 | 293273 |
| $41 / 4$ " jet nozzle | - | ok | 0,035 | 293277 |
| 1/4" rotating nozzle | - | ok | 0,065 | 293278 |
| Pipe cleaning hose 20 m | ok | - | 2,090 | 753578 |



## PIPE INSPECTION

## 2941: Colour Digital Inspection Mini Camera Visioval®®

## Advantages

Image always horizontal thanks to the self-levelling head.
Colour touch screen for intuitive use.
Application on Smartphone or tablet to view / transfer the image.
Possible head localisation on the 16-metre cable version.

## Colour CCD camera head:

Self-levelling image to maintain it horizontal whatever the position of the camera head. Watertight head IP 68 down to 9 m deep. 4 built-in LEDs (power 100 Lux).
Head $\varnothing 17 \mathrm{~mm}$ on 1.2 m semi-rigid cable: for inspections of $\varnothing 20-75 \mathrm{~mm} / 3 / 4$ " - 3" in confined areas (ref. 294110).

$3,5^{\prime \prime}(9 \mathrm{~cm})$ colour touch screen:
Touch screen with intuitive browsing in the many settings: zoom x2, adjustable brightness, black \& white image function, time stamping.
Live viewing during inspection possible on Smartphone and tablet via the Mini Visioval® app (on iOS and Android).

Power supply / Battery life:
Internal rechargeable lithium battery 3.7 V/ 4.2 Ah, battery life several hours.


Photo / video / voice recording:
Resolution: Photos $720 \times 480$ (jpeg) / Videos $640 \times 480$ (avi)
Built-in microphone to record voice comments on real-time videos or photos. 3 transfer modes: via SD card, USB port (cable supplied), or built-in Wifi transmitter for Smartphone or tablet transfer using the Mini Visioval® app (with synchronisation function), to later add annotations to the image, send by email or SMS.

Cable 16 m (ref. 294121): to be used with the Mini Visioval $®$ ref. 294110:
Head $\varnothing 25 \mathrm{~mm}$ to inspect the $\varnothing 40-100 \mathrm{~mm} / 1.1 / 2^{\prime \prime}-4$ " up to 16 metres distance (can negotiate $90^{\circ}$ bends in 50 mm internal diameter pipes) 4 built-in LEDs (power 125 Lux).
Head fitted with a 512 Hz transmitter to be detected by the Virax localizer ref. 294130. Other characteristics of the head equivalent to those of the Mini Visioval® ref. 294110. Cable in turret open with guide for easy storage an cleaning. Base with anti-slip and anti-scratch rubber pads.

| Description | Camera head | For pipes internal Ø mm | Built-in record function | Possibility of localisation | Autonomy | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Mini Visioval® 1,2 m | Fixed self-tilting | 20-75 | Yes | No | 3-5hrs | 2,090 | 294110 |
| Mini Visioval® kit 1,2 m + cable 16 m | Fixed self-tilting | $\begin{gathered} 20-75 / 40(50)- \\ 100 \end{gathered}$ | Yes | Yes | 3-5hrs | 12,000 | 294120 |
| Cable 16 m | Fixed self-tilting | 40 (50) - 100 | Yes | Yes | 3-5hrs | 9,000 | 294121 |

## Capacities

Ref. 294110: Head Ø 17 mm on 1.2 m semi-rigid cable: for inspections of $\varnothing 20-75 \mathrm{~mm} / 3 / 4^{\prime \prime}-3^{\prime \prime}$ in confined areas (ref. 294110). Ref. 294121: Head $\varnothing 25 \mathrm{~mm}$ to inspect the $\varnothing 40-100 \mathrm{~mm} / 1.1 / 2^{\prime \prime}-4 "$ up to 16 metres distance (can negotiate $90^{\circ}$ bends in 50 mm internal diameter pipes).

## $5 \square$ MAINTENANCE

## Delivered with

Ref. 294110:
-1 cable 1.2m.
-1 USB mini-cable.
-1 SD card.
-1 charger for internal battery.
-In plastic case.

Ref. 294121:
-1 cable 16 m.
-2 AA batteries to supply the 512 Hz transmitter.
-In plastic case.
Ref. 294120:
-1 Mini Visioval camera ref. 294110.
-1 cable 16 m ref. 294121.
-In plastic case.

## 2941 : Locator for Mini Visioval®

## Advantages

Allows to locate the 16 m cable head of the Mini Visioval ${ }^{\mathrm{B}}$. Localisation up to 2.45 m deep.
Intuitive search with visual and sound indications of the Mini Visioval®.

Locator ref. 294130 :
Used to find the exact position of the 512 Hz transmitter of the Mini Visioval® 16 m cable head.
Easy and intuitive search with direction display on 3.5" screen of the Mini Visioval® and sound indications.
Two search models:

- A geolocalisation mode to find and move above the probe.
- A depth mode to determine the distance between the probe and the locator.

Also allows to detect the $640 \mathrm{~Hz}, 33 \mathrm{Khz}$ active, $50 / 60 \mathrm{~Hz}$ passive frequencies.
Telescopic design for easy storage.
Operates only with the Mini Visioval® camera (ref. 294110) associated with the 16 m cable (ref. 294121).
Supplied in a plastic shock-proof case.

| Description | Kg | Ref. |
| :---: | ---: | :---: |
| Locator | 4,500 | $\mathbf{2 9 4 1 3 0}$ |
| Complete Mini Visiova $®$ ® kit + 16 m cable + Locator | 16,500 | $\mathbf{2 9 4 1 3 5}$ |



Complete Mini Visioval® kit + 16 m cable + Locator

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## 2940 : Colour digital inspection camera Visioval® ${ }^{\circledR}$ VX

## Advantages

## Camera heads with transmitter for localisation. 30 m hose with distance indication. Detachable and interchangeable camera heads (Switch version).

Portable video inspection system with localisable camera heads in a plastic case with double reinforced walls. Vertical or horizontal inspections of piping with an inner diameter of 40 mm , exhaust pipes, ventilation ducts, flue linings, false ceilings, industrial installations, miscellaneous cavities, etc.

Visioval® VX-26 and VX-40 with non-interchangeable camera heads.
Visioval® VX-SWITCH with interchangeable camera heads for complete inspection amplitude.

Colour CCD camera
With built-in 8.9 kHz transmitter, for exact localisation of the head in the piping (requires localizer Ref. 294054)
Head $\varnothing 26 \mathrm{~mm}$ watertight 3bar/IP68 for inspections of inner $\varnothing 40$ à 125 mm .
Head $\varnothing 40 \mathrm{~mm}$ watertight 1bar/IP67 turns $360^{\circ}$ and tilts $180^{\circ}$ for inspections of inner int. 50 to 200 mm .
Digital display of head position (precision 4 cm ) and tilting on screen.
'Home' function to recenter the camera head in the straight position (on $\varnothing 40 \mathrm{~mm}$ head only). Wide $115^{\circ}$ viewing angle and 0.5 lux sensitivity: precise image event in dark areas.
12 LEDs protected from shock and dirt, with adjustable lighting level.
7" TFT colour screen (18 cm):
Light and excellent quality images thanks to the $800 \times 480$ pixel resolution.
The screen can either be fixed inside the case or held in the hand thanks to its 2 m long cable.
The brightness and contrast can be adjusted.
Solar protection option (Ref. 294034) to reduce glare when working outdoors.
Power supply / Battery life.
Runs on mains or battery supply (supplied with 2 batteries).
Battery level indicated on screen, up to 2 hours per battery.
Battery charge level indicator.

Photo / video recording:
Photo and video recording on 2 GB SD card (supplied), up to 2 hours video. Play Fast forward and rewind / Pause / Delete Functions from Visioval®.
Mini USB port to transfer photos or videos onto PC.
Visioval® VX locator: Fast and accurate localisation of the Visioval® VX $\varnothing 26 \mathrm{~mm}$ and $\varnothing 40$ mm camera head by radiofrequency $(8.9 \mathrm{kHz})$ in the damaged or clogged zone down to a depth of 3 metres underground.
Intuitive search with direction display on colour screen and sound indications.
Telescopic design for easy work.
Li-Ion 3.7V battery.

| Description | Type head camera | Detachable camera head | Locator | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Visioval® VX-26 Caméra | $\varnothing 26$ mm | No | Option | 8,450 | 294035 |
| Visioval® VX-40 Caméra | $\varnothing 40 \mathrm{~mm}$ orientable | No | Option | 9,290 | 294045 |
| Visioval® VX-SWITCH Caméra | $\varnothing 40 \mathrm{~mm}$ orientable | Yes | Option | 9,300 | 294050 |
| Visioval® VX-SWITCH + Locator + Ø26 Head | $\varnothing 26 \mathrm{~mm}$ et $\varnothing 40 \mathrm{~mm}$ orientable | Yes | Delivered with | 9,970 | 294051 |
| Detachable camera head Ø26mm VX-SWITCH | $\varnothing 26$ mm | Yes | - | 0,210 | 294052 |
| Detachable camera head Ø 40 mm VX-SWITCH | $\varnothing 40 \mathrm{~mm}$ orientable | Yes | - | 0,250 | 294053 |
| Visioval® VX Locator | - | - | Yes | 3,130 | 294054 |

## $5 \square$ MAINTENANCE

## Capacities

Camera head Ø 26 mm : for pipes inner $\varnothing 40$ to 125 mm . Passage of $90^{\circ}$ elbows in inner $\varnothing 50 \mathrm{~mm}$.
Camera head $\varnothing 40 \mathrm{~mm}$ : for pipes inner $\varnothing 50$ to 200 mm . Passage of $90^{\circ}$ elbows in inner $\varnothing 80 \mathrm{~mm}$.

```
Delivered with
Visioval® VX camera:
    - 2 batteries: 12 V, 2.6 Ah, Ni-MH.
    - Mains power supply
    - Anti-slip mat: avoids the case slipping on tiled floors.
    - 2 GB SD card.
    - USB cable.
    - 5 Plexiglas cups (VX-40 / VX-SWITCH)
Visioval® VX locator:
    -1 headphone set with sound signal adjustment.
    - 1 charger with micro USB cable
    - 12 pencils
    -1 telescopic rod
- 1 case
```


## Tips

Different accessories complete the use of the camera to make it more effective and handy: elbow head, guide ring, roller centring piece, weight for chimney inspection, etc.

## 2940-2941: Accessories for Mini Visioval® and Visioval®

## Guide ball:

(ref. 294112) allows for centring of the camera Mini Visioval® cable (ref. 294121) in pipes of section $\varnothing 70 \mathrm{~mm}$ to $\varnothing 100 \mathrm{~mm}$.

## Centre guide:

(ref. 294021) for pipe diameters $70 \mathrm{~mm}(\mathrm{~min})$ to $150 \mathrm{~mm}(\mathrm{max})$. For centring the camera in larger diameter pipes.


24 spare brushes:

(ref. 294022) for creating 4 sets of 6 brushes, by cutting them to the most frequently inspected diameters and changing them on the centre guide 294021 (min. 70 mm , max. 150 mm ).

## Extension for centre guide:

(ref. 294033) composed of a 7 cm tube and a 2 nd 150 mm centre guide with brushes. Enables the head to be stabilised and improved guidance in pipes with diameters of over 120 mm . *Only works in conjunction with camera heads $\varnothing 26 \mathrm{~mm}$ and with the centre guide ref. 294021

## Guide ring with protection:

(ref. 294031) enables the $26 \mathrm{~mm} \varnothing$ head to be protected from impact and acts as a centre guide 50 mm Ø.

## 7" screen solar protection:

(ref. 294034) reduces glare on the VISIOVAL's 7" monitor. For optimum visibility event outdoors.

## Protection cage:

(ref. 294041) protects the plastic dome of the $40 \mathrm{~mm} \varnothing$ head against shock and scratches.

## Centring device with rollers:

(ref. 294042) improved $40 \mathrm{~mm} \varnothing$ centring and guiding for inspections in 100-150 mm $\varnothing$.
Kit of 10 plastic domes:
(ref. 294043) allows replacing the plastic dome of the $40 \mathrm{~mm} \varnothing$ head when scratched or damaged.

| Description | Mini Visioval ${ }_{\text {® }}$ | Visioval ${ }^{(8)}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| Guide ball for 16 m cable Mini Visioval ${ }^{8}$ | ok | - | 0,090 | 294112 |
| Ø 150 mm 6" centre guide | - | ok | 0,120 | 294021 |
| 24 Spare brushes for $294021$ | - | ok | 0,050 | 294022 |
| Elbow guide | - | ok | 0,020 | 294023 |
| Battery for Visioval ${ }^{\circledR}$ | - | ok | 0,550 | 294027 |
| Weights for chimney | - | ok | 0,720 | 294028 |


| Description Mini Visioval® | Visioval® | Kg | Ref. |  |
| :--- | :--- | :--- | :--- | :--- |
| Guide ring with <br> protection | - | ok | 0,020 | 294031 |
| Extension for <br> centre guide * | - | ok | 0,150 | 294033 |
| Protection <br> cage | - | ok | 0,100 | 294041 |
| Protection <br> solaire d'écran <br> $7 "$ | - | ok | 0,100 | 294034 |
| Centering <br> device with <br> rollers | - | ok | 0,075 | $\mathbf{2 9 4 0 4 2}$ |
| Kit of 10 plastic <br> domes | - | ok | 0,150 | $\mathbf{2 9 4 0 4 3}$ |

## 2942: Micro Visioval® ${ }^{\circledR}$ 5-in-1 camera

## Advantages

5-in-1 tool: Inspection Camera, Laser Telemeter, Infrared Thermometer, Torch, Laser Pointer.
Easy information reading on the large 4.3" colour screen. Underwater and piping inspection with its watertight camera head (IP67).

## Inspection micro-camera:

Inspect, check and search in confined areas, piping, sight holes, partitions, underwater and in the dark with $\varnothing 8 \mathrm{~mm}$ watertight camera (IP67) fitted with 6 white LEDs.
Record up to 100 photos directly in the built-in flash memory.
Easy manual pushing thanks to axial stiffness of the 105 cm flexible and easy passage in elbows with its minimum radius of curvature of 30 mm .
Excellent handling with its shock-proof Soft Touch reinforced casing and folds to store and protect the flexible.
X 4 screen zoom, comparative image (divides the screen into 2 images: frozen and live), photo viewing and deletion, PC transfer.

## Laser telemeter

For fast measurement in the worksite.
Class 2 laser, range up to 20 metres. Displays the last 3 measurements on screen.


Infrared thermometer
Check the temperature of clogged heating installations and radiators, conditions before/after maintenance work.
Temperature range from $-20^{\circ} \mathrm{C}$ to $+350^{\circ} \mathrm{C}$. Last 4 measurements displayed on screen.
Torch, always handy to inspect under bath tubs, crawl spaces.
Laser pointer to identify and point what cannot be reached physically.
Power supply: 4 LR6 1.5 V batteries (supplied).

| Description | Kg | Ref. |
| :---: | :---: | :---: |
| Micro Visioval® 5-in-1 camera | 0,990 | $\mathbf{2 9 4 2 0 0}$ |
| Set of 4 accessories for Micro Visioval® | 0,005 | $\mathbf{2 9 4 2 0 1}$ |

## Delivered with

Metallic box and fabric storage pouch.
4 camera head tips: magnetic tip to recover small metal parts, single and double hooks to recover objects, mirror for inspection in angles.
4 LR6 1.5 V batteries (AA).
Internal flash memory.
USB - Micro USB transfer cable.

## $5 \square$ MAINTENANCE

## CLEANING PUMP

## 2950 : Descaling Pump

## Advantages

Faster and more effective action thanks to its electric manual flow reverser to remove deposits in the 2 directions.
Easy draining with its lower handle molded in the tank

Translucent, anti-impact plastic tank to view the fluid level.
Balanced and powerful motor ( 150 W ) for a $33 \mathrm{l} / \mathrm{min}$ flow rate and an elevation height up to 12 metres.
IP54 protected motor for maximum lifetime.
Robust and practical transport handle.
Specific funnel screwed instead of the stopper for easy filling.
Max usage temperature: $50^{\circ} \mathrm{C}$.
Virax additives must be added to optimise the action of the sludge removal pump and descaling pump. These additives are specific to the cleaning to be carried out. Their objective is to re-establish the ideal circulation in the installation for better effectiveness.


| Description | Pump flowrate <br> I/min | Motor rating kW | Tank capacity L Elevation height $\mathbf{m}$ | Use | Kg | Ref. |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Descaling pump | 33 | 0,150 | 15 | 12 | Boiler | 9,200 | $\mathbf{2 9 5 0 0 0}$ |

## Delivered with

Two 2 m long transparent pipes and 1 set of 8 connectors included to adapt to all configurations.

```
Tips
Choose the descaling fluid to use according to the material of the boiler heating element:
- All materials including aluminium: multi-material descaling fluid ref. 295011 and 295012 not requiring any neutralisation phase.
```



## Much more than just quality, here's the Virax commitment!

Virax commits to total, permanent and durable satisfaction of users and therefore applies a process based on:

A proactive product plan.
A constant innovation process.
A focus on permanent improvement.
Improved customer services.
An assurance of optimum availability rate.
Customer satisfaction, the heart of our commitments.

## 2950 : Sludge Removal Pump

## Advantages

## Sludge removal pump: 3 functions in 1:

- Sludge removal from radiators and heated floors to eliminate cold zones.
- Algae elimination (sources of blockages) in heated floors.
- Descaling of boiler heating elements (copper and steel only).

Translucent, anti-impact plastic tank to view the fluid level.
Manual flow reverser (electric) to attack deposits in both directions: quicker and more effective action.
IP54 protected motor for maximum lifetime.
Robust and practical transport handle.
Max usage temperature: $50^{\circ} \mathrm{C}$.
Virax additives must be added to optimise the action of the sludge removal pump and descaling pump. These additives are specific to the cleaning to be carried out. Their objective is to re-establish the ideal circulation in the installation for better effectiveness.

Accessory available: 20 m transparent pipe extension (ref. 295022) to connect to the water inlet, drains, etc.


| Description | Pump flowrate <br> I/min | Motor rating kW | Tank capacity L | Elevation height $\mathbf{m}$ | Use | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | Ref.


| Delivered with |
| :--- |
| Two 2 m long transparent pipes and 1 set of 8 connectors included to adapt to all configurations. |

## Tips

Using a neutralizer is indispensable to complete descaling, to preserve the boiler, the descaling pump and environment.


## $5 \square$ MAINTENANCE

## 2950 : Virafal® High Flow Sludge Removal Pump / Descaling Pump

## Advantages

1 standard version, 1 connected version in compliance with European Directive EN 806.

## Mechanical cleaning 2 in 1:

Air/Water pulses to separate the sludge. Air/Water continuous flows to expel the sludge.

## Chemical cleaning 4 in 1:

Sludge removal from radiators. Sludge removal and sanitization of heating floors. Protection against scale and corrosion.
Disinfection of drinking water pipes.
Easy installation with its roller trolley and fastening suction cups.
Connectors and pipes supplied for immediate use.
High performance action: Maximum flow rate 80L/min and maximum pressure 8 bar. Effective and robust compressor: Self-lubricated, power 1.5 kW and evacuates $200 \mathrm{~L} / \mathrm{min}$. Maximum temperature of use: $30^{\circ} \mathrm{C}$.


For easy transport of your Virafa| $®$ or Virafal $®$ Connect, models 295053 and 295059 are delivered with an extra raised handle. Tool-free assembly, quick height adjustment. Handle also available alone (ref. 753778).

Additional features of the VIRAFAL® Connect:
Connects with a SmartPhone, a tablet under Android or a PC via a Bluetooth connection to print an intervention report in compliance with European Directive EN 806 on drinking water piping.
Intervention report written and transferred using the Virafal application available on Android and PC

The use of Virax additives (sold separately) requires using the fitting ref. 295052 and injector ref. 295051. These additives allow chemical use for all types of installations. They can be rejected to the sewers without detrimental effect on the environment.

| Description | Pump flowrate //min | Motor rating kW | Connectable | Rg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Virafal® high flow <br> sludge removal pump / <br> descaling pump | 80 | 1,500 | No | Boiler / Radiator / <br> Heated floor / Drinking <br> water pipe | 26,000 |

[^5]
## 2950 : Additive and Accessory for Cleaning Pump

A complete range of additives that are vital to optimise the action of the VIRAFAL® sludge removal pump, descaling pump and sludge removal unit. These additives are specific to the cleaning to be carried out.
Their objective is to re-establish the ideal circulation in the installation for better effectiveness.

## Descaling fluids:

To descale domestic hot water installations and the boiler heating element, and restore their energy performance.
(ref. 295010 - 10L) Descaling only for steel or copper installations. A mix of acid, defoaming agents and corrosion inhibitors to avoid damaging the piping. Colour indicator indicating whether the acid is powerful enough or not. The use of a neutralizer ref. 295015 is necessary after descaling.
(ref. 295011 - 1L and 295012 5L) Multi-material descaling fluid compatible with all metals and alloys normally present in installations, including aluminium. To descale aluminium parts, limit cleaning time to 2 hours whenever possible. This multi-material descaler does not require using a neutralizer: once descaling is complete, just rinse the installation thoroughly.

## Neutralising agent:

(ref. 295015) to be used after using the steel / copper descaler 295010 only. For neutralising acidity remaining in the heating element, and then neutralise the descaling fluid remaining in the pump before disposal.

## Sludge remover:

(ref. 295025) for radiators and heated floors. Sludge elimination to re-establish the heating system's effectiveness; non-acidic. Compatible with all metals.

## VIRAFAL® sludge remover for radiators:

(ref. 295055) for radiators only. Sanitizes and removes sludge and deposits in radiators.
Compatible with all metals.
VIRAFAL® sludge remover for heated floors:
(ref. 295056) for heated floors only. Eliminates both sludge and algae present in heated floors.
Compatible with all metals.

## Sanitizer:

(ref. 295026) for heated floors. Algae and bacteria destruction to optimise thermal performance. Compatible with all metals.

## Protector:

(ref. 295027) for radiators and heated floors. Improves the installation's lifetime by slowing down sludge and corrosion return. Compatible with all metals.

## VIRAFAL® protector:

(ref. 295057) for radiators and heated floors. Improves the installation's lifetime by slowing down sludge and corrosion return.

VIRAFAL® disinfectant:
(ref. 295058) for drinking water pipes. Eliminates germs from drinking water pipes.

## 20 m transparent pipe extension:

(ref. 295022): for easier access to water inlets and outlets.
Injector for VIRAFAL® additives:
(ref. 295051) indispensable for chemical actions with the VIRAFAL®, this injector allows for continuous and even product dispensing in the water flow. *

## Reducer for VIRAFAL® additives:

(ref. 295052) this reducer, ideal for chemical actions with the VIRAFAL®, allows to reduce the flow to apply the chemical in the entire piping. **

* Ref. 295052 only.
** Ref. 295052 only.

| Description | Use | Packaging | 295000 | $\mathbf{2 9 5 0 2 0}$ | $\mathbf{2 9 5 0 5 0}$ | Kg |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Descaling fluid for <br> steel, copper | Boiler | 10 L Container | ok | ok | - | 10,700 |
| Neutralising agent | Boiler | 1 kg Box | ok | ok | - | 1,050 |

## $5 \square$ MAINTENANCE

| Description | Use | Packaging | 295000 | 295020 | 295050 | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Multi-material descaling fluid | Boiler | 1 L Container | ok | ok | - | 1,065 | 295011 |
| Multi-material descaling fluid | Boiler | 5 L Container | ok | ok | - | 5,350 | 295012 |
| Sludge remover | Radiator / Heated floor | 1 L Container | - | ok | - | 1,200 | 295025 |
| VIRAFAL® sludge remover for radiators | Radiator | 1 L Container | - | - | ok | 1,400 | 295055 |
| VIRAFAL® sludge remover for heated floors | Heated floor | 1 L Container | - | - | ok | 1,400 | 295056 |
| Sanitizer | Heated floor | 1 L Container | - | ok | - | 1,200 | 295026 |
| Protector | Radiator / Heated floor | 1 L Container | - | ok | - | 1,200 | 295027 |
| VIRAFAL® protector | Radiator / Heated floor | 1 L Container | - | - | ok | 1,400 | 295057 |
| VIRAFAL® disinfectant | Drinking water pipe | 1 L Container | - | - | ok | 1,400 | 295058 |
| Flexible pipe extension | - | 20 m | - | ok | - | 3,500 | 295022 |
| Injector for VIRAFAL® additives * | - | - | - | - | ok | 0,600 | 295051 |
| Reducer for VIRAFAL® additives ** | - | - | - | - | ok | 0,400 | 295052 |
| Enhanced handle set for VIRAFAL® | - | - | - | - | ok | 2,000 | 753778 |

## HYGIENE

## 3600 : Towels

Very high degreasing power thanks to the combination of a very high quality liquid detergent with an abrasive, non-scratching, towel.
Easy, fast and efficient cleaning, without water.
No rinsing or drying is required. Leaves no residue.
Removes greases, lubricants, adhesives, oils, tar, bitumen, paint, ink, waxes, coal, graphite, grass stains and other stubborn stains.
Applications: plumbing, industry, storage, mechanical, DIY, gardening, painting, printing, etc. Softens and treats the skin thanks to a mild emollient added to the cleaning agent.


Dermatologically tested.
Pleasant smell (lemon).

| Contents | Kg | Ref. |
| :---: | :---: | :---: |
| Box of 70 towels | 0,710 | $\mathbf{3 6 0 0 0 0}$ |

## Virax supports future installers

Virax helps teachers promote the industry to students. Every year, Virax and teachers create a competition to test the skills of future graduates in a fun way. The best students win prizes to help them get started in their new profession.



## 6 WORKSTATION



## 6 WORKSTATION

## SOLDERING ACCESSORY

## 5284 : Universal Brazing Flux

Ripoflux: Flux paste for silver and phosphorus-copper brazing. Ensures good wetting of copper and its alloys, when melted, for producing high-quality brazed joints.
Smartflux: For preparing the solder of copper domestic hot and cold water pipes: changes colour when soldering temperature is reached, non flowing, easy brush application. Particularly recommended for use with the Cobraz 28 and Cobraz 54 electric soldering machines.

| Description | Capacity | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| Smartflux | 250 g | 0,280 | 528420 |



## 5283 : Soft Solder

Reel of solder. Good fluidity, good wetting and bonding characteristics. For soft soldering copper hot and cold water supply pipes. Particularly recommended for soft soldering in conjunction with the Cobraz 28 and Cobraz 54 electric soldering machines.
Alloy contains Selenium for excellent capillary attraction. Contains no Nickel, Lead nor antimony. Melting point : $210^{\circ} \mathrm{C}$. Heat resistant up to $110^{\circ} \mathrm{C}$. Solder strength $52 \mathrm{~N} / \mathrm{mm}^{2}$.

| $\varnothing \mathrm{mm}$ | Kg | Ref. |
| :---: | :---: | :---: |
| 2 | 0,250 | 528346 |



## 2000 : Fixtub ${ }^{\circledR}$

Adjustable pipe holder for accurately and rigidly positioning two pipes (or profiled sections) at a given angle during assembly. Allows complete freedom of movement during welding or brazing. Wing-nut tightening. Galvanized parts.

| Pipe $\varnothing \mathrm{mm}$ | Max. arm length $\mathbf{~ m m}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| $8-30$ | 60 | 0,220 | $\mathbf{2 0 0 0 1 0}$ |

## 5282 : Flint Ignitor

| Description | Kg | Ref. |
| :---: | :---: | :---: |
| $1 \times$ | 0,070 | 528280 |
| Box of 6 packs of 6 spare flints | 0,065 | $\mathbf{5 2 8 2 8 5}$ | the Cobraz 28 and Cobraz 54 electric soldering machines. for soft soldering in conjunction with Melting point : $210^{\circ}$. Heat resistant up to $110^{\circ}$ C. Solder strength 52 N/mı

.

## Virax, French manufacturer

In its Production Centre extending over more than $20,000 \mathrm{~m}^{2}$ situated in Epernay, France, Virax manufactures tools and machines designed by its R\&D Center to meet the requirements of professionals. Plasturgy, machining, milling, grinding, assembly and painting, all these activities are performed on site for manufacturing control and quality.

## VICE

## 2002 : Etaugriff® Pipe Vice

Trapezoidal thread screw. High yield malleable cast iron vice. Reversible frame for obtaining the best working position on workbench, tripod or table. Hardened steel jaws. V-shaped pipe holder.

| No. | Ø " | $\varnothing$ mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: |
| 0 | 1/8-2 | 10-60 | 3,720 | 200200 |
| 1 | 1/4-3 | 13-90 | 6,340 | 200210 |
| 2 | 1/2-4.1/2 | 21-127 | 10,500 | 200220 |
| 3 | 3/4-6 | 27-168 | 17,000 | 200230 |

## 2003 : Chain Vice

Presetting screw. V-shaped pipe holder. Forged cam locking handle for immediate clamping. High-strength hardened steel chain. High yield malleable cast iron vice.

| A $^{\prime \prime}$ | A mm | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| $1 / 8-4$ | $10-114$ | 4,300 | 200340 |

## 2003 : Double Chain Vice

For use in boiler shops, petroleum and chemical industries, shipyards, water and gas supply services, etc. High-strength hardened steel chain. High yield malleable cast iron vice.

| $\mathbf{A}^{\prime \prime}$ | A mm | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| $2.1 / 2-12$ | $76-325$ | 34,000 | $\mathbf{2 0 0 3 5 0}$ |



## 2004 : Parallel Vice

This vice is three tools in one: a parallel vice, a pipe vice and an anvil.
Steel housing providing long guide length.
4 brass adjusting screws for centring and taking-up play in the moving jaw.


| L mm | A1 mm | A2 " | H mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 105 | 135 | 1/2-1.1/4 | 125 | 5,650 | 200410 |
| 125 | 155 | 1/2-1.1/2 | 140 | 8,800 | 200412 |
| 150 | 180 | 3/4-2 | 180 | 13,850 | 200415 |

## 6 WORKSTATION

2004 : Swivel Base for Parallel Vice
Adjustable swivel base allowing $360^{\circ}$ rotation of vice.

| For | Kg | Ref. |
| :---: | :---: | :---: |
| 200410 | 0,600 | 200411 |
| 200412 | 1,000 | 200413 |
| 200415 | 1,500 | 200416 |



## WORKBENCH

## 2005 : Folding Portable Stand

Very sturdy angle-section legs.


| $\mathbf{H ~ m m}$ | $\mathbf{P ~ m m}$ | Equipment | Kg |
| :---: | :---: | :---: | :---: |
| 925 | 835 | No vice | 15,000 |

## FITTERS TABLE

## 2009 : Professional Fitter's Table

Very sturdy construction, able to support heavy loads. Highly stable.
Easy to set-up, take-down and carry.
Very thick beechwood top. 3 reinforcing tie-bars for increased rigidity. 40 mm angle section legs.
Max load: 500 kg .
Version with wheels + handle set available for easy travel. Screws included, quick assembly model.
The wheels + handle set (réf. 200912) is only available for users with an existing table.


| Working dimensions mm | E mm | H mm | Kg Ref. |
| :---: | :---: | :---: | :---: |
| $1200 \times 540-$ No wheels / handle | 50 | 820 | 43,000 |
| $1200 \times 540-$ With wheels / handle | 50 | 820 | 44,500 |



## Virax, French manufacturer

Virax is located in Epernay, the Champagne capital, and was founded more than 100 years ago with the launch of its famous "Virax threader", the threader that "Turns around the Axis". Today, the production facility covers more than 20,000 m².

## 2009 : Standard Fitter's Table

## Advantages

Stability: thanks to its wide base.
Easy to carry: lockable folding legs, lightweight design.
Easy vice attachment: no shoulder between the worktop and the angle section.

Multi-ply wooden worktop with steel angle section frame.
$\varnothing 40 \mathrm{~mm}$ tubular legs.
Easy to install and dismantle.


Max load: 300 kg .


| Working dimensions mm | E mm | $\mathbf{H ~ m m}$ | Kg |
| :---: | :---: | :---: | :---: |
| $1080 \times 610-$ No wheels / handle | 32 | 840 | 25,000 |
| $1080 \times 610-$ With wheels / handle | 32 | 840 | 26,500 |

## 2009: Set wheels + handle for fitter's table

For easy travel. Screws included, quick assembly model.

| Description | Kg | Ref. |
| :---: | :---: | :---: |
| Wheels / handle set | 1,500 | 200912 |



## PLUMBER'S TABLE

## 2012 : Professional Plumber's Table

Beechwood worktop. With lower tray. Tubular legs.
Max load: 200 kg.


| Working dimensions mm | E mm | $\mathbf{H ~ m m}$ | Kg |
| :---: | :---: | :---: | :---: |
| $700 \times 500$ | 30 | 830 | 19,000 |

## 6 WORKSTATION

## LIGHTING

## 2628 : Waterproof XL spotlight

## Advantages

Waterproof for use in extreme conditions with its IP67 rating. Based on the COB LED technology, high power (2000 lumens) to light your worksites.
Handy Power Bank function to recharge your mobile devices.
Waterproof worksite spotlight (IP67 rating) with sturdy cast aluminium housing for heavy-duty and professional use in demanding work environments.
Emergency battery function with USB port to recharge mobile devices. COB LED technology for powerful 2000 lumen lighting.
Extended lifetime up to 20 hours with its $7.3 \mathrm{~V} / 4000 \mathrm{mAh}$ Li-ion battery.
 Lighting intensity adjustment over 5 levels from 10\% to 100\%. Jointed handle with powerful magnets

Lighting time indicator, battery charge indicator during charging.
Charger and recharging cable included.

| Size $\mathbf{~ m m}$ | Kg | Ref. |
| :---: | :---: | :---: |
| $163 \times 163 \times 63$ | 0,790 | $\mathbf{2 6 2 8 2 0}$ |



## 2628 : Portable mini spotlight

## Advantages

Min size and max power for free use. Easy handling and multiple positions with its 4-in-1 jointed base.
Brightness adaptable to your needs thanks to its ultra-precise intensity adjustment.

COB LED technology offering a powerful 1000 lumen lighting in such a compact spotlight. Can be used in all conditions thanks to its IP65 rating.
Extensive lifetime up to 15 hours with its $3.65 \mathrm{~V} / 4000 \mathrm{mAh}$ Li-ion battery. Accurate intensity adjustment from $10 \%$ to $100 \%$.
Easy handling, multiple positions and light orientation with its 4-in-1 jointed base: ring, foot, magnet, clamp.

USB charging cable included.

| Size mm | Kg | Ref. |
| :---: | :---: | :---: |
| $104 \times 96 \times 38$ | 0,250 | $\mathbf{2 6 2 8 2 1}$ |




## 100\% guarantee for 2 years

Virax guarantees all its products for 2 years at 100\%, excluding consumables and batteries, and excluding abuse or product modified.

## 2628 : PRO 2-en-1 compact lamp

## Advantages

Multi-purpose with its dual function: directional spotlight or widespread lighting.
Adapts to all configurations with its magnetized jointed foot.
Long operating lifetime with its 3.7 V Li-ion battery.
Multipurpose use, adapts to your needs: directional spotlight or widespread lighting.
Adapted to all work conditions with its IP65 rating.
Multiple orientation positions to adapt to all lighting configurations with its retractable suspension hook and its magnetized jointed foot with $180^{\circ}$ rotation.
Sturdy and ergonomic ultra-slim housing (13mm only) for excellent handling, carry it in your pocket.
Powerful lighting up to 200 lumens and low power consumption thanks to its COB LED technology.
Operating time up to 6 hours with its $3.7 \mathrm{~V} / 1600 \mathrm{mAh}$ Li-ion battery.
Brightness adjustable from $50 \%$ to $100 \%$ power.
Charger and charging cable included.

| Size $\mathbf{~ m m}$ | Kg | Ref. |
| :---: | :---: | :---: |
| $122 \times 60 \times 28$ | 0,130 | $\mathbf{2 6 2 8 2 2}$ |



## STORAGE

## 3826 : Textile backpack with rollers

## Advantages

Double use: Back pack or trolley.
Thick and strong fabric: $1200 \times 1200$ deniers.
Multiple storages and high capacity: adapts to your needs.
High mobility: telescopic handle integrated to the back of the bag, wheels fitted on metal shaft and ball bearings.
Many compartments ensuring easy tool access: wide opening main compartment with 2 internal pockets and removable internal tool holder, 2 external compartments with zipper, and 2 side pockets with adjustable strap for long tools.
Reflective strip for high visibility in the dark.
Comfortable use: reinforced padded back and adjustable padded straps (straps stored in the back when pack used as trolley), ergonomic and strong upper handle.

Tools sold separately.


| Description | Max load kg | Internal dimensions mm | External dimensions mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Textile backpack with rollers | 15 | $450 \times 350 \times 200$ | $500 \times 420 \times 250$ | 3,000 | $\mathbf{3 8 2 6 5 3}$ |

Virax is on Facebook!
@viraxofficial

## 6 WORKSTATION

## 3826 : Textile Tool Bag

## Advantages

Multiple, practical storage compartments. Can hold up to 15 kg of tools and accessories (depending on model).
Soft protective cover. (According to model)
Thick, sturdy fabric: $1200 \times 1200$ stitch.
Functional and hard-wearing textile bag.
Padded shoulder strap.
Leather grip.
Stiff, water resistant base compartment.
Special screwdriver compartment.
Mini textile bag (ref. 382650) and textile bag (ref. 382660):
-Aluminium carry bar.
-Interior elastic straps to hold tools in place.

Textile bag (ref. 382660):
-Metal saw storage.
Bucket bag (ref. 382655):
-Removable tool holder spacer.
-Metal holder for tape measure.


Tools sold separately.

| Description | Max load kg | Internal dimensions mm | External dimensions mm | Kg | Ref. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Mini textile bag | 12 | $340 \times 200 \times 200$ | $380 \times 320 \times 320$ | 2,300 | $\mathbf{3 8 2 6 5 0}$ |
| Textile bag | 15 | $480 \times 220 \times 340$ | $560 \times 320 \times 370$ | 2,800 | $\mathbf{3 8 2 6 6 0}$ |
| Textile bucket bag | 15 | $270 \times 270 \times 260$ | $300 \times 300 \times 410$ | 2,000 | $\mathbf{3 8 2 6 5 5}$ |

## 3826 : Leather Fitter's Tool Bag

Top quality tan leather, waterproofed. Reinforced stitching. Buckle fasteners. 3 double leather studs on the underside of the bag. Inside pocket.

Tools sold separately.

| Internal dimensions mm | External dimensions $\mathbf{~ m m}$ | Kg | Ref. |
| :---: | :---: | :---: | :---: |
| $470 \times 140 \times 140$ | $530 \times 180 \times 170$ | 1,800 | $\mathbf{3 8 2 6 7 0}$ |

## 3826 : Metal Fitter's Tool Bag

Painted sheet metal. Replaceable strap. Lid with closing flaps.

| Internal dimensions mm | External dimensions mm | $\mathbf{K g}$ | Ref. |
| :---: | :---: | :---: | :---: |
| $545 \times 175 \times 245$ | $570 \times 180 \times 270$ | 3,920 | 382685 |



## VACUUM CLEANER

## 0501 : Water and Dust Vacuum Cleaner

## Advantages

Anti-clogging system thanks to its 2 filters.
Vacuums everywhere thanks to its 5 m hose.
Used alone or with Virax core drills.
To vacuum water, dust, small gravel, plaster, soot and so on during maintenance or repair work (water leaks, sanitary system installation, masonry, etc.).
Anti-clogging system to remove very fine dust with no loss of suction: 1 washable anti-bacteria filter and 1 nylon filter.
Can be moved easily thanks to 2 fixed wheels and 2 swivel wheels.
Powerful, graded speed 1500 W motor with ceramic collector for a longer lifetime.
Adapted to Virax V150+ core drills and water retrievers for V150+, V250 and V350 stands.
Delivered with an accessory and storage kit.

| Description | Capacity L | Kg | Ref. |
| :---: | :---: | ---: | :---: |
| Water and dust vacuum cleaner | 37 | 10,000 | $\mathbf{0 5 0 1 5 7}$ |
| Pack of 10 dust paper bags | 30 | 0,150 | $\mathbf{0 5 0 1 6 4}$ |




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ALL SYSTEMS COMPATIBLE WITH VIRAX JAWS AND INSERTS


A

| ACOME Acome MT | 12-16-20-25 | RF-P | RF | H |
| :---: | :---: | :---: | :---: | :---: |
| ACOME - Acopex Alu | 16-20-32 | TH/H-ML/U | TH/U | TH/H/U |
|  | 26 | TH/H-ML | TH | TH/H/U |
|  | 40-50-63 | - | - | TH/H/U |
| AC-FIX Press | 12-16-20-25-32 | RF-P/U | RF/U | H/U |
| AC-FIX Press Multi | 16-18-20-25-32 | RF-P/H-ML/U | RF/U | H/U |
|  | 40 | - | U | U |
|  | 50-60 | - | - | U |
| AHLSELL A-Press elforzinkad | 12-15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35 | - | - | M |
|  | 42-54 | - | - | M |
| AHLSELL A-Press koppar | 12-15-18-22-28 | V | V | V |
|  | 35-42-54 | - | - | V |
| AHLSELL A-Press rostritt | 12-15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35 | - | - | M |
|  | 42-54 | - | - | M |
| AIRBEL Pressclim | 12-15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35 | - | - | M |
|  | 42-54 | - | - | M |
| AIRBEL Sertinox | 15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35 | - | - | M |
|  | 42-54 | - | - | M |
| ALB Sistema Multicapa | 14-16-18-20-32 | H-MLTH/U | TH/U | H/TH/U |
|  | 26 | H-MLITH | TH | H/TH |
| ANQUIER Aser | 12-16-20-25 | RF-P | RF | H |
| APE RACCORDERIE Raccordi a pressare | 16-20 | TH/H-ML/U | TH/U | TH/H/U |
|  | 18 | TH | TH | TH |
|  | 26-32 | TH/H-ML | TH | TH/H |
|  | 40 | - | U | U |
|  | 50-63 | - | - | U |
| ATLAS COPCO Airnet | 15 | M | M | M |
|  | 28 | M | - | M |
|  | 35 | - | - | M |
|  | $\begin{aligned} & \text { 42-54-76.1-88.9- } \\ & 107 \end{aligned}$ | - | - | M |

B

| BAMPI Balpex | 14-16-18-20-26-32 | TH | TH | TH |
| :---: | :---: | :---: | :---: | :---: |
|  | 40 | - | TH | TH |
|  | 50 | - | - | TH |
| BARBI Easypress | 12-16-20-25-32 | RF-P/U | RF/U | H/U |
| BARBI Multipex | $\begin{aligned} & 16-20 \times 2.0-25- \\ & 26-32 \end{aligned}$ | RF-P/U/TH | RF/U/TH | TH/H/U |
|  | $18-20 \times 2.5$ | U/RF-P | U/RF | H/U |
|  | 40 | - | U | U |
|  | 50-63 | - | - | U |
| BRASELLI Pressfiting PE-X | 16-20-25-32 | RF-P | RF | - |
| BRASELLI Pressfitting Multicapa | 16-18-20-25-32 | U | U | U |
|  | 40 | - | U | U |
|  | 50 | - | - | U |
| BRASS \& FITTING RetiPRESS | 16-32 | RF-P | - | - |
| BRASS \& FITTING MultiPRESS | 16-32 | U | U | U |
|  | 40-50-63 | - | - | U |
| BROEN Ballofix Press | 15-18-22 | M/N | V | MN |
| BROSSETTE Eurobasic | 12-16-20-25 | RF-P | RF | H |
| BUCCHI tech MP | 14-16-20-26-32 | TH | TH | TH |


| CEDEO Altech (Comap) | 12-16-20-25 | RF-P | RF | H |
| :---: | :---: | :---: | :---: | :---: |
| CEDEO Altech (IBP B Press) | $\begin{aligned} & \text { 12-14-15-16-18- } \\ & 22-28 \end{aligned}$ | V | V | V |
|  | 35-42-54 | - | - | V |
| COES Coesklima | 14 | U | - | U |
|  | 16-18-20-25-32 | U | U | U |
| COES Coesklima (K-Fit) | 40 | - | U | U |
|  | 50 | - | - | U |
|  | 63-75 | - | - | U CHAINS |
| COMAP PexPress | 12-16-20-25 | RF-P | RF | H |
| COMAP SkinPress | 14-16-18-20-26-32 | TH | TH | TH |
|  | 40 | - | TH | TH |
|  | 50-63 | - | - | TH |
| COMAP Multiskin | 16-20-26-32 | TH/U | TH/U | TH/H/U |
|  | 40 | - | TH/U | TH/U |
|  | 50-63 | - | - | TH/U |
| COMAP Sudopress Cu | $\begin{aligned} & \text { 12-14-15-16-18- } \\ & 22-28 \end{aligned}$ | V | V | V |
|  | 35-42-54 | - | - | V |
| COMAP XPress | 12-15-18-22 | M | - | M |
|  | 28 | M | - | M |
|  | 35-42-54 | - | - | M |
| COMAP XPress | 15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35-42-54 | $\cdots$ | - | M |
| COMISA Evo Press | 14-16-18-20-26-32 | H-ML/TH | TH | H/TH |
|  | 25 | TH | TH | TH |
|  | 40 | - | TH | TH |
|  | 50-63 | - | - | TH |
| COMPTOIR DE PICARDIE Multiquick | 16-20 | U/TH | U/TH | U/TH |
|  | 26 | TH | TH | TH |
| COMPTOIR DE PICARDIE Quick plomberie | 16-20 | H-ML/TH/U | TH/U | H/TH/U |
|  | 26 | H-ML/TH | TH | TH/H |
| CONEL Connect Multi | 16-20-32 | TH/H-ML/U | TH/U | TH/H/U |
|  | 26 | TH/H-ML | TH | TH/H |

ALL SYSTEMS COMPATIBLE WITH VIRAX JAWS AND INSERTS



| CORUS Forcas | 28 | M | M | M |
| :---: | :---: | :---: | :---: | :---: |
|  | 35 | - | - | M |
| D |  |  |  |  |
| DALPEX Laser multi Dalpex | 14-16-18-20-26-32 | TH | TH | TH |
|  | 40 | - | TH | TH |
|  | 50-63 | - | - | TH |
| DIWA Flex Systems | 14-16-18-20-26-32 | TH | TH | TH |
|  | 40 | - | TH | TH |
| DUOFIL Maximetal | 16-20-32 | RF-P/U | RF/U | U |
| DW VERBUNDROHR Multitubo | 16-20-25-32 | U | U | U |
|  | 40 | - | U | U |
|  | 50 | - | - | U |
|  | 63-75 | - | - | U CHAINS |


| EMMETI Gerpex-Fivpress Easytec | 14-16-18-20-26-32 | TH | TH | TH |
| :---: | :---: | :---: | :---: | :---: |
|  | 40 | - | TH | TH |
|  | 50 | - | - | TH |
| ESTA ROHR Simplesta | 15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35 | - | - | M |
| EUROTUBI EUROPA Pressititing System | 12-15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35 | - | - | M |


| EBRILLE Monflex | 16-18-20-25-32 | U | U | U |
| :---: | :---: | :---: | :---: | :---: |
|  | 40 | - | U | U |
|  | 50-63-75 | - | - | U |
| EBRILLE Monflex (F5) | 16-18-20-25-32 | U | U | U |
|  | 40 | - | U | U |
|  | 50-63-75 | - | - | U |
| EBRILLE Monflex (F8) | 16-20-25-26-32 | U | U | U |
| EBRILLE Monflex (F9) | 16-20-25-26-32 | TH | TH | TH |
| EBRILLE Monflex (F18) | 16-20-25 | TH/U | TH/U | TH/H/U |
|  | 26 | TH | TH | TH/H |
|  | 32 | TH/U | TH/U | TH/H/U |
| EFFEBI Presstige | 15-18-22-28 | MN | V | MN |
|  | 35 | - | - | M N |
| EFFEBI Tof Multipinza | 16-18-20-32 | TH/H-ML/U | TH/U | TH/H/U |
|  | 25 | TH/U | TH/U | TH/H/U |
|  | 26 | TH/H-ML | TH | TH/H |
| EFFEBI Press Carbon | 12-15-18-22-28 | M | M | M |
|  | 28 | M | - | M |
|  | 35 | - | - | M |
|  | 42-54 | - | - | M 3 ELTS |
| EFFEBI Press Inox | 12-15-18-22-28 | M | M | M |
|  | 28 | M | - | M |
|  | 35 | - | - | M |
|  | 42-54 | - | - | M 3 ELTS |
| EMCAL C-Stahl | 15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35 | - | - | M |
| EMCAL Perfect Aqua | 16-20-25-32 | U | U | U |
|  | 40 | - | U | U |
|  | 50 | - | - | U |
|  | 63 | - | - | U CHAINS |
| EMCAL Presso | 16-20-26-32 | TH | TH | TH |
|  | 40 | - | TH | TH |
| EMCAL Presso Nox | 15-18-22-28 | M | M | M |
|  | 28 | M | - | M |
|  | 35 | - | - | M |


| F |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| FAR RUBINETTERIE Raccords Pressfar | 14 | H-ML/TH/U | TH | H/TH/U |
|  | 16-18-20-32 | H-MLTH/U | TH/U | H/TH/U |
|  | 25 | TH/U | TH/U | H/TH/U |
|  | 26 | H-MLTH | TH | H/TH |
|  | 40 | - | TH/U | H/TH/U |
|  | 50-63 | - | - | TH/U |
| FBQ BARONIO BQ Press carbon steel | 15-18-22-28 | V | V | V |
|  | 35-42-54 | - | - | V |
| FBQ BARONOO BQ pressrame | $\begin{aligned} & 12-14-15-16-18- \\ & 22-28 \end{aligned}$ | V | V | V |
|  | 35-42-54 | - | - | V |
| FERCOFLOOR Duo Press Ferco Pex | 16-20-25-32 | RF-P/TH/U | RF/TH/U | TH/U |
| FERCOFLOOR Duo Press Multifer | 16-20-25-32 | RF-P/TH/U | RF/TH/U | TH/U |
|  | 18 | TH/U | TH/U | TH/U |
| FG INOX | 15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35 | - | - | M |
| FILTUBE Installpress | 12-15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35-42-54 | - | - | M |
| FILTUBE Installpress | 15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35-42-54 | - | - | M |
| FITTINGS ESTANDAR Eco-Press | 16-20-25-32 | RF-P | RF | - |
| FITTINGS ESTANDAR PEX-A | 16-20-25-32 | RF-P/U | RF/U | U |
| FITTINGS ESTANDAR Multicapa | 16-20-25-32 | RF-P/U | RF/U | U |
|  | 18 | U | U | U |
| FORNARA SPA | 16-20-26-32 | TH | TH | TH |
| FRABO Frabopress C-Steel | 15-18-22-28 | V | V | V |
|  | 35-42-54 | - | - | V |
| FRABO Frabopress H2O | 12-15-18-22-28 | V | V | V |
|  | 35-42-54 | - | - | V |
| FRABO Frabopress 316 | 15-18-22-28 | V | V | V |
|  | 35-42-54 | - | - | V |
| FRABO Multi-Brass | 16-20 | TH/U | TH/U | TH/U |
|  | 26-32 | TH | TH | TH |
| FRABO Multi-Plus | 16-20-32 | H-ML/U | U | H/U |
|  | 26 | H-ML | - | H |
| FRANKISCHE Alpex DuoAlpex L | 16-20-26-32 | TH | TH | TH |
| FRANKISCHE Alpex Duo XS | 16-20-26-32 | TH | TH | TH |

ALL SYSTEMS COMPATIBLE WITH VIRAX JAWS AND INSERTS


| FRANKISCHE Turatec System | 16-20-26-32 | TH | TH | TH | HELLROMA Klimapress | 16-18-20-25-32 | U | U | U |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| FRIATEC Friatherm Uni | 16-20-26-32 | H-ML | - | H |  | 40 | - | U | U |
|  | 40 | - | - | H |  | 50-63-75 | - | - | U |
|  | 50-63 | - | - | TH | HELIROMA Romapress | 16-20-25-32 | RF-P | RF | - |
| G |  |  |  |  | HENCO - PE-Xc/ALPP-Xc (Brass or PVDF connectors) | 14-16-18-20-26 | TH | TH | TH |
|  |  |  |  |  | HENCO HPL | 16-20 | TH/H-MLIU | TH/U | TH/H/U |
| GEBERIT MAPRESS | 12-15-18-22 | M | M | M |  | 26 | TH/U | TH/U | TH/U |
|  | 28 | M | $\cdots$ | M |  | 32 | TH/H-MLIU | TH/U | TH/H/U |
|  | 35 | - | - | M | HEROTEC Tempuss-press | 14-16-20-26-32 | TH | TH | TH |
| GEBERIT MAPRESS | 14-16 | $\cdots$ | - | M |  | 40 | $\cdots$ | TH | TH |
|  | 12-15-18-22-28 | M | - | M | HERZ Pipefix | 14-16-18-20-25-26-32 | TH | TH | TH |
|  | 35 | - | - | M |  | 40 | - | TH | TH |
|  | 42-54 | - | - | M 3 ELTS |  | 50-63 | - | - | TH |
| GEBERIT MAPRESS | 12-15-18-22-28 | M | - | M | I |  |  |  |  |
|  | 35 | - | - | M |  |  |  |  |  |
| GEBERIT Volex | 16-20 | TH/U | THN | THN |  |  |  |  |  |
|  | 26 | TH | TH | TH | IBP CONEXBANNINGER >B<Flex | 12-16-20-25-32 | RF-P | RF | H |
| GEBERTT Mepla | 16-20-26-32 | G | G | G | IBP CONEXBANNNGER $>B<$ Fle ( (F5) | 16-18-20-25-32 | U | U | U |
|  | 40 | - | G | G |  | 40 | - | U | U |
|  | 50 | - | - | G |  | 50-63-75 | - | - | U |
| GENERAL FITTINGS Series 5000 | 14 | H-MLITH/U | TH | HTHN | IBP CONEXBANNINGER $>B<$ Flex (F8) | 16-20-25-32 | U | U | U |
|  | 16-18-20-32 | H-MLTH/U | TH/U | HTHU |  |  |  |  |  |
|  | 25 | TH/U | TH/J | H/THN | $\begin{array}{\|l} \hline \text { IBP CONEX } B A N N N G E R ~ \\ >B<F l e x ~(F 9) \end{array}$ | 16-20-25-26-32 | TH | TH | TH |
|  | 26 | H-ML/TH | TH | H/TH | IBP CONEXBANNINGER $>$ B<Flex (F18) | 16-20-25 | THN | TH/U | TH/H/U |
|  | 40 | - | U | H/J |  | 26 | TH | TH | TH/H |
|  | 50 | - | - | THU |  | 32 | THU | TH/U | TH/H/U |
| GIACOMINN Raccords RM | 16-20-32 | H-MLTH/U | THN | HTHN | IBP CONEXBANNINGER $>B<M a x i P r o$ | $\begin{aligned} & 1 / 4-3 / 8-1 / 2-5 / 8- \\ & 3 / 4-7 / 8-1 \end{aligned}$ | R | - | R |
|  | 26 | H-MLITH | TH | H/TH |  |  |  |  |  |
|  | 40 | - | THN | THN |  | 1.1/8-1.3/8" | - | - | R |
|  | 50 | - | - | THU | IBP CONEXBANNINGER $>B<$ Press | 12-14-15-16-18-22-28 | V | V | V |
|  | 63 | - | - | TH |  | 35 | - | - | V |
|  | 75-90 | - | - | U |  | 42-54 | - | - | V |
| GLOBAL PIPING SYSTEM Ac-Fix Press | 12-16-20-25-32 | RF-P/U | RF/U | H/U | IBP CONEXBANNINGER $>B<$ Press | $\frac{15-18-22-28}{35}$ | V | V | V |
| GLOBAL PPING SYSTEM Ac-Fix Press | 16-18-20-25-32 | RF-P/H-ML/U | RF/U | H/U |  | - $42-54$ | $\cdots$ | - | V |
|  | 40 | - - | U | U |  | 42-54 | V | - | V |
|  | 50-60 | - | - | U | IBP CONEXBANNINGER $>B<$ Press | 15-18-22-28 | V | V | V |
| GLOBALE TRADE Aqualpress System | 16-20-25-32 | U | U | U |  | 35 | $\cdots$ | - | V |
| GOLAN | 16-18-20-25-32 | U | U | U | DROSANITARIA BONOMI Idropress | 16-18-20-26-32 | TH | TH | TH |
|  | 40 | $\cdots$ | U | U |  | 40 | - | TH | TH |
|  | 50-63 | - | - | U |  | 50-63 | - | - | TH |
| H |  |  |  |  | ILTA INOX Chibro Pressititing | 15-18-22-28 | M | - | M |
| HAKA GERODUR Hakathen-L | 14-16-18-20-26-32 | TH | TH | TH |  | 35 | - | - | M |
| HAMMEL ROBINETTERIE | 14-16-18-20-26-32 | V | V | V | INDUSTRIAL BLANSOL Multipex | 16 | $\begin{aligned} & \text { U/H-ML/ } \\ & \text { RF-P/TH } \end{aligned}$ | U/RF/TH | U/H/TH |
|  | 35-42-54 | - | - | V |  | 18 | U/H-ML | U/RF | U/H |
| HAMMEL ROBINETTERIE | 16-20-26-32 | TH | TH | TH |  | $20 \times 2.5$ | U/H-MLIRF-P | U/RF | U/H |
| HAMMEL ROBINETTERIE | 12-16-20-25 | RF-P | RF | H |  | 20x2 | $\begin{aligned} & \text { U/H-MLI } \\ & \text { RF-PTH } \end{aligned}$ | U/RF/TH | U/H/TH |
| HEIMA Press-Fititings | 16-20-26-32 | TH | TH | TH |  |  |  |  |  |
|  | 40 | - | TH | TH |  | 25 | U/RF-PTH | U/RFTH | U/H/TH |
|  | 50 | - | + | TH |  | 26 | H-MLTH | RF/TH | H/TH |
|  |  |  |  |  |  | 32 | $\begin{aligned} & \text { U/H-ML/ } \\ & \text { RF-PTH } \end{aligned}$ | U/RFTH | U/H/TH |
|  |  |  |  |  |  | 40 | - | U | UCLAMP |
|  |  |  |  |  |  | 50-63 | - | - | UCLAMP |

ALL SYSTEMS COMPATIBLE WITH VIRAX JAWS AND INSERTS


| INSTALPRESS Carbon Steel | 12-15-18-22 | M | M | M |
| :---: | :---: | :---: | :---: | :---: |
|  | 28 | M | - | M |
|  | 35 | - | - | M |
| IPA Ipalpex | 14-16-18-20-26-32 | TH | TH | TH |
|  | 40 | - | TH | TH |
|  | 50-63 | - | - | TH |
| ISOLTUBEX Isolpex | 16-20-25-32 | RF-P | RF | - |
| ISOLTUBEX | 16-20-25-32 | RF-P/ | RF/U | U |
|  | 18 | U | U | U |
|  | 63 | - | - | UCHAINS |
| ISOTUBI Numepress | 15-18-22 | M | M | M |
|  | 28 | M | - | M |
| IVAR Multi-Press | 16-18-20-25-32 | TH/H-MLU | TH/N | TH/H/U |
|  | 26 | THH-ML | TH | TH/H |
|  | 40 | - | TH/U | TH/U |
|  | 50-63 | - | - | UCHAINS |
| IVAR Plastic-Multi-Press | 16-20-32 | TH/H-MLU | TH/N | THH/U |
|  | 25 | TH/V | TH/U | TH/H/U |
|  | 26 | THH-ML | TH | TH/H |


| JANSEN AG Jansen Comisa Ravani Prima | 16-20-26-32 | TH | TH | TH |
| :---: | :---: | :---: | :---: | :---: |
|  | 40 | - | TH | TH |
|  | 50-63 | - | - | TH |

K

| KAN Kan-Therm | 16-20-25-32 | TH/U | TH/U | TH/U |
| :---: | :---: | :---: | :---: | :---: |
|  | 26 | TH | TH | TH |
|  | 40 | - | TH/U | TH/U |
|  | 50-63 | - | - | TH |
| KAN Kan-Therm LBP | 16-20-25-32 | TH/U | TH/U | TH/V |
|  | 26 | TH | TH | TH |
|  | 40 | - | TH/ | THNU |
|  | 50-63 | $\cdot$ | - | TH |
| KAN Kan-Therm | 15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35-42-54 | - | - | M |
| KAN Kan-Therm | 15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35-42-54 | - | - | M |
| KE KELIT Kelox | 16-20-25-32 | U | U | U |
|  | 40 | - | U | U |
|  | 50-63 | - | $\cdots$ | U |
|  | 75 | - | - | U CHAIN |
| KE KELIT Steelfix | 15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35-42-54 | - | - | M |


| SYSTEM | * | $\varnothing$ (mm) |  |  | ¢0. |
| :---: | :---: | :---: | :---: | :---: | :---: |
| KE KELIT Steelfix |  | 15-18-22-28 | M | - | M |
|  |  | 35-42-54 | - | - | M |
| KME Q-tec |  | 14-16-20-26 | TH | TH | TH |
|  |  | 16-20-26 | HA | - | HA |
| KOHLER Inox Pres |  | 15-18-22 | M | M | M |
|  |  | 28 | M | - | M |
|  |  | 35 | - | - | M |


| N |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| NICOLL Fluxo | 16-20-26-32 | TH | TH | TH |
|  | 40 | - | TH | TH |
|  | 50-63 | - | - | TH |
| NINGBO Press-ID | 12-16-20-25-32 | RF-P | RF | H |
| NINGBO Press-ID Carbon | 15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35 | - | - | M |
|  | 42-54 | - | - | M 3 ELMTS |
| NINGBO Press-ID Inox | 15-18-22 | MN | M N | M/V |
|  | 28 | MN | V | MN |
|  | 35 | - | - | MN |
|  | 42-54 | - | - | MN |
| NOYON \& THEBAULT Raccord F5 | 16-18-20-25-32 | U | U | U |
|  | 40 | - | U | U |
|  | 50-63-75 | - | - | U |
| NOYON \& THEBAULT Raccord F9 | 16-20-25-26-32 | TH | TH | TH |
| NOYON \& THEBAULT Raccord F17 | 16-20-25-32 | U/TH/H-ML | U/TH | U/TH/H |
|  | 26 | TH/H-ML | TH | TH/H |
| NOYON \& THEBAULT Multicouche à sertir | 16-20 | H-MLTHN | TH/U | H/TH/U |
|  | 26 | H-MLTH | TH | THH |
| N.T.M. Winny-Al | 14 | THN | TH | TH/U |
|  | 16-18-20-25-32 | THU | TH/U | TH/U |
|  | 26 | TH | TH | TH |
|  | 40 | - | TH/U | TH/U |
|  | 50 | - | - | TH/U |
|  | 63 | $\cdots$ | - | U |

ALL SYSTEMS COMPATIBLE WITH VIRAX JAWS AND INSERTS


| NUP I INOUSTRE ITALANE Multinupi | 14 | U | U | U | RACCORDEREMETALLICHE (RM) Inoxpres | 15-18-22 | M | M | M |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 16-18-20-32 | UTH | UTH | U/TH/H |  | 28 | M | - | M |
|  | 26 | TH | TH | H/TH |  | 35 | - | - | M |
|  | 40 | - | U | U |  | 42-54 | - | - | M 3 ELTS |
|  | 50-63 | - | - | U | RBM Tita-fix | 14 | TH/H-ML/U | TH | TH/H/U |
| 0 |  |  |  |  |  | 16-18-20 | TH/H-MLU | TH/U | TH/H/U |
| OVENTROP Cofit P | 16-20-26-32 | HA | - | HA |  | 26 | TH/H-ML | TH | TH/H |
|  | 40 | - | - | HA |  | 32 | TH/H-ML | TH | TH/H |
|  | 50 | - | - | U |  | 40 | - | TH | TH |
|  | 63 | - | $\cdots$ | U |  | 50-63 | - | - | TH |
| P |  |  |  |  | RIFENG Raccords F5 | 16-18-20-25-32 | U | U | U |
|  |  |  |  |  | 40 | - | U | U |
| PB TUB Sertipress | 12-16-20-25 | RF-P | RF | H |  | 50-63-75 | - | - | U |
| PB TUB Serti-Steel | 12-15-18-22 | M | M | M |  | RIFENG Raccords F8 | 16-20-25-26-32 | U | U | U |
|  | 28 | M | - | M | RIFENG Raccords F9 | 16-20-25-32 | TH | TH | TH |
|  | 35 | - | - | M | RIFENG Raccords F18 | 16-20-25 | THN | TH/U | TH/H/U |
|  | 42-54 | - | - | M 3 ELMTS |  | 26 | TH | TH | TH/H |
| PB TUB Alpex duo \& Turatec | 16-20-26-32 | TH | TH | TH |  | 32 | TH/U | TH/U | TH/H/U |
| PEGLER YORKSHRE Xpress | 12-14-15-18-22 | M | M | M | RIFENG Raccords F17 | 16-20-25-32 | U/TH/H-ML | U/TH | U/TH/H |
|  | 16 | $\stackrel{-}{-}$ | - | M |  | 26 | TH/H-ML | TH | TH/H |
|  | 28 | M | - | M | RIQUER A sertir | 12-16-20-25 | RF-P | RF | H |
|  | 35 | - | - | M | RUBINETTERIE BRESCIANE BONOMI Turbo Cu-Ni | 15-18-22 | M | M | M |
| PEGLER YORKSHIRE Sudo Press cuiver visu control | 12-14-15-16-18-22-28 | V | V | V |  | 28 | M | - | M |
|  | 35 | - | - | V |  | 35 | $\cdots$ | - | M |
|  | 42-54 | $\cdot$ | $\checkmark$ | V | RUBINETTERIE BRESCIANE BONOMI Turbo inox | 15-18-22 | M | M | M |
| PERFILTUBO Perfialupex | 16-18-20-25-32 | U | U | U |  | 28 | M | - | M |
|  | 40 | - | U | U |  | 35 | - | - | M |
|  | 50-63 | - | - | U | RUBINETERIE BRESCIANE BONOMI Turbo Steel | 15-18-22 | M | M | M |
| PERFLLTUBO Perfipress | 15-18-22 | M | M | M |  | 28 | M | - | M |
|  | 28 | M | - | M |  | 35 | - | - | M |
|  | 35-42-54 | - | - | M | RUBINETTERIE BRESCIANE BONOMI Turbo Press | 14 | TH/H-MLJ | TH | THH/U |
| PEXTUBE Pextube | 16-20-25-32 | RF-P | RF | - |  | 16-18-20-32 | TH/H-MLU | TH/U | TH/H/U |
| PIETRO RAVANI | 16-18-20-26-32 | TH | TH | TH |  | 26 | TH/H-ML | TH | TH/H |
| PIPELIFE Radopress | 16-18-20-26-32 | TH | TH | TH |  | 40 | THLIL | TH | TH |
|  | 40 | - | TH | TH |  | 50-63 | - | - | TH |
|  | 50-63 | - | - | TH | RUBINETTERIE BRESCIANE |  |  |  |  |
| POLYSAN Rainbow | 16-18-20-25-32 | U | U | U | BONOM - Turbo Press LBP | 16-20-26-32 | TH | TH | TH |
|  | 40 | $\cdots$ | U | U | RUBINETERERE BRESCIANE BONOMI Evenes System | 16-20-26-32 | TH | TH | TH |
|  | 50-63 | - | - | U |  | 40 | - | TH | TH |
| PRANDELLI Mulyrama (PF) | 16-20-26-32 | H-ML | - | H |  | 50 | - | - | TH |
|  | 40 | - | U | U | S |  |  |  |  |
|  | 50 | - | - | U | SANHA Multifit-Flex | 16-20-32 | THN | TH/U | THNU |
| PRANDELLL Multyrama (PFM) | 16-20 | H-MLTH/N | TH/ | H/TH/U |  | 26 | TH | TH | TH |
|  | 26 | H-MLITH | TH | H/TH |  | 40 | - | TH | TH |
|  | 32 | H-MLTTH/U | TH/U | H/TH/U |  | 50 | - | - | TH |
|  | 40 | - | THN | THU | SANHA Pressifitings | 12-14-15-16-18-22-28 | V | V | V/M |
|  | 50 | - | - | THN |  | 35 | $\cdots$ | - | V/M |
|  | 63 | - | - | U |  | 42-54 | - | - | V |
| R |  |  |  |  | SANHA NiroSan Press | 15-18-22-28 | V/M | V | V/M |
| RACCORDERE METALLICHE (RM) Steelpres | 15-18-22 | M | M | M |  | 35 | - | - | V/M |
|  | 28 | M | - | M |  | 42-54 | - | - | V |
|  | 35 | - | - | M | SANHA Therm | 12-15-18-22-28 | V/M | V | V/M |
|  | 42-54 | - | - | M 3 ELTS |  | 35 | - | - | V/M |
|  |  |  |  |  |  | 42-54 | - | - | V |

ALL SYSTEMS COMPATIBLE WITH VIRAX JAWS AND INSERTS

| ${ }^{*}$ MATERAL | STEEL/CARBON STEEL | MULT-LAYER/PE-RT COPPER |  | PEX/PB/PER/PE |  | COPPER |  | BRASS/BRONZE | STANLESS STEEL |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |

SYSTEM * $\quad$ * (mm) 0 )

SYSTEM

* $\quad \varnothing(\mathrm{mm})$

| SCHWER Aquapress | 15-18-22 | M | M | M |
| :---: | :---: | :---: | :---: | :---: |
|  | 28 | M | - | M |
|  | 35-42-54 | - | - | M |
| SESTA Sistema multistrato | 16-20 | H-MLTHHU | TH/U | H/TH/U |
|  | 18-26-32 | TH | TH | TH |
| SOMATHERM Fixomultix (F5) | 16-18-20-25-32 | U | U | U |
|  | 40 | - | U | U |
|  | 50-63-75 | - | - | U |
| SOMATHERM Fixomultix (F9) | 16-20-25-26-32 | TH | TH | TH |
| SOMATHERM Fixomultix (F17) | 16-20-25-32 | U/THH-ML | U/TH | U/TH/H |
|  | 26 | TH/H-ML | TH | TH/H |
| SOMATHERM Pronorm Pressititing | 12-14-16-18-22-28 | V | V | V |
|  | 35 | $\cdots$ | - | V |
| SOMATHERM Soma multi (duofil) | 16-20-32 | RF-P/U | RF/U | U |
| SOMATHERM Somapress | 12 | RF-P | RF | H |
|  | 16-20-25-32 | RF-P/U | RF/U | H/U |
| STPC Sopalpex Fit | 16-20-26 | TH | TH | TH |
| STELBEI Polikraft | 14-16-18-20-26-32 | TH | TH | TH |
|  | 40 | - | TH | TH |
|  | 50 | - | - | TH |
| SYSTERM Woprex | 14-16-20-26-32 | HA | - | HA |


| TERMICALINE Termiplex | 16-20-32 | TH/U | TH/U | TH/U |
| :---: | :---: | :---: | :---: | :---: |
|  | 26 | TH | TH | TH |
| THERMADOR | 14-16 | V | V | V/M |
|  | 12-15-18-22-28 | V/M | V | V/M |
|  | 35 | - | - | V/M |
|  | 42-54 | - | - | V |
| TIEMME Cobra-Pex series 1700 | 16-20-25-32 | RF-P | RF | - |
| TIEMME Cobrapress | 14-16-18-20-25-26-32 | TH | TH | TH |
|  | 40 | - | TH | TH |
|  | 50 | $\cdots$ | - | TH |
|  | 63-75 | - | - | TH |
| TRA Multitrapress | 16-20-25-32 | U | U | U |
|  | 40 | - | U | U |
|  | 50-63 | - | - | U |
| TRA Trapress | 12-16-20-25-32 | RF-P | RF | H |
| TWEETOP | 16-18-20-25-32 | U | U | U |
|  | 40 | $\cdots$ | U | U |
|  | 50-63-75 | - | - | U |

U
v

| VALSIR Bravopress PPSU | 16-20 | H-MLTH/U | TH/U | H/THU |
| :---: | :---: | :---: | :---: | :---: |
|  | 26 | H-MLTH | TH | H/TH |
|  | 32 | H-MLTH/U | TH/U | H/THU |
|  | 40-50-63 | - | TH/U | TH/U |
| VALSIR Brass connectors | 14 | H-ML | - | H |
|  | 16-20 | H-MLTH/U | TH/U | H/THU |
|  | 26 | H-MLTH | TH | H/TH |
|  | 32 | H-MLTH/U | TH/U | H/TH/ |
|  | 40 | - | TH/U | TH/V |
|  | 50-63 | - | - | TH/U |
|  | 75 | - | - | U |
|  | 90 | - | - | U |
| VAN MARCKE Tubipex | 16-18-20-26-32 | TH | TH | TH |
| VAN MARCKE Tubipex | 16-20-26-32 | TH | TH | TH |
|  | 40-50-63-75 | - | - | TH |
| VIEGA Prestabo | 12-15-18-22-28 | V | V | V |
|  | 35-42-54 | - | - | V |
| VIEGA Proipress | 12-14-15-16-18-22-28 | V | V | V |
|  | 35-42-54 | - | - | V |
| VIEGA Sanpress | 12-14-15-16-18-22-28 | V | V | V |
|  | 35-42-54 | - | - | V |
| VIEGA Sanpress inox | 15-18-22-28 | V | V | V |
|  | 35-42-54 | - | - | V |
| VSH Skinpress | 14-16-18-20-26-32 | TH | TH | TH |
|  | 40 | - | TH | TH |
|  | 50-63 | - | - | TH |
| VSH Sudopress | 12-15-18-22-28 | V | V | V |
|  | 35-42-54 | - | - | V |
| VSH Xpress | 12-15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35-42-54 | - | - | M |
| VSH Xpress | 12-15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35-42-54 | - | - | M |
| VSH Xpress | 12-15-18-22 | M | M | M |
|  | 28 | M | - | M |
|  | 35-42-54 | - | - | M |

## W

| WAVIN Tigris M1 | 16-20-25-32 | U | U | U |
| :---: | :---: | :---: | :---: | :---: |
|  | 40 | - | U | U |
|  | 50-63 | - | - | U |
| WAVIN Tigris M5 | 16-20-25-32-40 | H/TH/U | H/TH/U | H/TH/U |
| WIEDLAND Cuprotherm CTX | 14-16-20 | TH | TH | TH | Z


| ZETAESSE Europex Isolex | 14 | THN | TH | THU |
| :---: | :---: | :---: | :---: | :---: |
|  | 16-20 | THN | THN | THU |
|  | 26-32 | TH | TH | TH |
| ZETAESSE HydroSan / ThermoSan | 14 | THN | TH | THU |
|  | 16-20 | THN | TH/U | THU |
| ZEWOTHERM | 14-16-20-26-32 | TH | TH | TH |
|  | 40 | - | TH | TH |
|  | 50-63 | - | - | TH |



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W W W . V I R A X
C O M



[^0]:    * with hinged cheek (240228)
    ** with $21 / 2$ to 4 " cheeks (240222-240223) or $21 / 2$ " cheek (240220-240221)
    *** only with 2 1/2" to 4" cheeks (240222-240223).

[^1]:    Tips
    Tip: For blow torch annealed copper pipe, only anneal the bent part to avoid weakening the tube at the counter-form. Do not anneal the tube at the counter-formers: risk of warping.

[^2]:    Tips
    Stress and pain on the knee are significantly reduced compared to a bending plier without protection.
    Protection pad in plastic (ref. 251405) which combines flexibility and durability for optimum comfort.
    Can be assembled easily and with no tool on VIRAX bending pliers range 2514 from model 2023.

[^3]:    Virax cutting oil (ref. 110200) should be used for smooth die operation, ensuring a good cut and a perfect thread. For NPT threading use the Phenix III portable automatic threading machine ref. 137562.

[^4]:    - 1 automatic $1 / 2$ " to 2 " BSPT threading head,
    - 1 automatic 2.1/2" to 4" BSPT threading head,
    - 1 set of right-hand BSPT dies $1 / 2^{\prime \prime}-3 / 4^{\prime \prime}$,
    - 1 set of right-hand BSPT dies 1" - 2",
    - 1 set of right-hand BSPT dies 2.1/2" - 4",
    - 1 steel pipe cutting wheel,
    $-2 \times 5$ L synthetic threading oil (ref. 110605),
    - 4 support legs,
    - 1 safety pedal.

[^5]:    Delivered with
    Two 1.5 m long transparent pipes (3/4")

